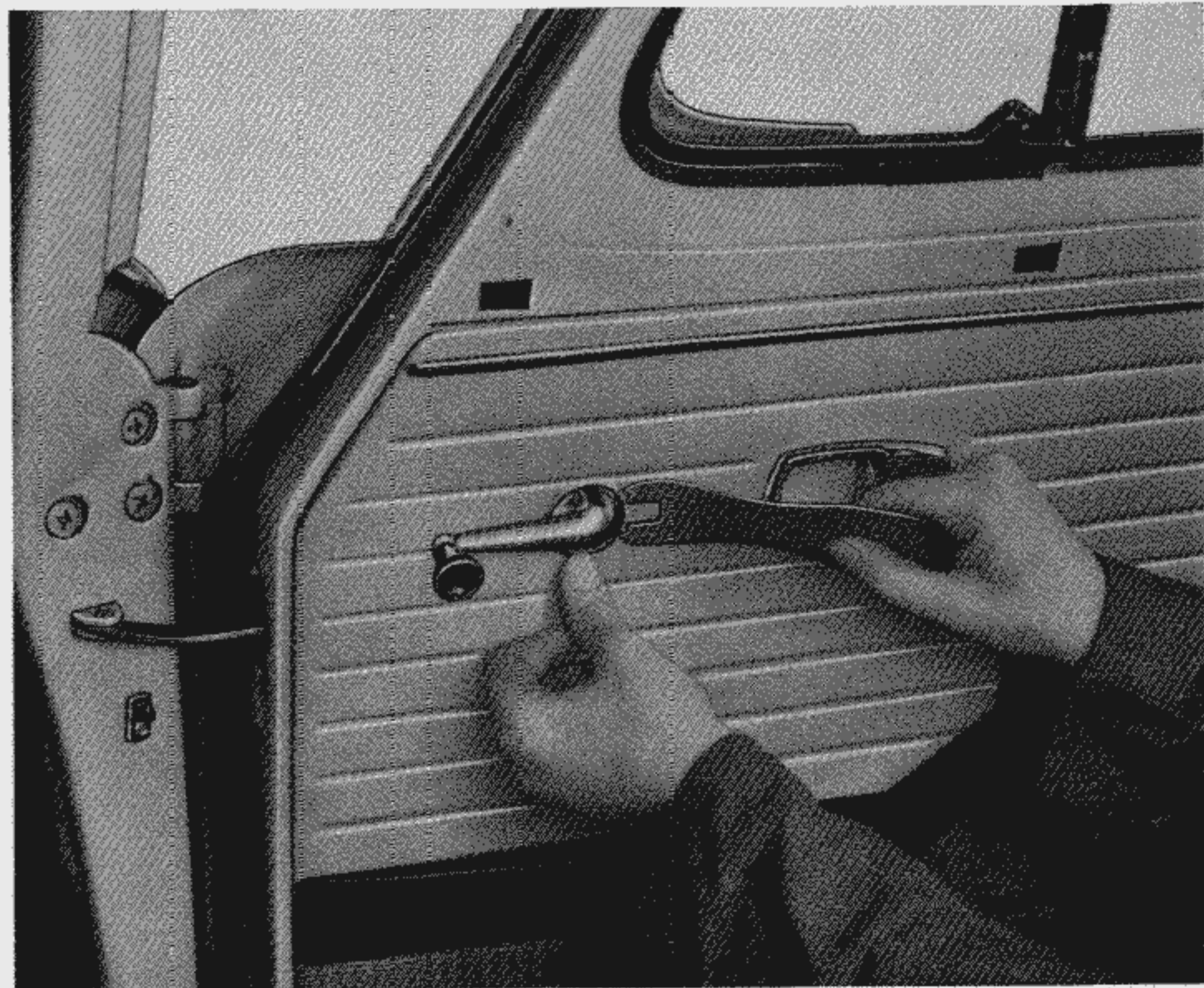


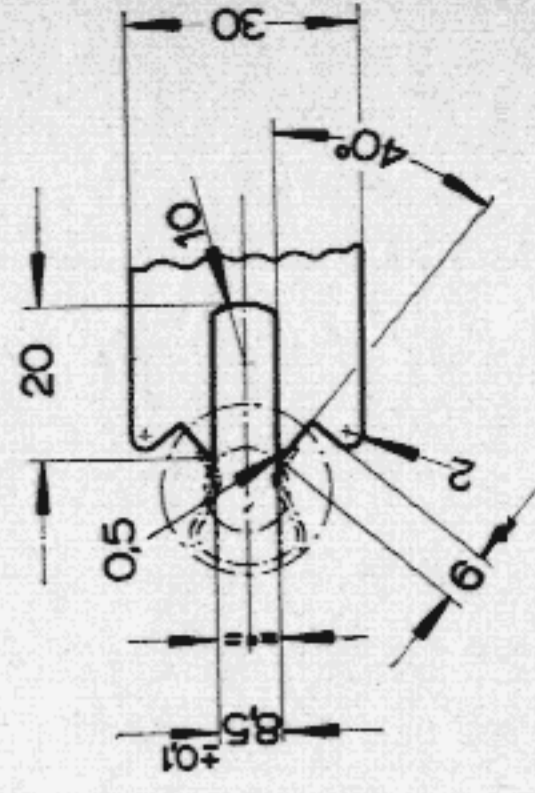
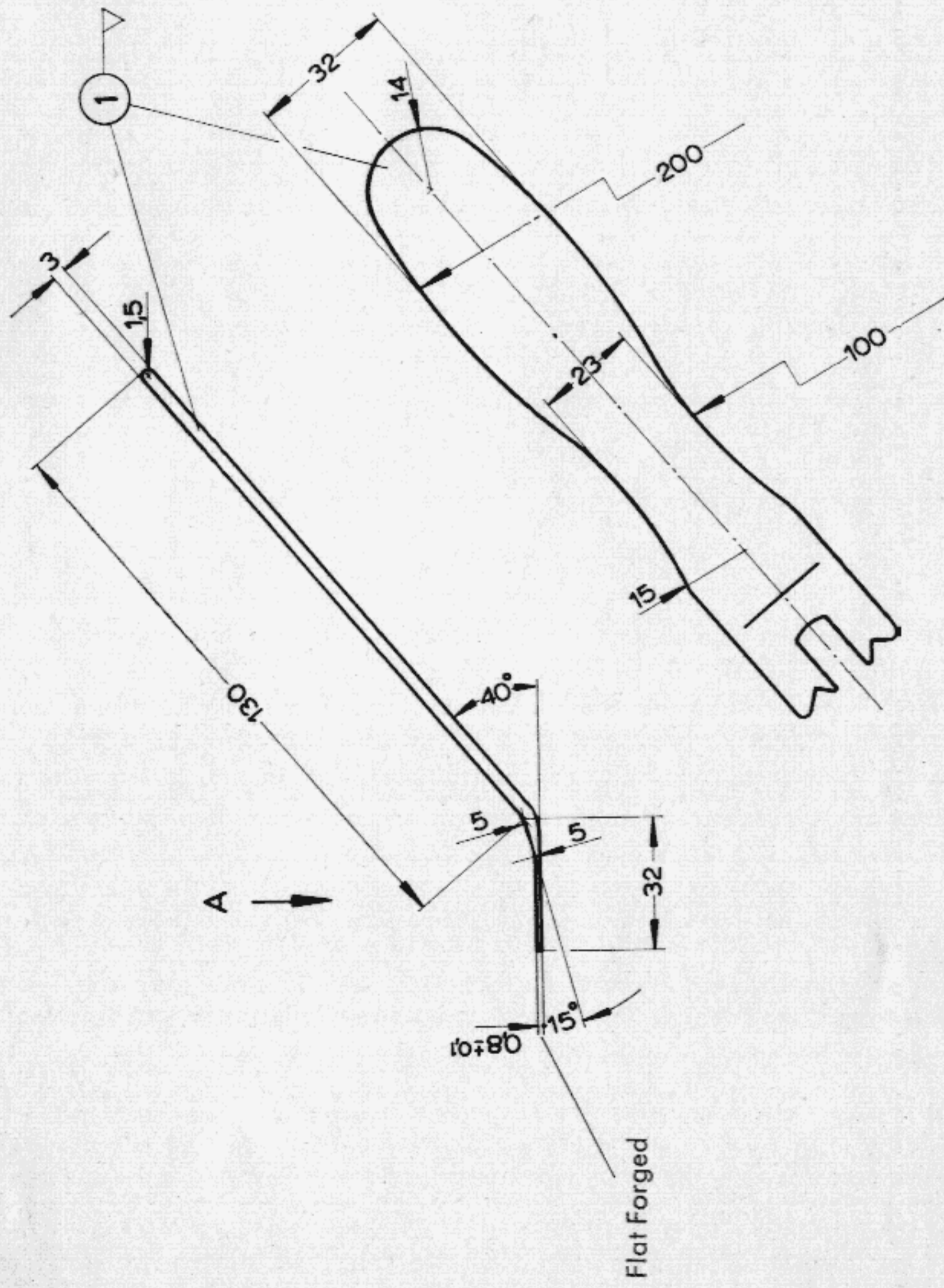
**Disassembly Tool  
for Window Handles**

The tool is used when removing the window winder handles. It is inserted between the trim panel and the handle escutcheon thereby pushing the securing spring out of the slot in the handle.



**Construction Details for VW 785**

- 1 — Cut part 1 to size as shown in parts list.
- 2 — Forge end to 8 mm thickness as shown in drawing.
- 3 — Mark out and centre punch as shown.
- 4 — Saw out and file.
- 5 — Chamfer edges.
- 6 — Sand to shape.
- 7 — Paint grip.



Part No.	Description	Material
1	Disassembly tool, 35 X 3 X 165	St. 37
<b>Disassembly Tool for Window Handles</b>		
<b>VOLKSWAGENWERK AG</b>		
<b>WOLFSBURG</b>		
Service — Department		
Drawn 28. 4. 61 Giesekeing	Checked 2. 5. 61 Sent	<b>VW 705</b>

# LOCAL MANUFACTURE OF WORKSHOP EQUIPMENT



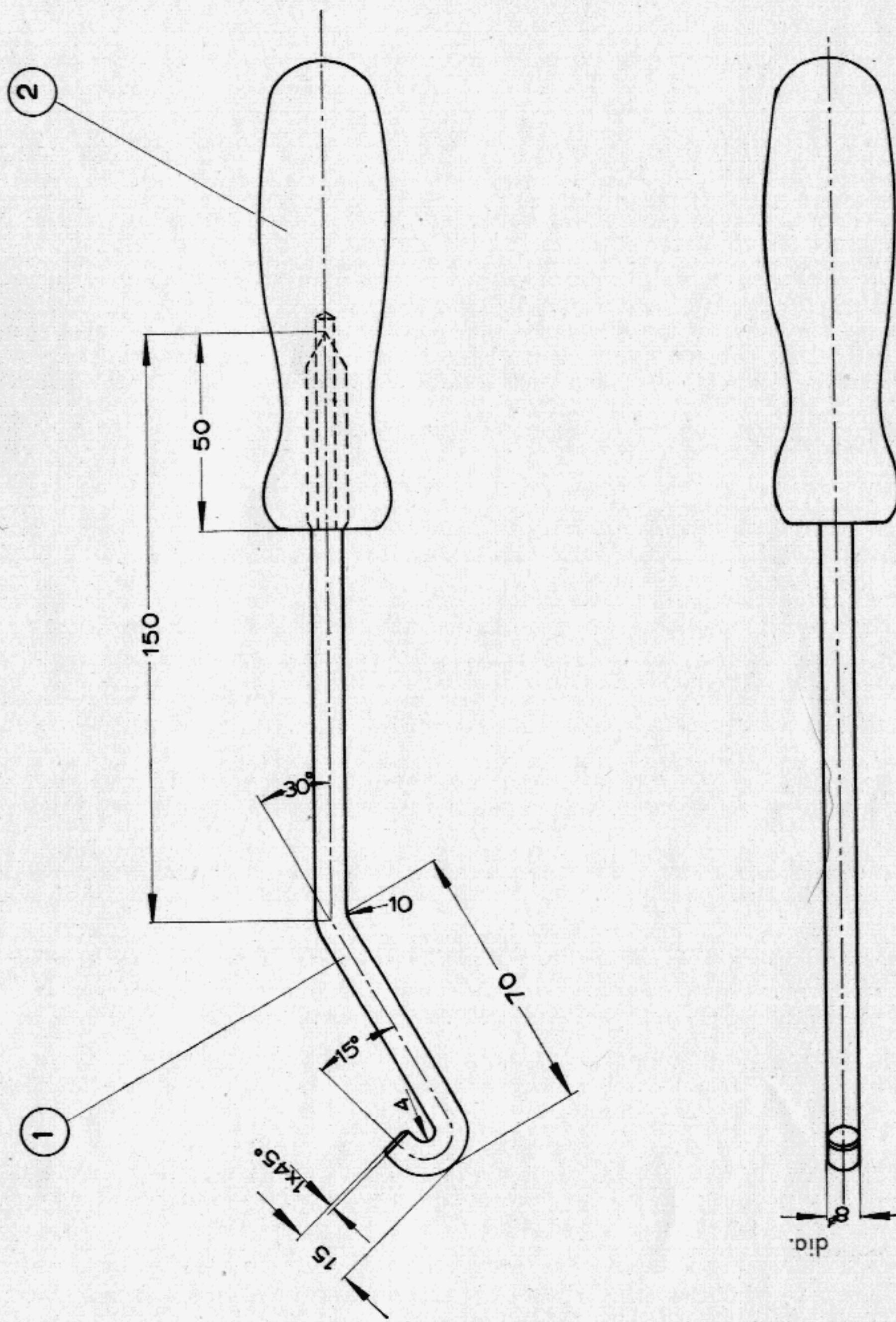
**Torsion Bar  
Tensioning Tool**

When the front hood is removed or installed the torsion bar is tensioned with the tool. Thus the load is removed from the torsion bar fixing bolts allowing them to be screwed in and out easily.



**Construction Details for VW 709**

- 1 — Have parts 1 and 2 as detailed in parts list ready to hand.
- 2 — Bend part 1 to shape.
- 3 — Flatten handle end of lever.
- 4 — Fit file handle.
- 5 — Paint the tool.



2	1	File handle	32	DIN 395
1	1	Lever 8 dia. X 240	C 45	
Part No. required		Description	Material	Part No. or standard spec.

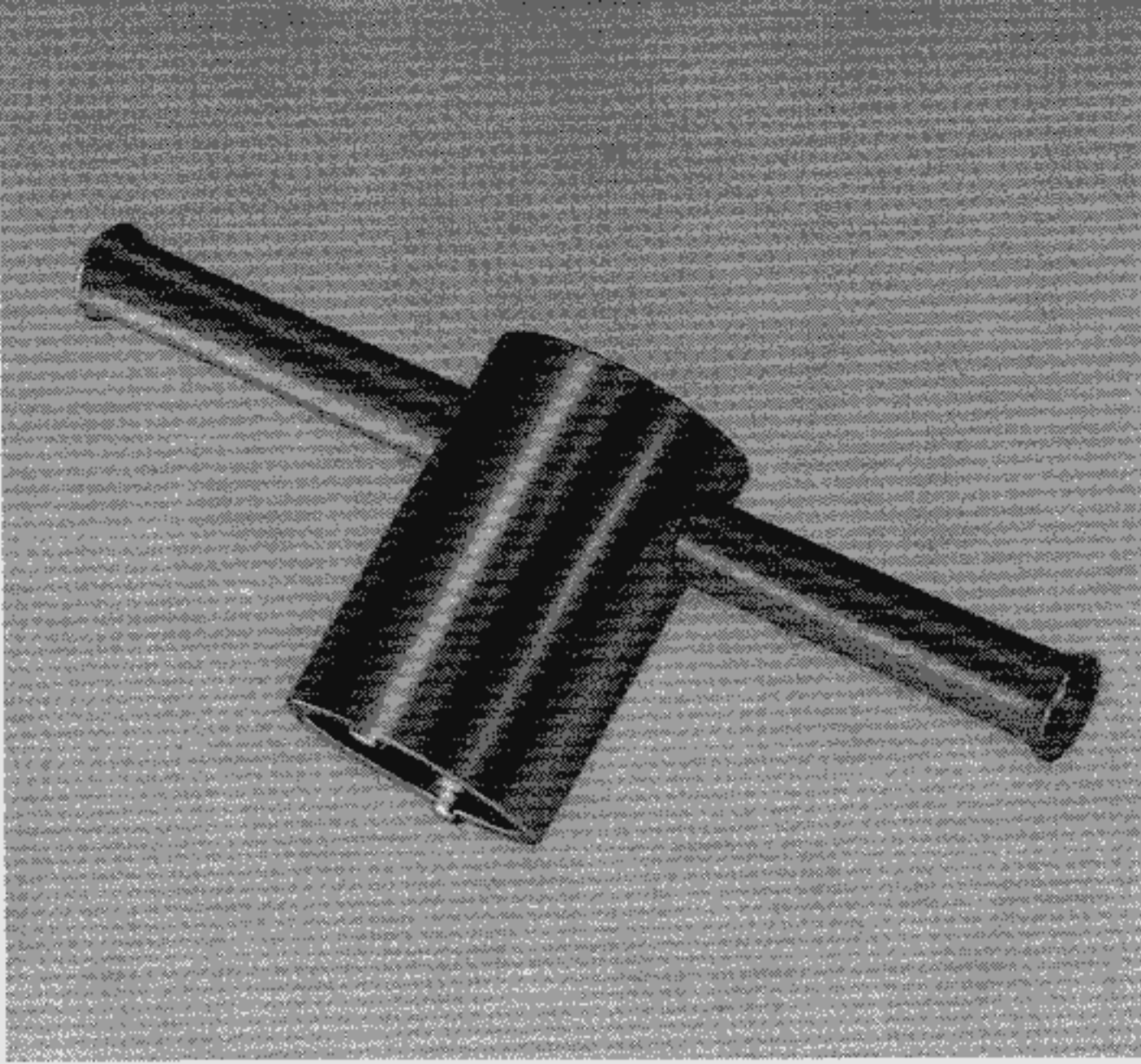
**VOLKSWAGENWERK AG**  
**WOLFSBURG**  
 Service — Department

**Torsion Bar Tensioning Tool**

Drawn  
 13. 6. 61 Raebel

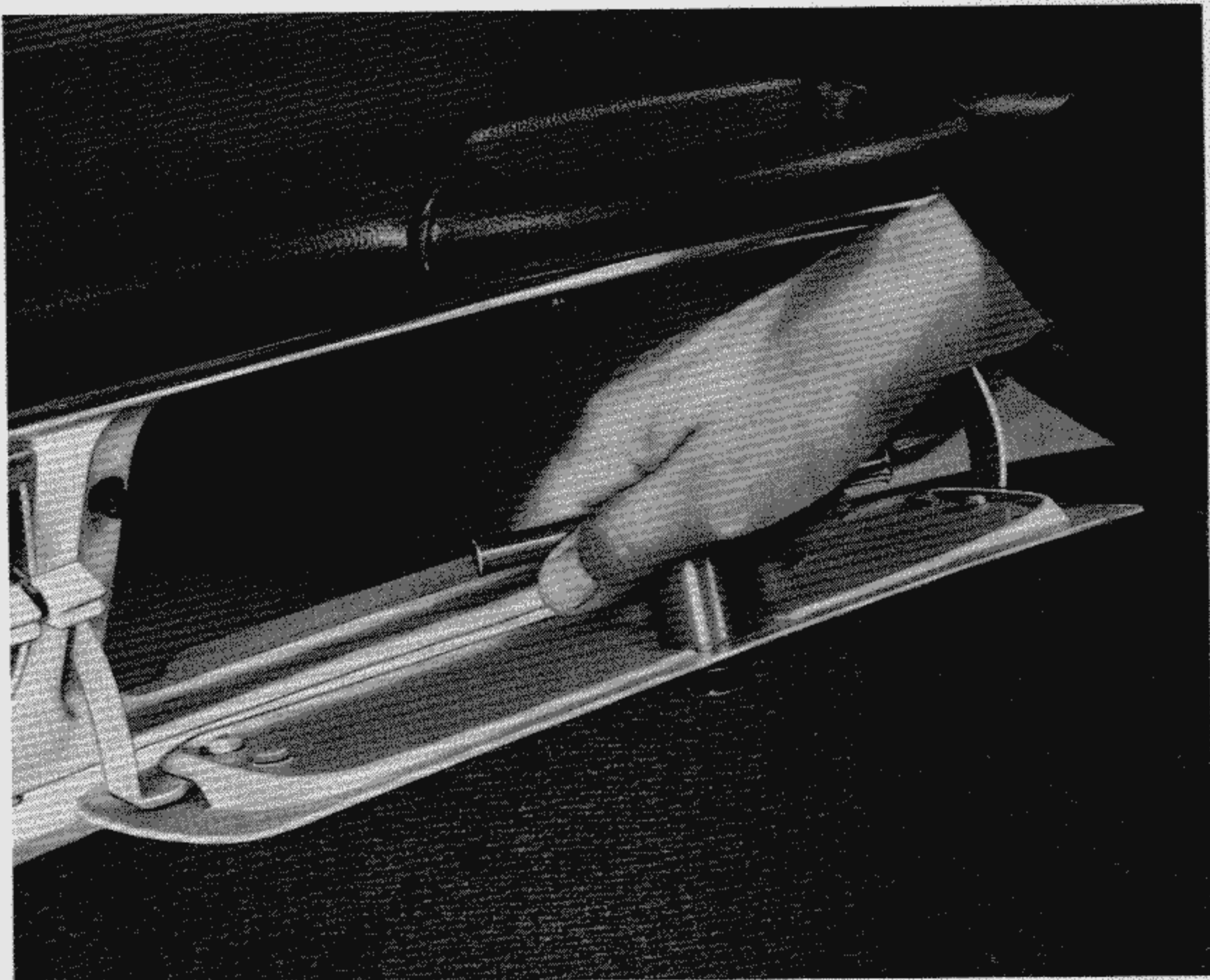
Checked  
 14. 6. 61 Giesecking

**VW 709**



Assembly wrench for glove compartment lid lock

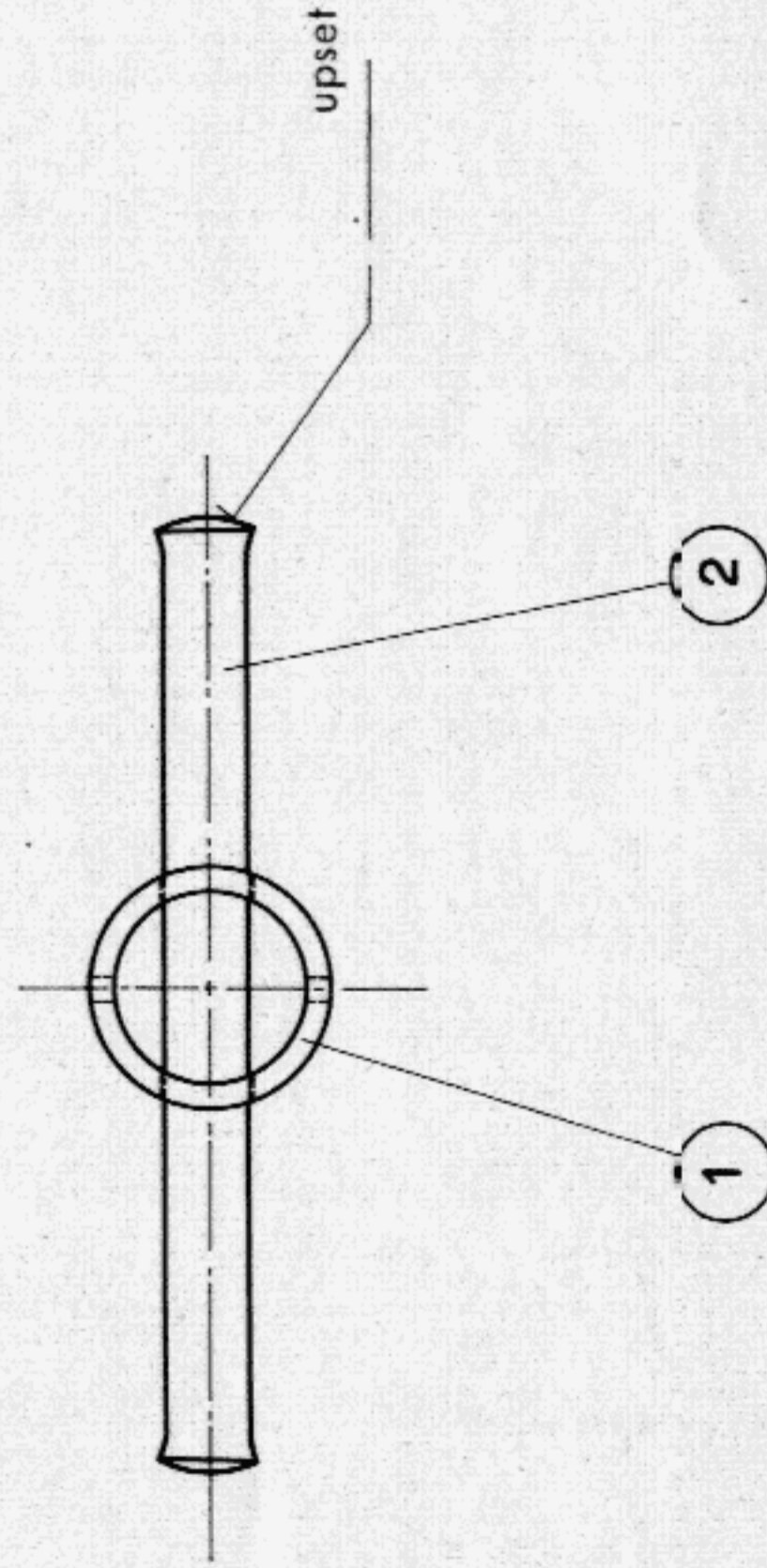
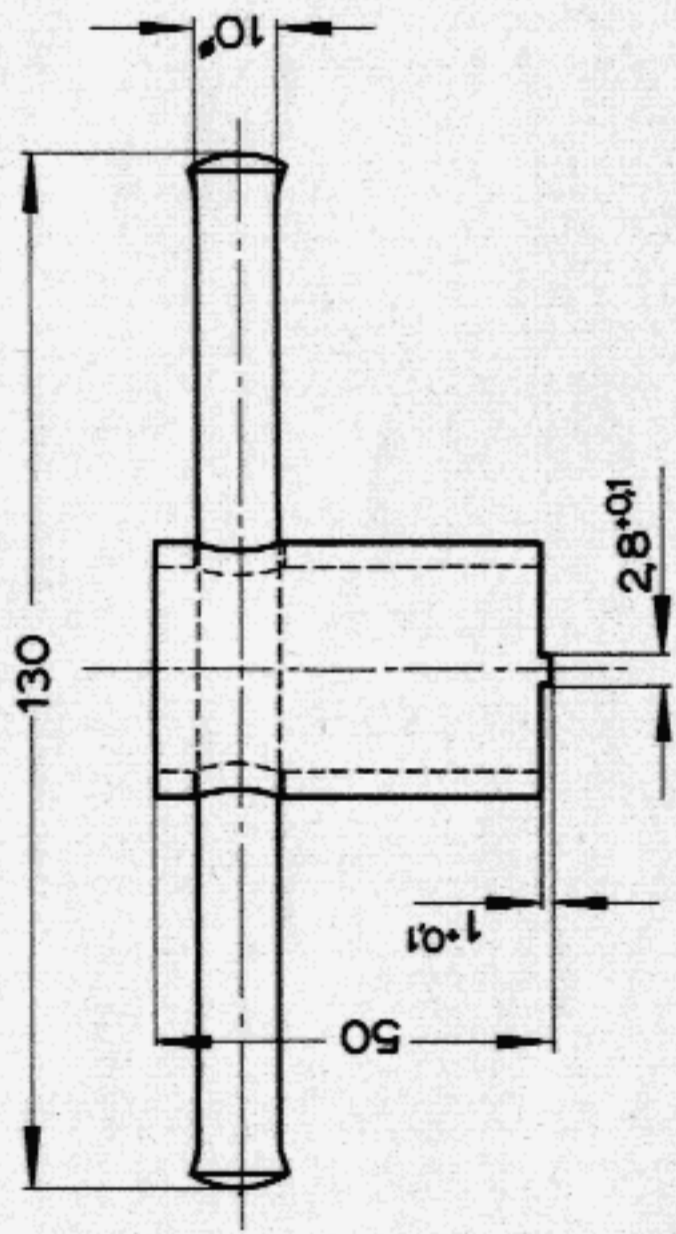
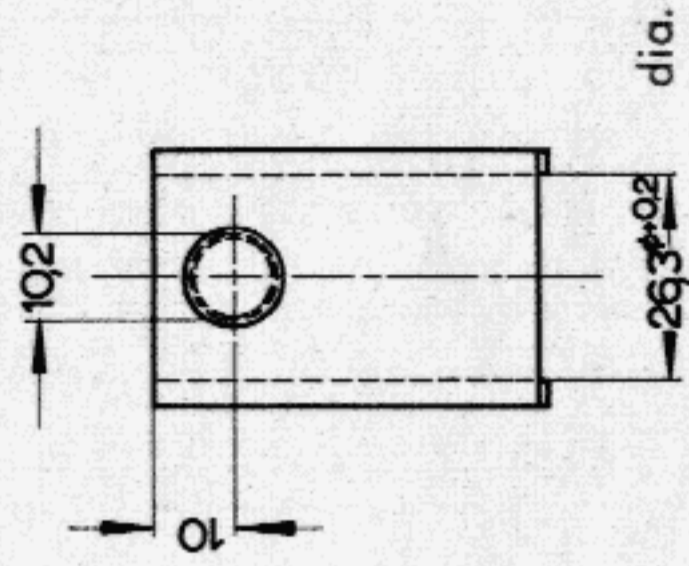
By using this wrench the lock of the glove compartment lid can be installed or removed with the lid in situ or disassembled. The wrench is placed on the lock so that the pins locate in the recesses of the locking ring.



#### **Construction Details for VW 710**

- 1 — Cut parts 1 and 2 as detailed in list of parts.
- 2 — Turn part 2 as shown in drawing.
- 3 — Mark out 10.2 mm hole, drill out and trim.
- 4 — Mark out pins and finish as shown.
- 5 — Upset one end of part 2.
- 6 — Insert the handle into wrench and upset the second end.
- 7 — Burnish or lightly grease the wrench.





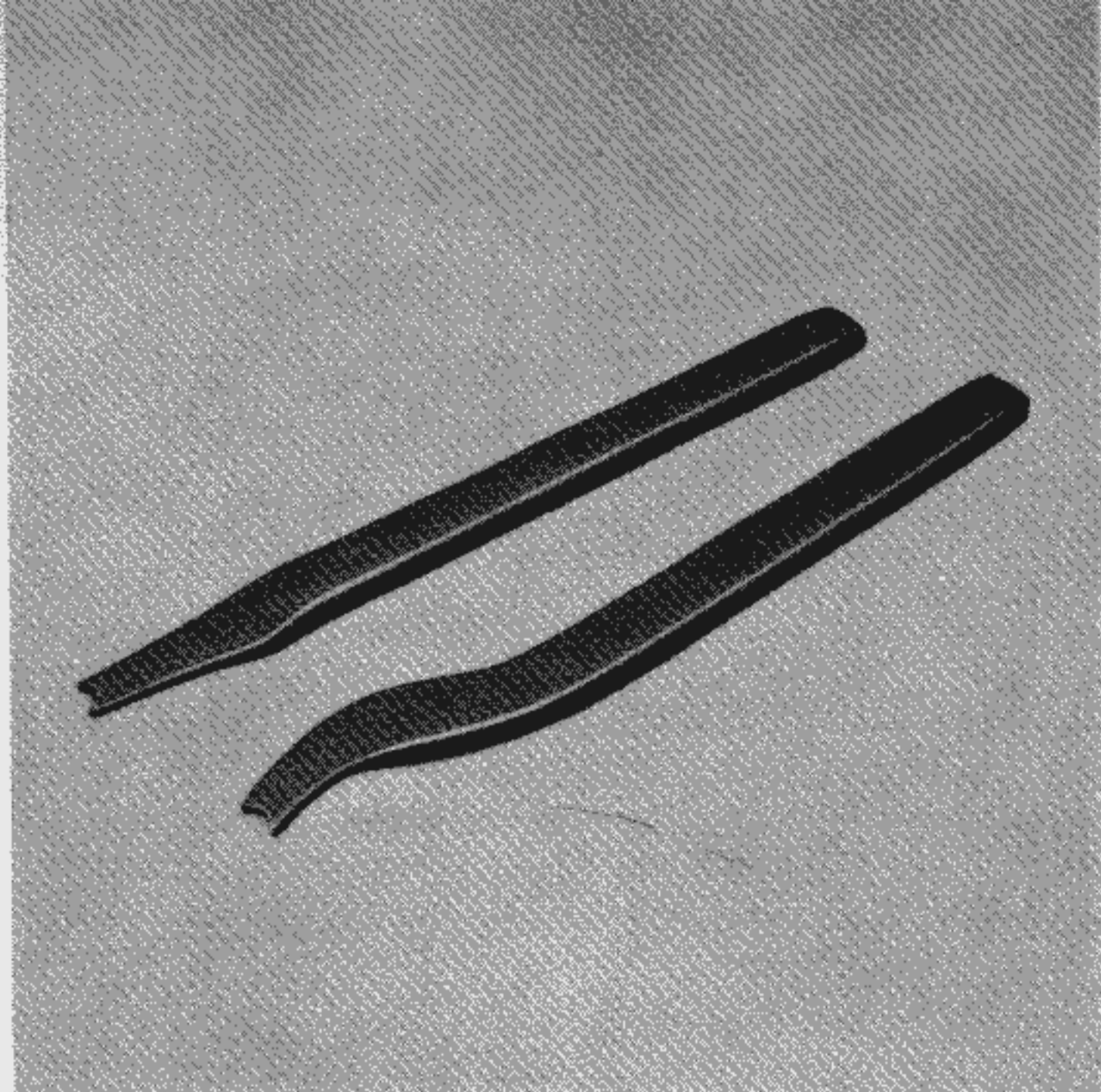
2	1	Handle	10 φ X 140	Sr 37	DIN 2385
1	1	Wrench Body	32 X 3 X 55	Sr 35	Part No. or standard spec.
		Part No. required	Description	Material	

**VOLKSWAGENWERK AG**  
**WOLFSBURG**  
 Service — Department

Assembly Wrench for Glove Compartment Lid Lock  
**VW 710**

Drawn  
 14. 9. 61 Raebel

Checked  
 15. 9. 61 Giesecking

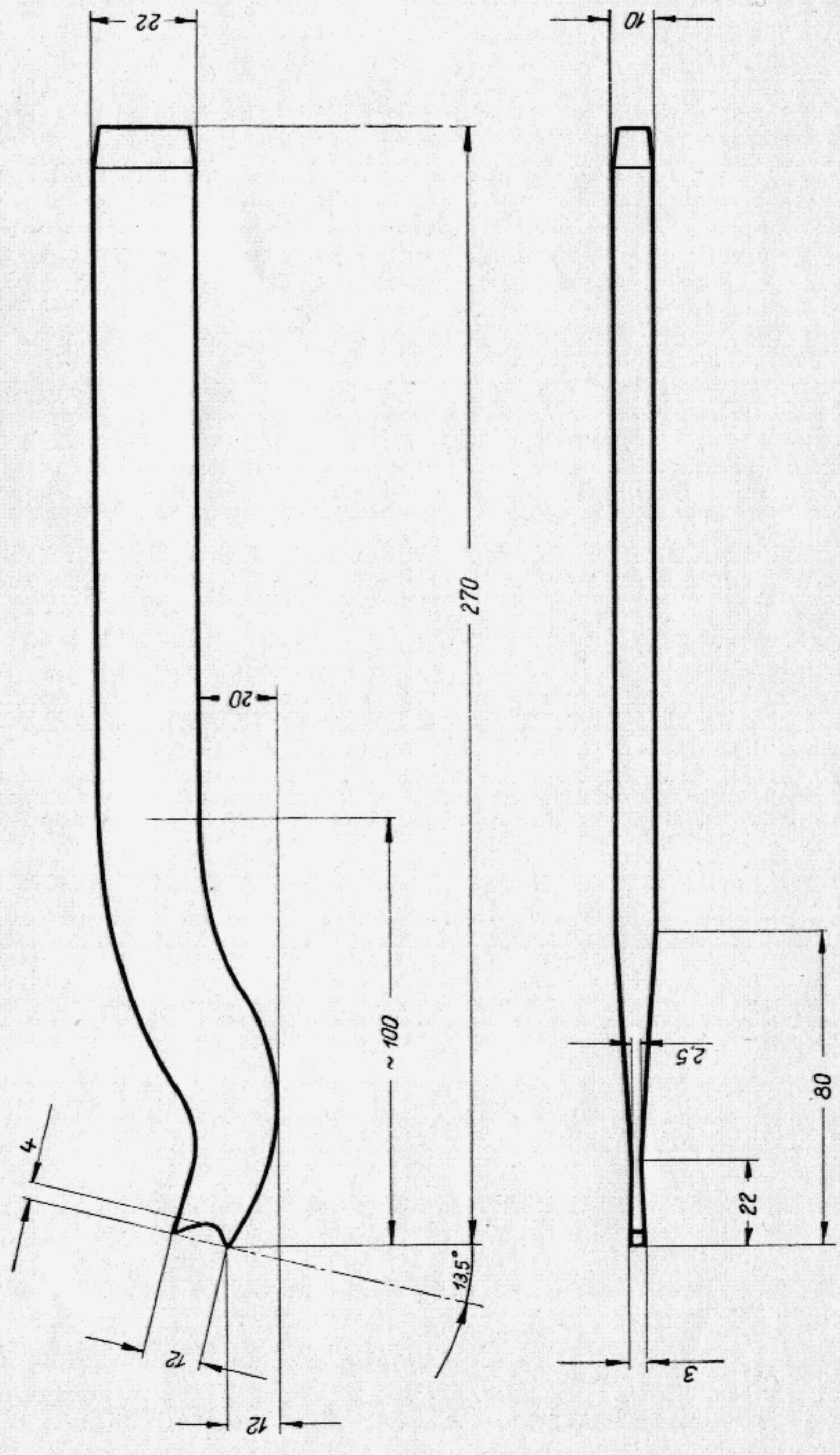
**Body Parting Tool**

The tool takes the form of a chisel which enables sections of the body panelling to be cut out manually if damaged beyond repair as a result of an accident or some other mishap. If necessary, a hole of approximately 3 mm diameter should be drilled at the commencement of the cut.



**Construction Details for VW 732**

- 1 - Cut strip to dimensions given in list of parts.
- 2 - Forge as shown in drawing. Give the cutting edge a clean finish and then harden.
- 3 - Paint handle of tool in prevailing colour of equipment and machines in the shop.



Part No.	No. Required	Description	Rough Size or Standard Spec.	Remarks
1	1	Chisel	10 X 22 X ~300	St.C. 60. 61

**VOLKSWAGENWERK GMBH.**  
 WOLFSBURG  
 Service Department

Drawn: 24 Oct., 50 Kohl  
 Checked: Senf

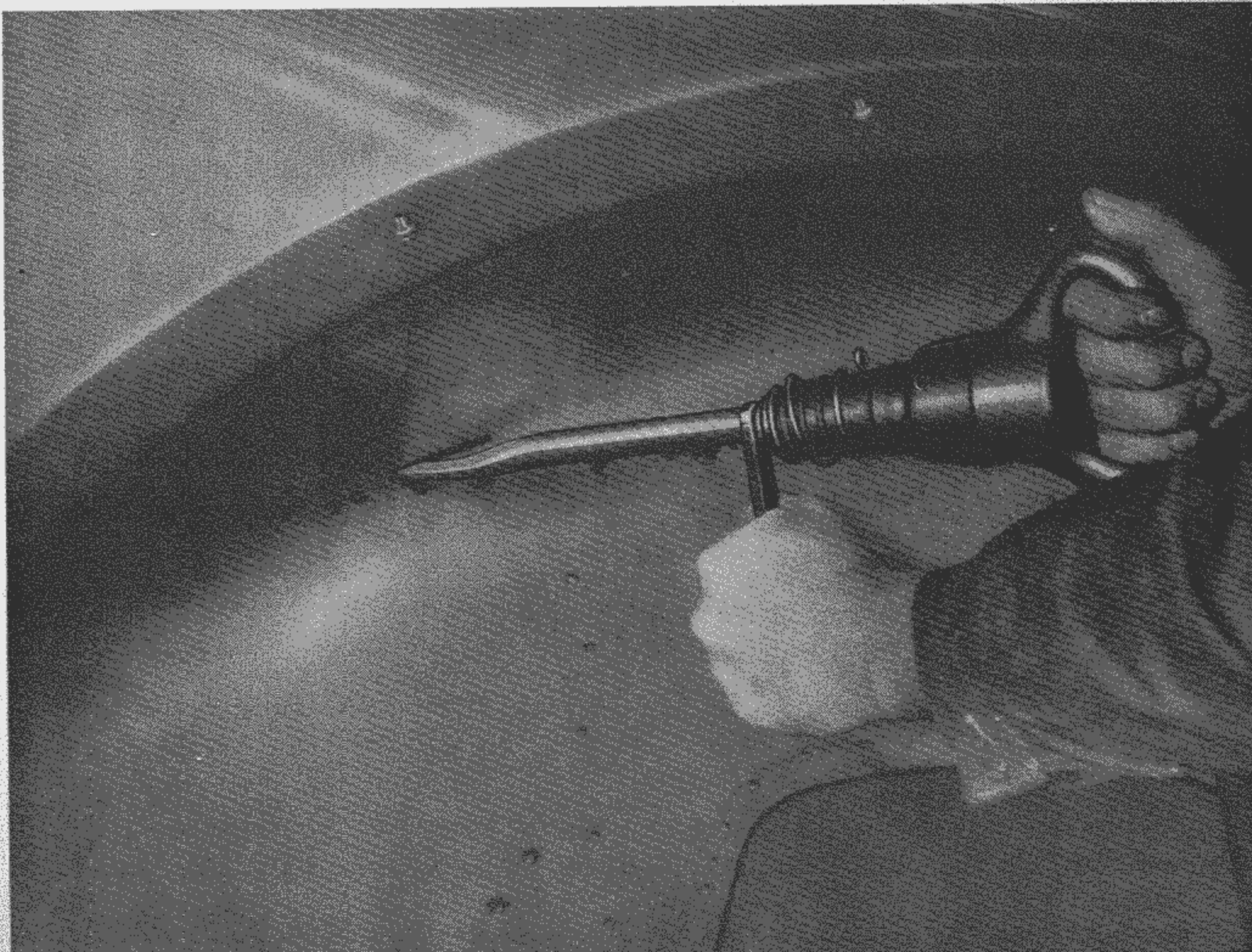
**Body Parting Tool**

VW 732

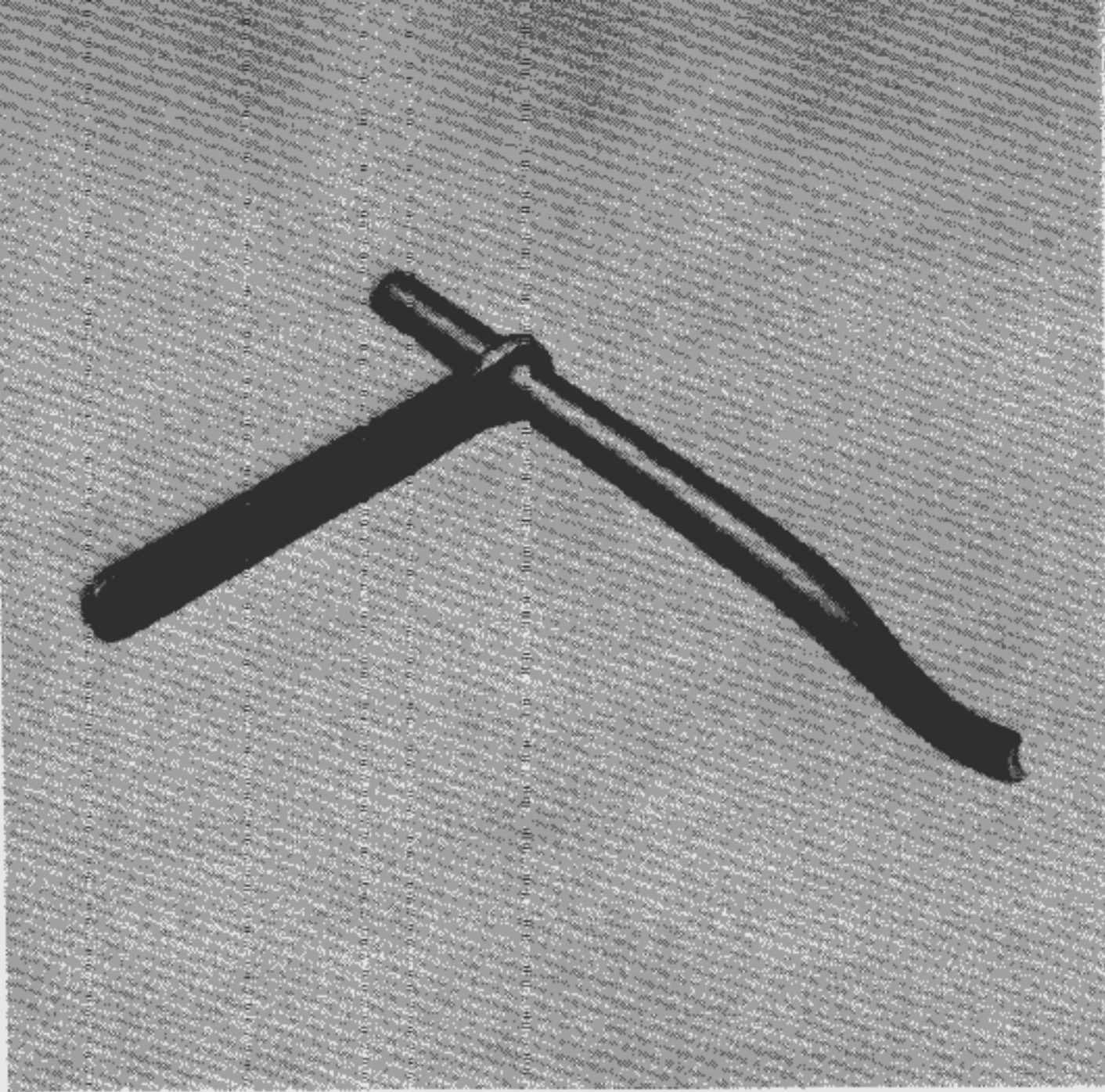
# LOCAL MANUFACTURE OF WORKSHOP EQUIPMENT

Edition 5.59

535 300/20 Printed in Germany



This tool is used in conjunction with a pneumatic hammer for cutting out sections of the body panelling which have been damaged beyond repair as a result of an accident or other mishap.

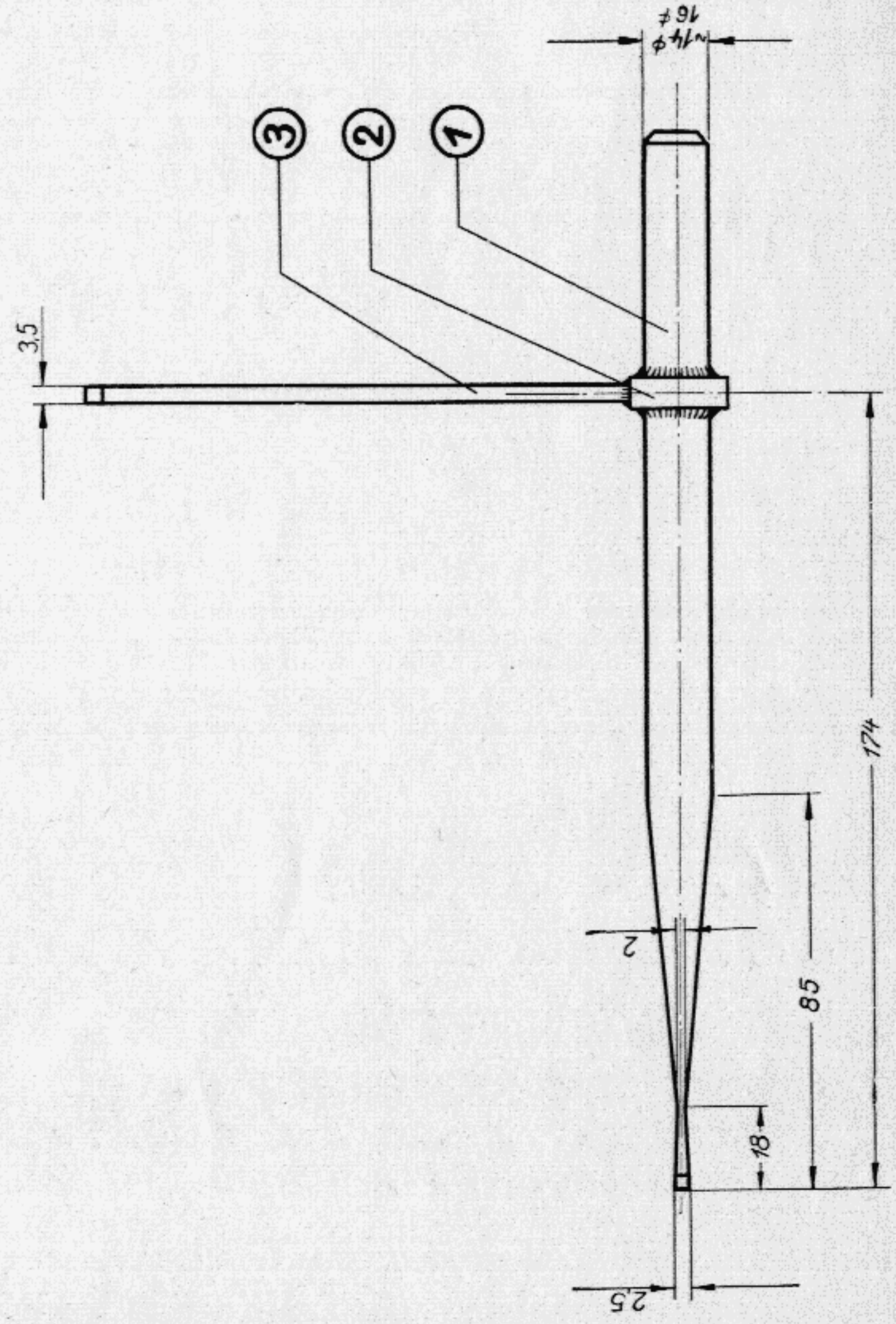
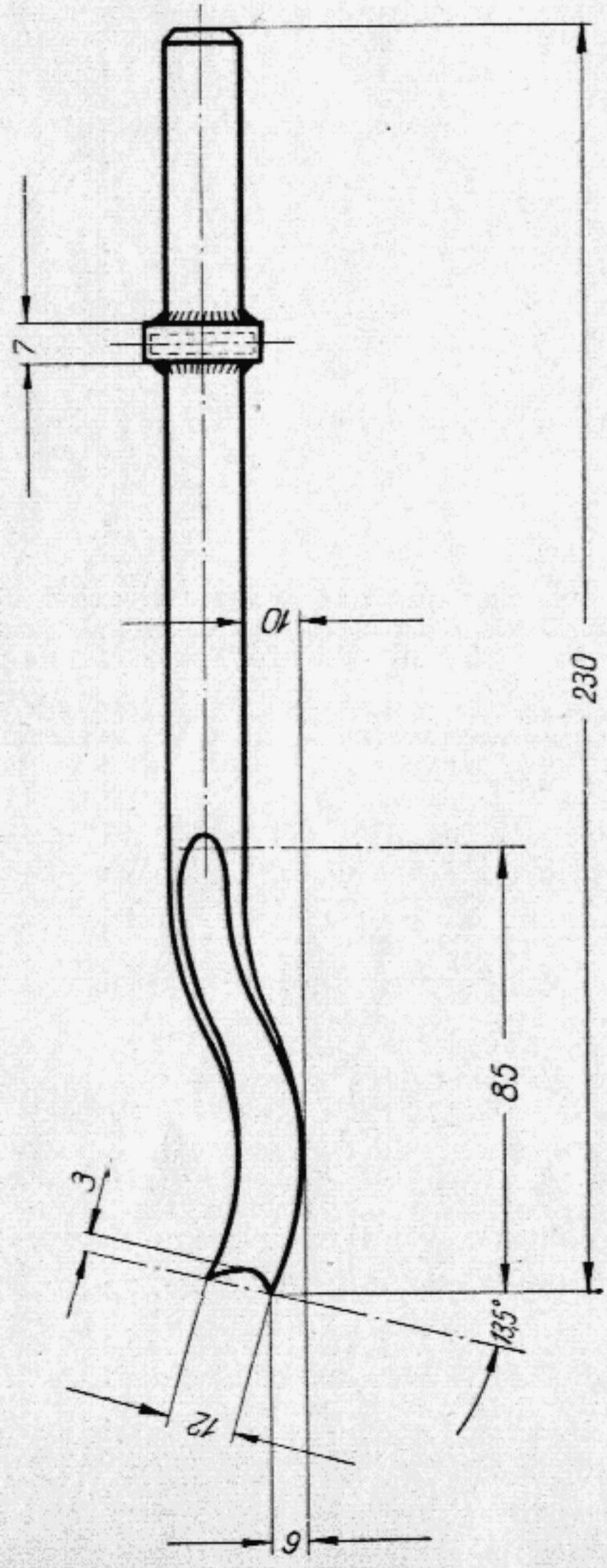
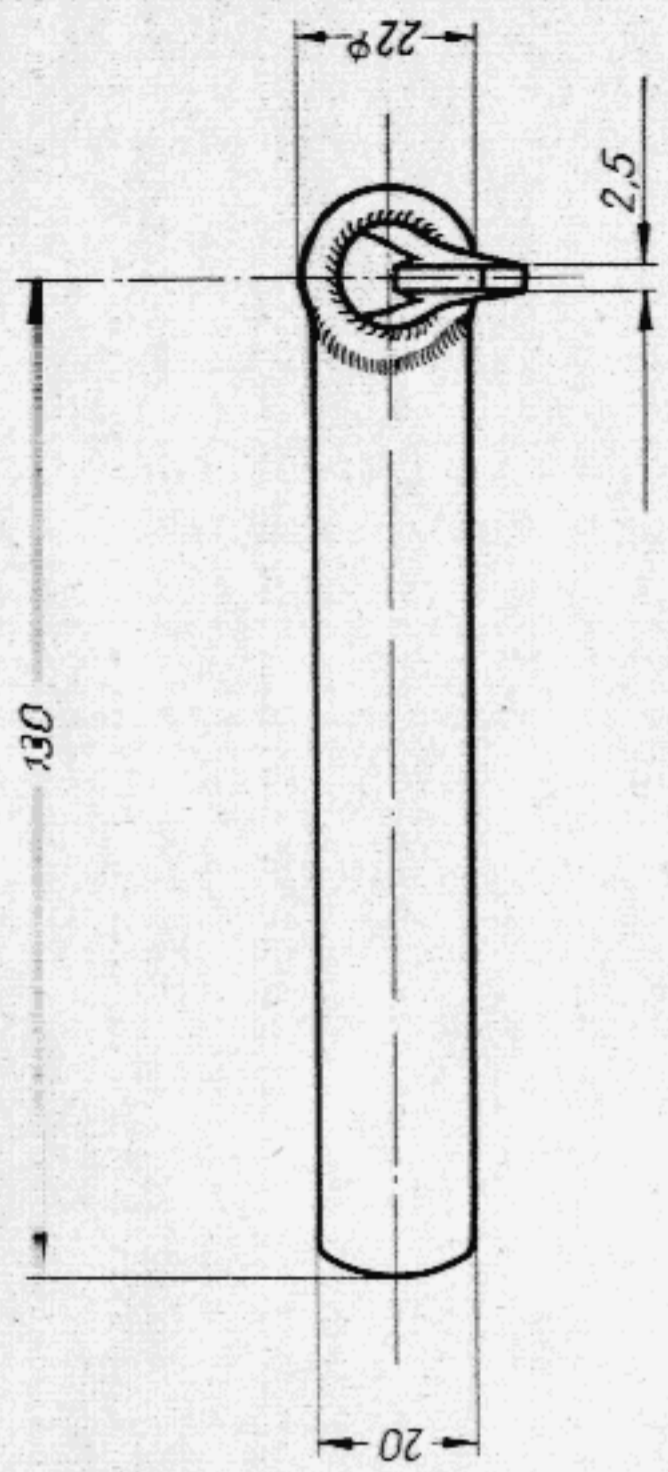


**Body Parting Tool  
(Pneumatic)**

VW 733

### **Construction Details for VW 733**

- 1 – Cut collar, bar and strip to dimensions given in list of parts.**
- 2 – Forge round bar (1) as shown in drawing. Give the cutting edge a clean finish and then harden.**
- 3 – Weld collar (2) to bar (1) as shown in drawing.**
- 4 – Weld strip (3) to collar (2) at an angle of 90° to the cutting edge.**
- 5 – Paint shank and handle of tool in prevailing colour of equipment and machines in the shop.**



3	1	Handle	3,5 x 20 x 130	MS strip
2	1	Collar	14ø x 22ø x 7	Welded on
1	1	Chisel	14ø x ~250	St.C. 60. 61
Part No.	No. Required	Description	Rough Size or Standard Spec.	Remarks

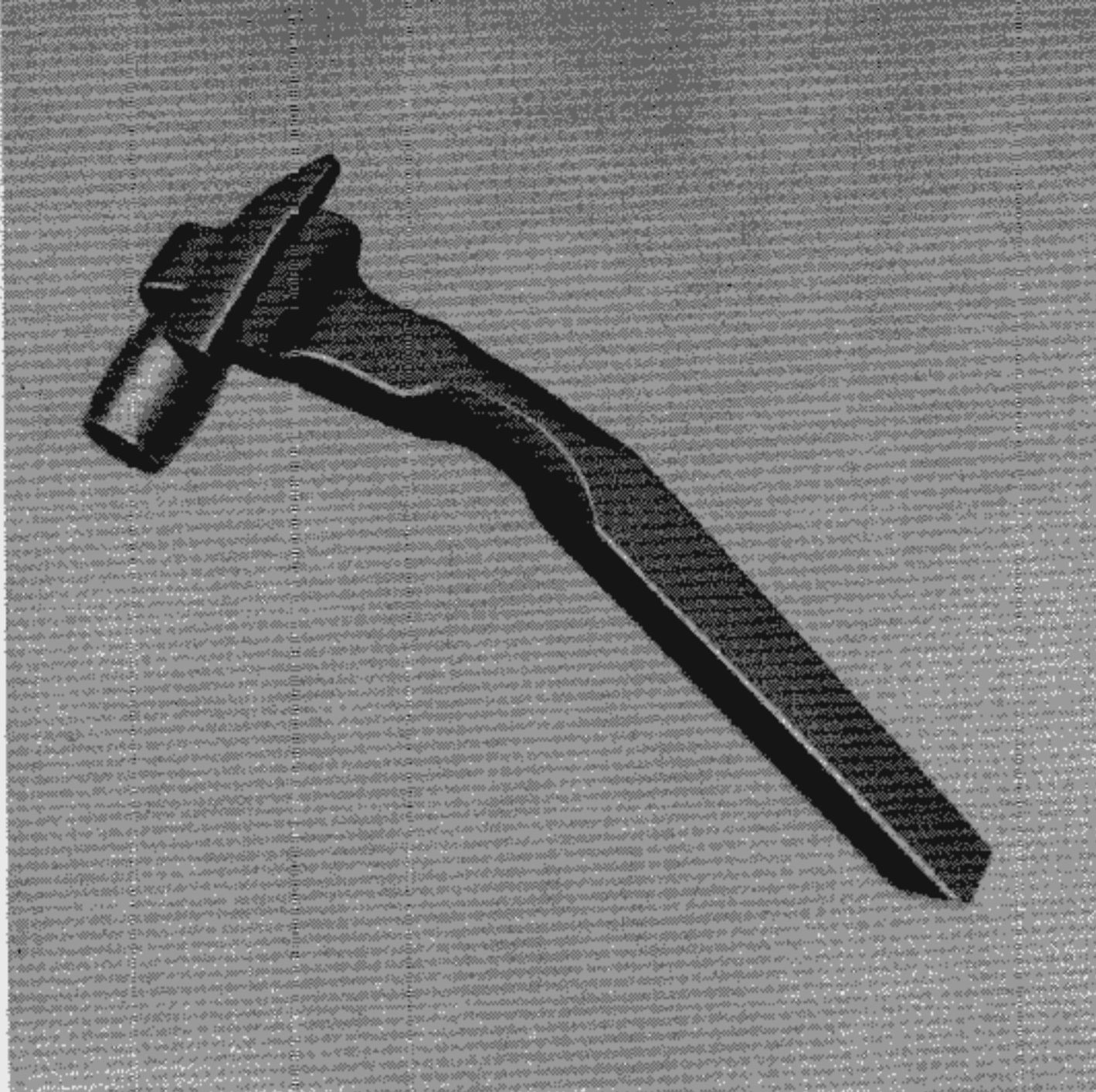
**VOLKSWAGENWERK GMBH.**  
 WOLFSBURG  
 Service Department

**Body Parting Tool (Pneumatic)**

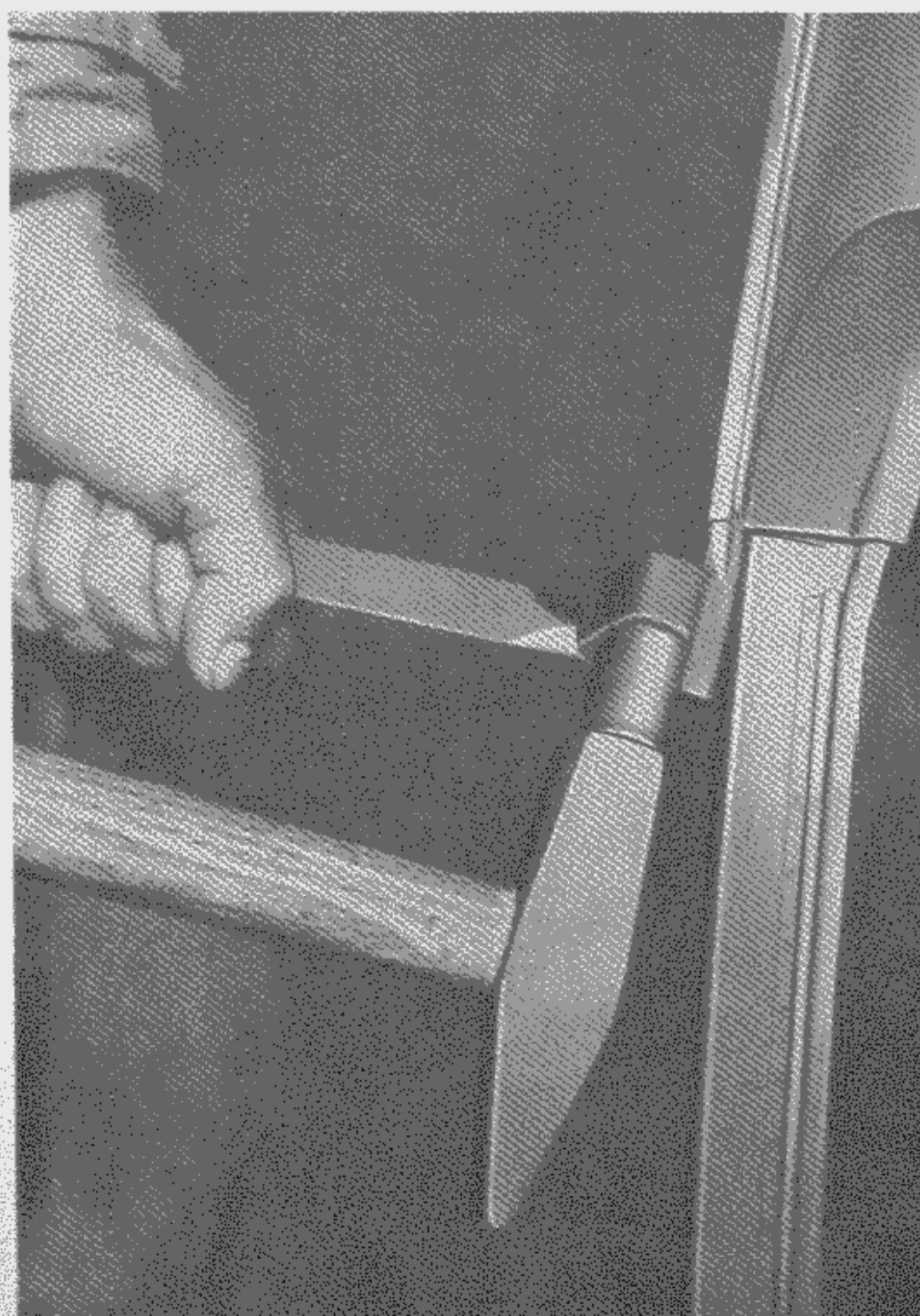
Drawn: 2 Nov., 50 Kohl  
 Checked: Senf

VW 733

## Rain Drip Mould Deflanging Tool



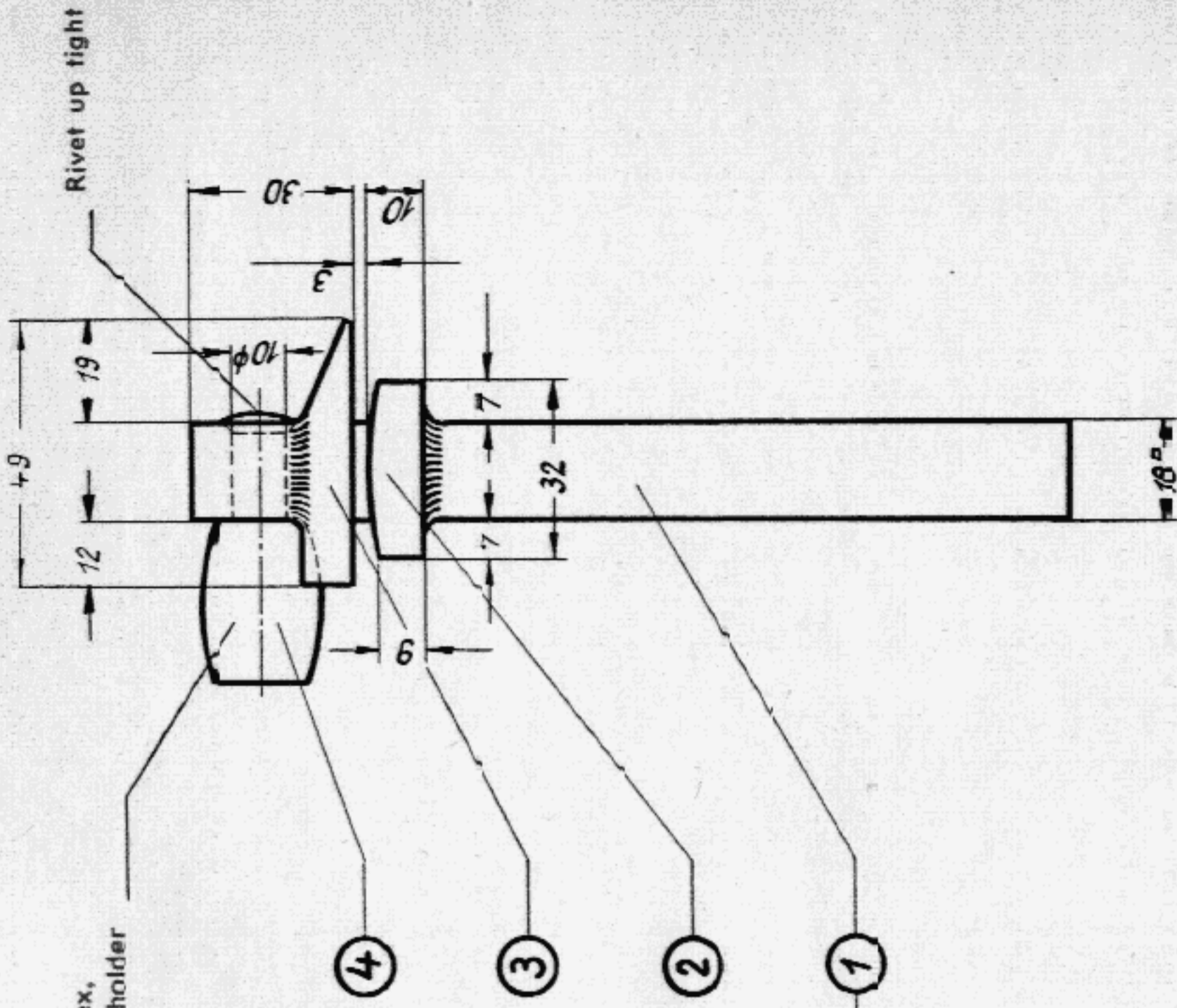
The tool is used for removing the roof of damaged vehicles. The operation is commenced on the right-hand side at the outlet of the drip mould after opening up the flange for a distance of approximately 60 mm ( $2\frac{1}{4}$  in.) by some alternative method in order to allow the parting tool to be entered above the top door hinge. On the left-hand side a start is made at the rear outlet of the drip mould by knocking the point of the parting tool into the end of the flange which is covered with paint.



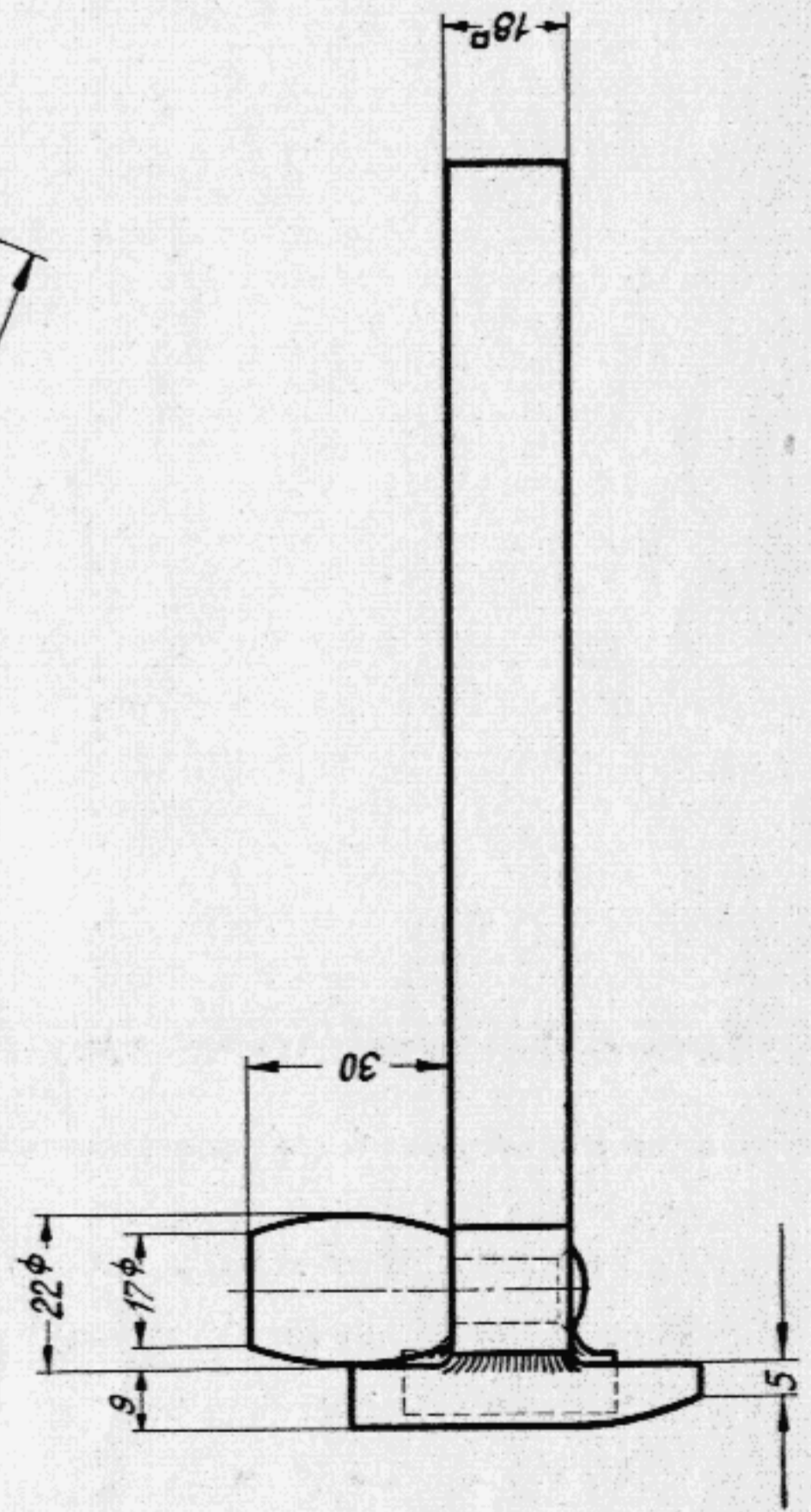
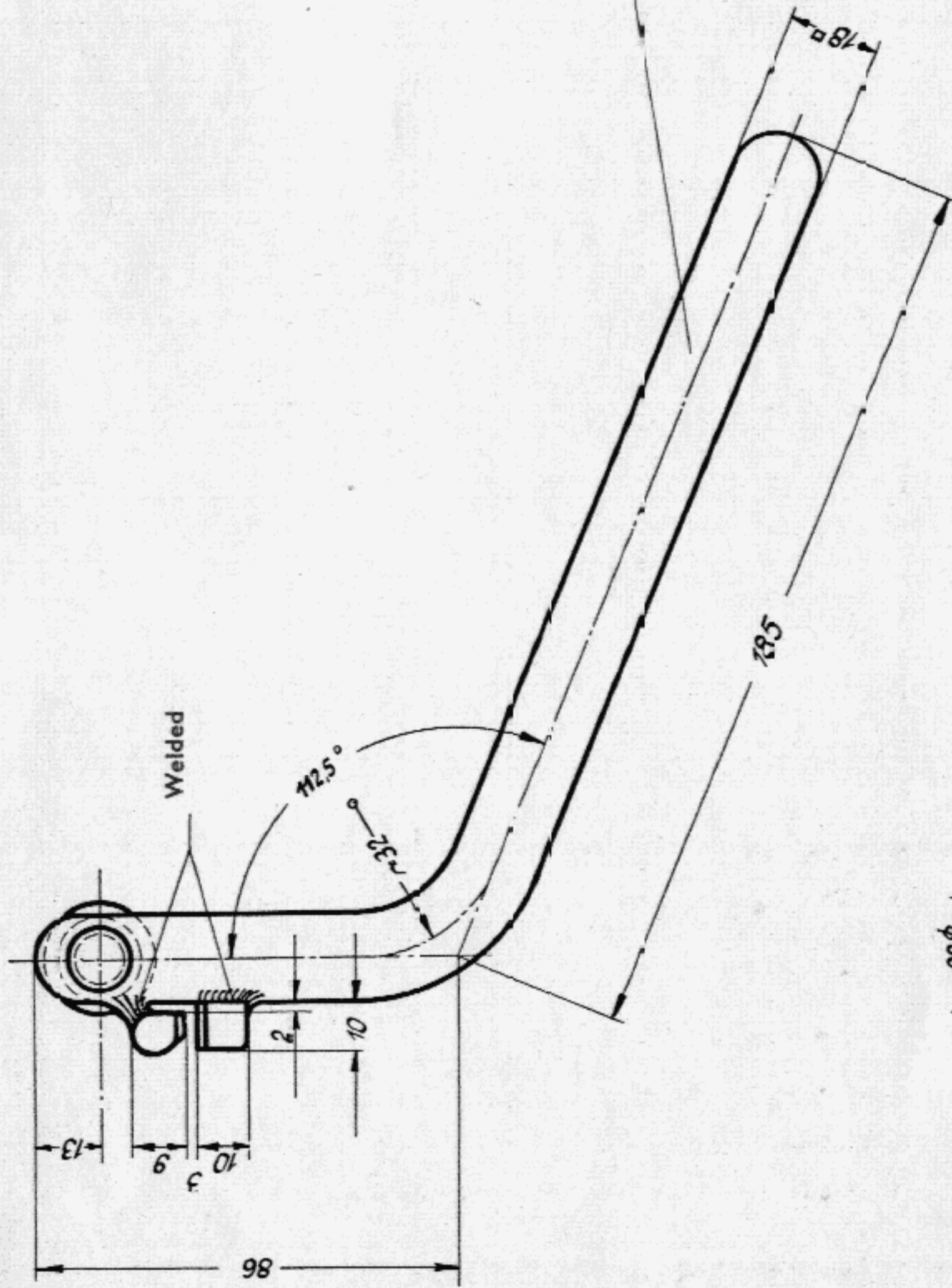


#### **Construction Details for VW 734**

- 1 - Cut round and square bar to dimensions given in list of parts.
- 2 - Drill a 10 mm ( $\frac{25}{32}$  in.) hole in bar (1). Countersink hole on one side to a depth of approximately 2 mm ( $\frac{5}{64}$  in.).
- 3 - Bend bar (1) as shown in drawing.
- 4 - Turn striker (4) from round bar as shown in drawing.
- 5 - Make back-up jaw (2) from square bar as shown in drawing.
- 6 - Make bead lifter (3) from square bar as shown in drawing.
- 7 - Insert parallel shank of striker (4) into hole in bar (1) and rivet over projecting portion of shank on countersunk side of hole.
- 8 - Weld parts (2) and (3) to bar (1) as shown in drawing. Harden point of part (3).
- 9 - Paint handle of deflanging tool in prevailing colour of equipment and machines in the shop.



Striker turned convex, but not rotatable in holder



Part No.	No. Required	Description	Rough Size or Standard Spec.	Remarks
4	1	Striker	22φ x 50	Riveted up tight
3	1	Bead lifter	9 x 9 x 50	Steel, Tip hardened
2	1	Back-up jaw	10 x 10 x 32	MS strip
1	1	Tool holder	18 x 18 x 280	MS strip

**VOLKSWAGENWERK GMBH.**  
WOLFSBURG  
Service Department

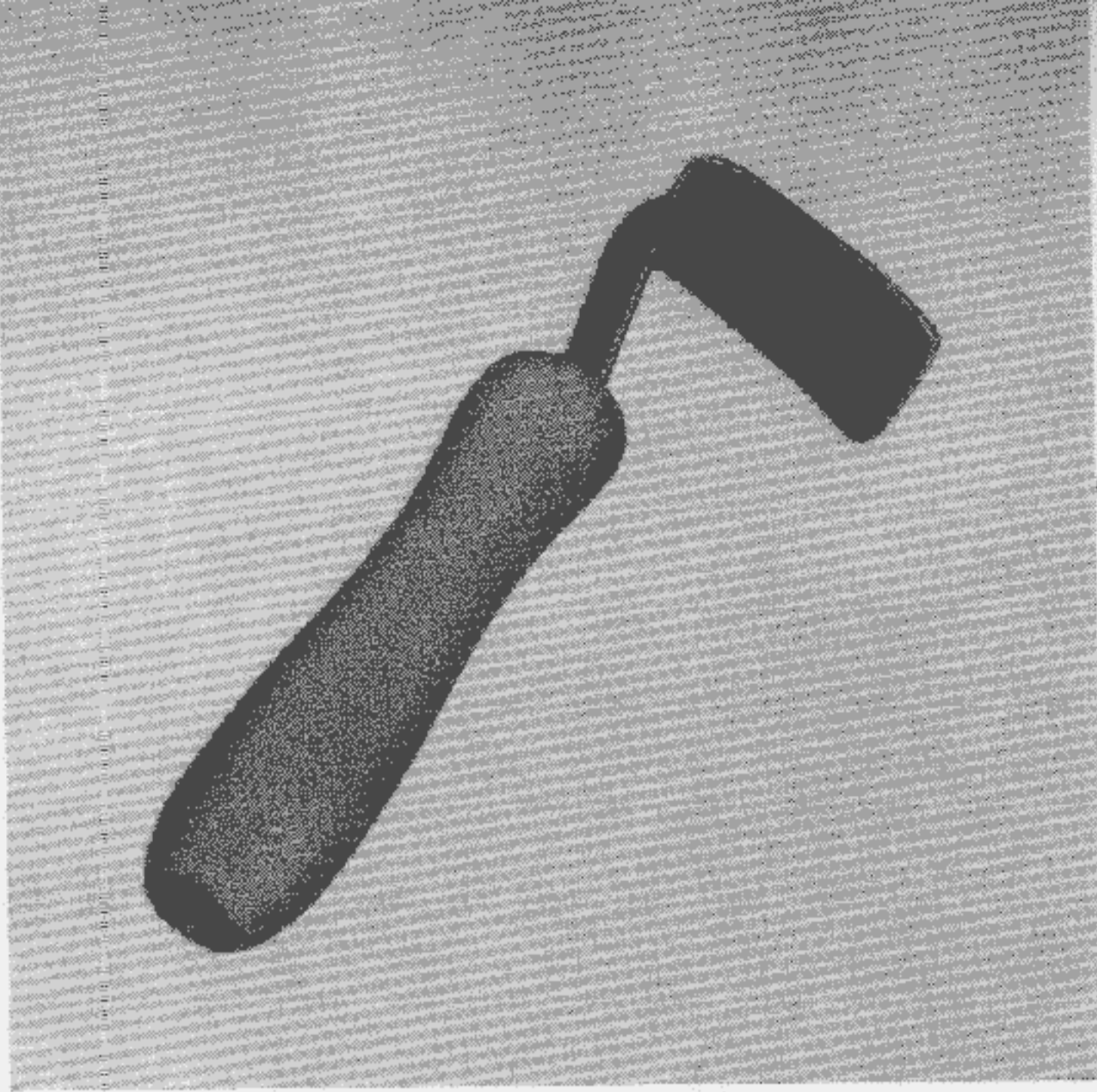
Drawn: 11 Oct., 50 Kohl  
Checked: Sent

# Rain Drip Mould Deflanging Tool

VW 734

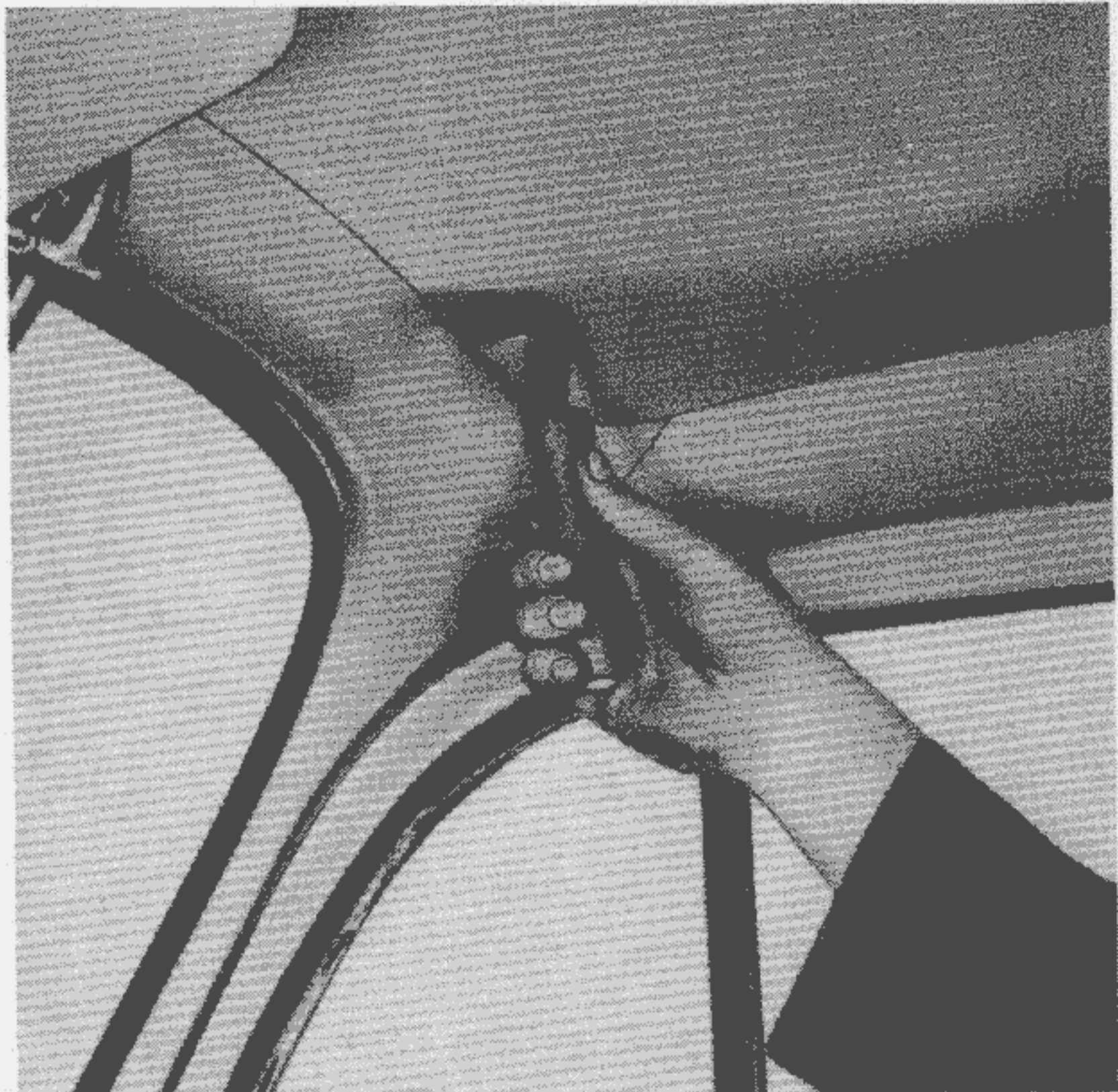
# LOCAL MANUFACTURE OF WORKSHOP EQUIPMENT

VW 736/1



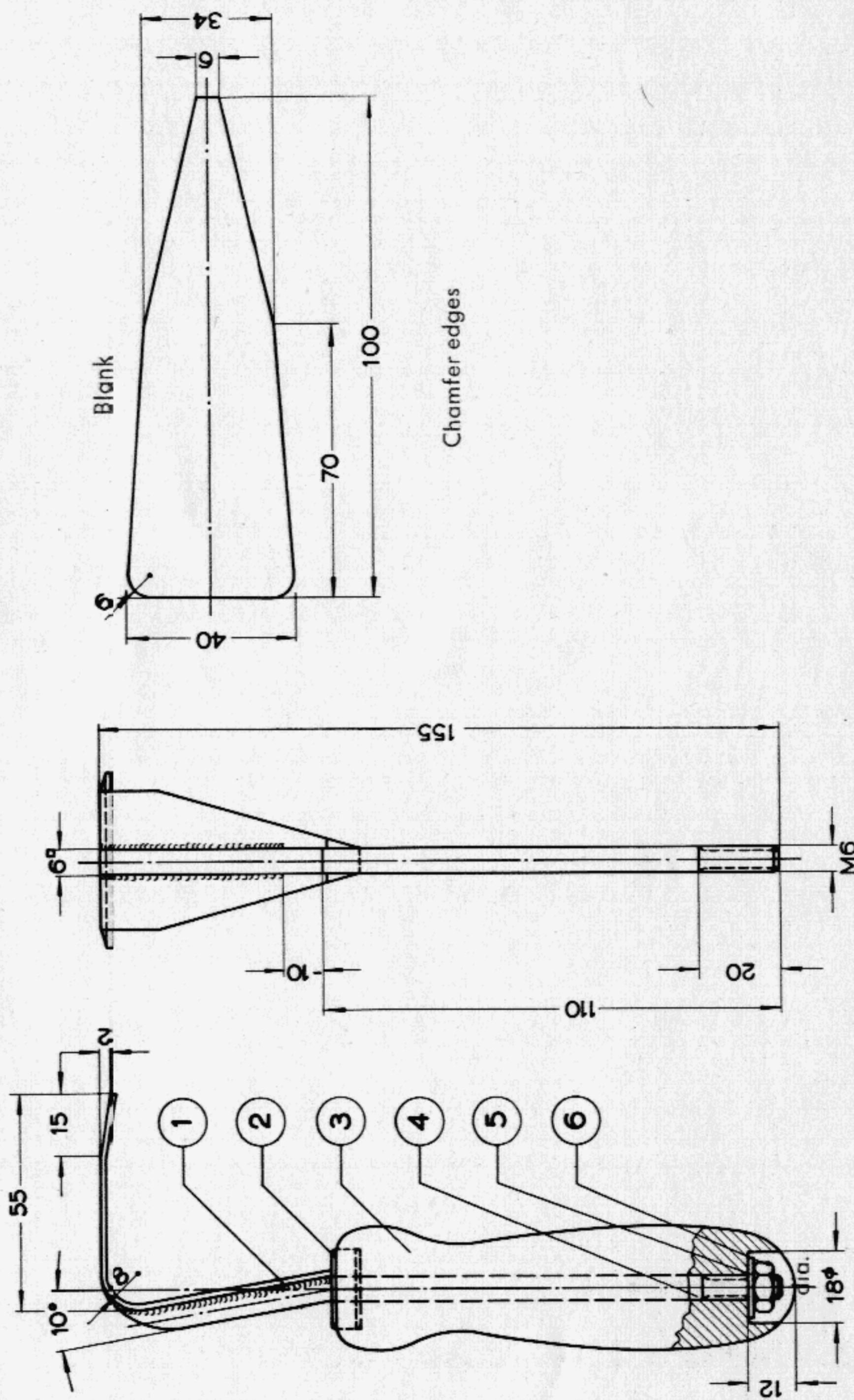
**Headlining Tool**

The tool simplifies the removal and fitting of the headlining.



#### **Construction Details for VW 736/1**

- 1 — Cut spring steel and square steel bar as detailed in list of parts.
- 2 — Weld the square steel bar (2) to spring steel (1) as shown on drawing. Shape spring steel as shown, anneal, bend and temper, clean and smooth welded seams. Cut a thread M 6 on square steel bar as shown on drawing.
- 3 — Drill wooden handle (3) using 5 mm dia. drill. Drive in ferrule (4) and at the other end of the handle, bore out as shown on drawing using a 18 mm dia. drill.
- 4 — Push the blade into wooden handle, fit a washer (6) over end of shaft, tighten hexagon nut (5).



6	Nut	M 6	DIN 934
5	Washer	6.4	DIN 125
4	Square steel bar	6 X 6 X 160	DIN 178
3	Wooden handle	32 dia.	DIN 395
2	Ferrule	20 dia.	DIN 396
1	Spring steel	40 X 1.5 X 110	DIN 17222

Part No. Description  
No. required Rough size or standard spec. Remarks

**VOLKSWAGENWERK AG**  
WOLFSBURG  
Service Department

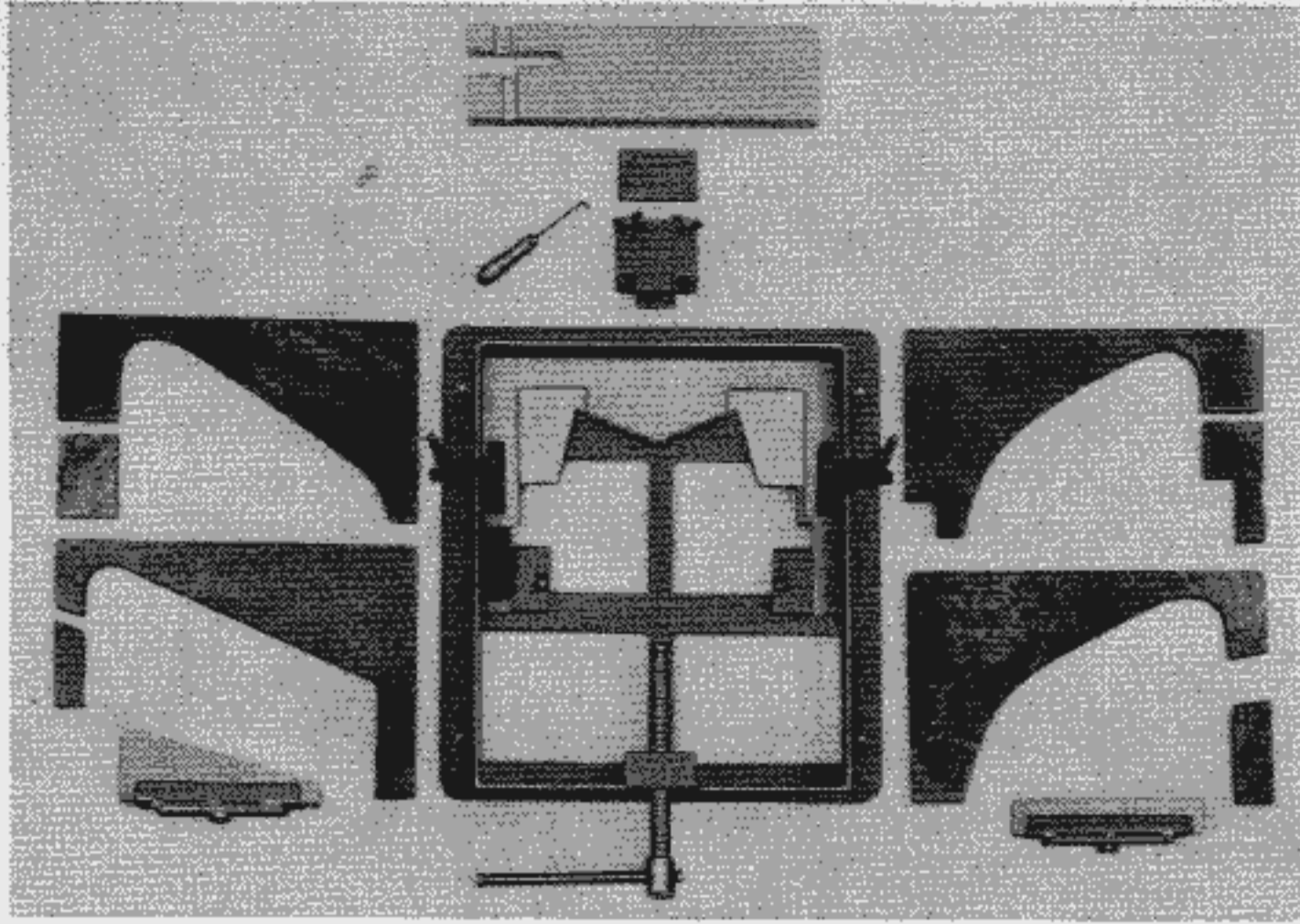
Drawn  
1. 3. 60 Weinstock

Checked  
7. 3. 60 Kühn

**Headlining Tool**

VW 736/1

LOCAL MANUFACTURE OF WORKSHOP EQUIPMENT



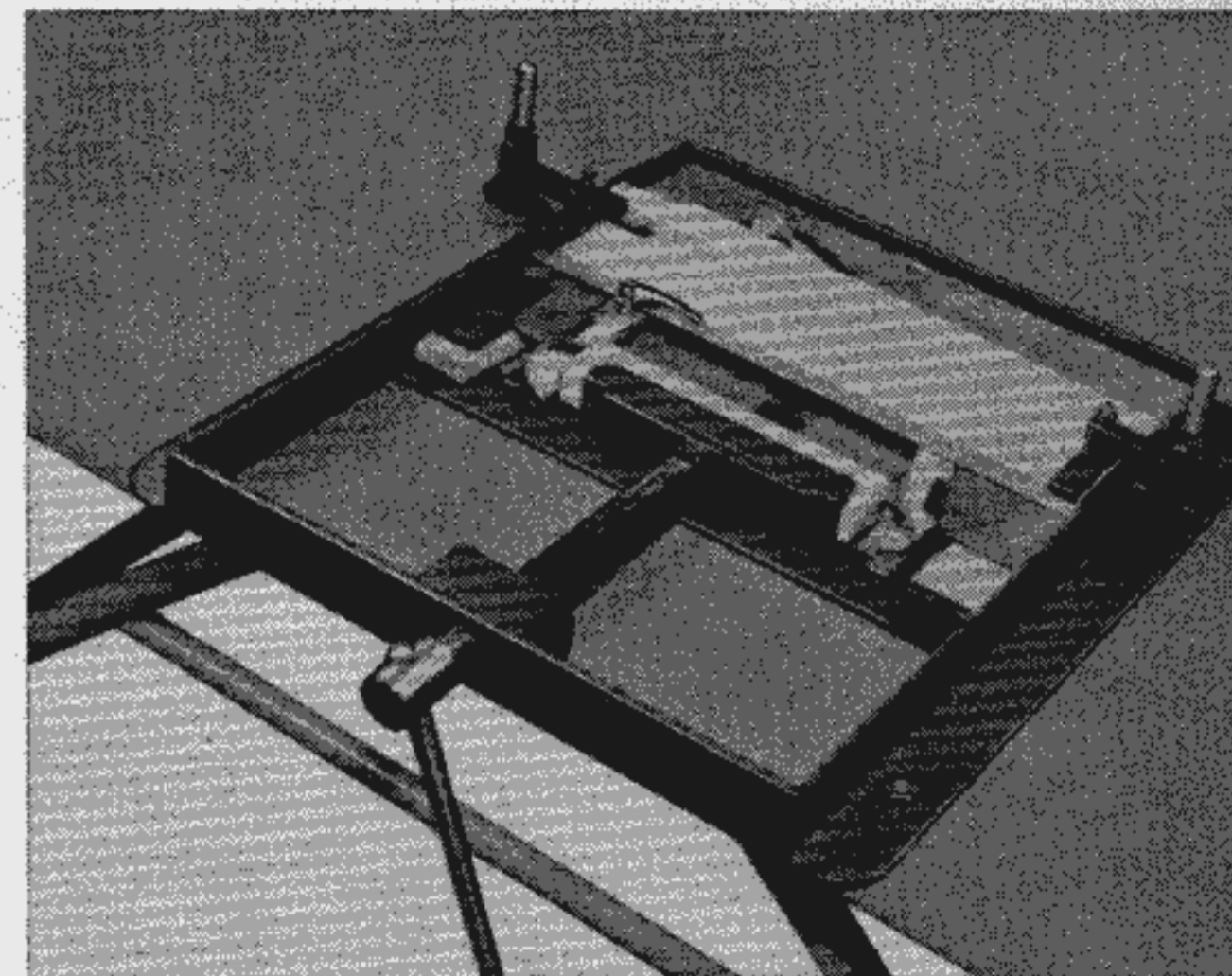
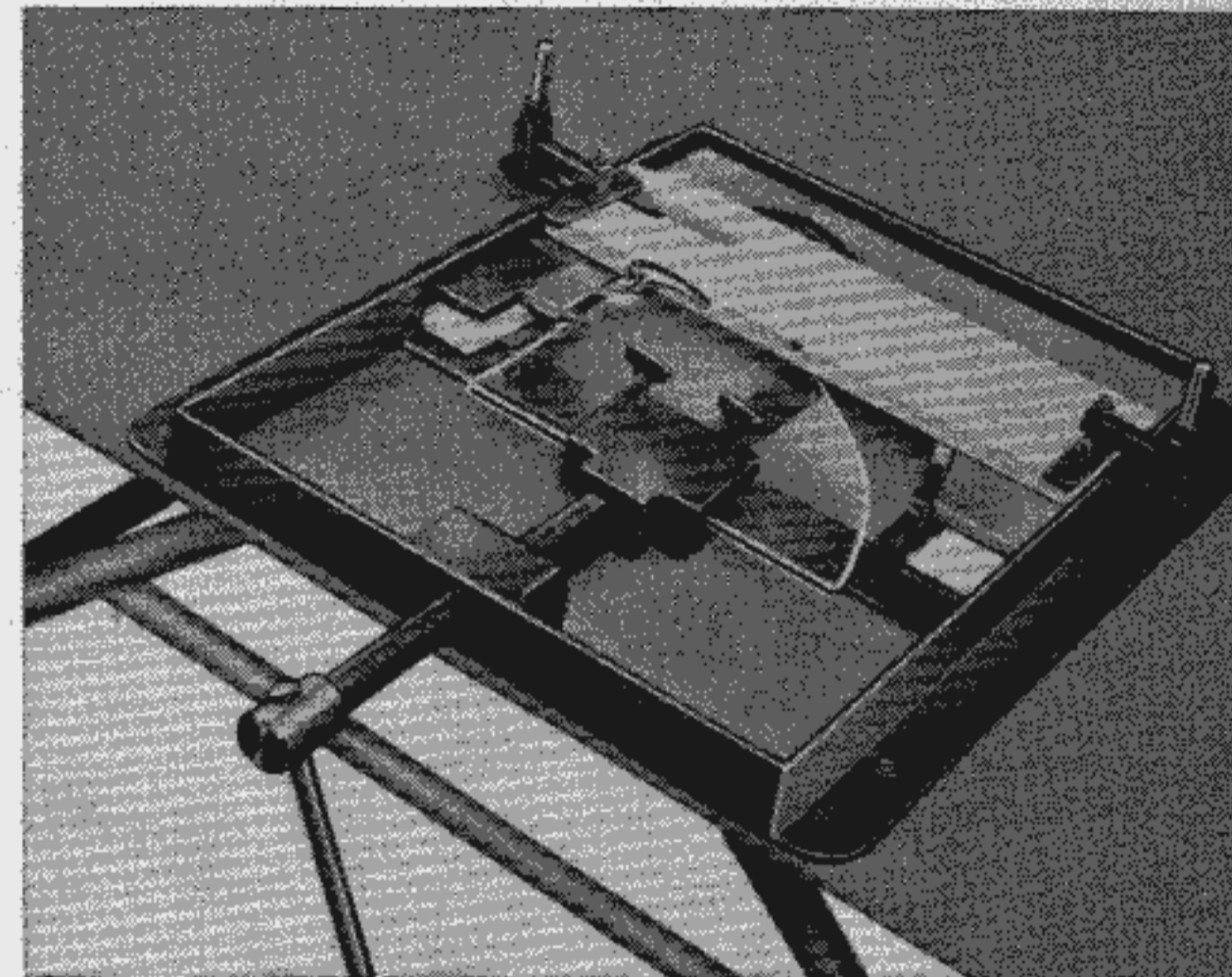
Tool for Installing and Removing Vent Wing Glass Type 1, 2, 3

This appliance facilitates the removal of the glass and re-installation of same in the various vent wing frames.

The sets of parts necessary for removing and installing the glass in the various vent wings are shown in the following table.

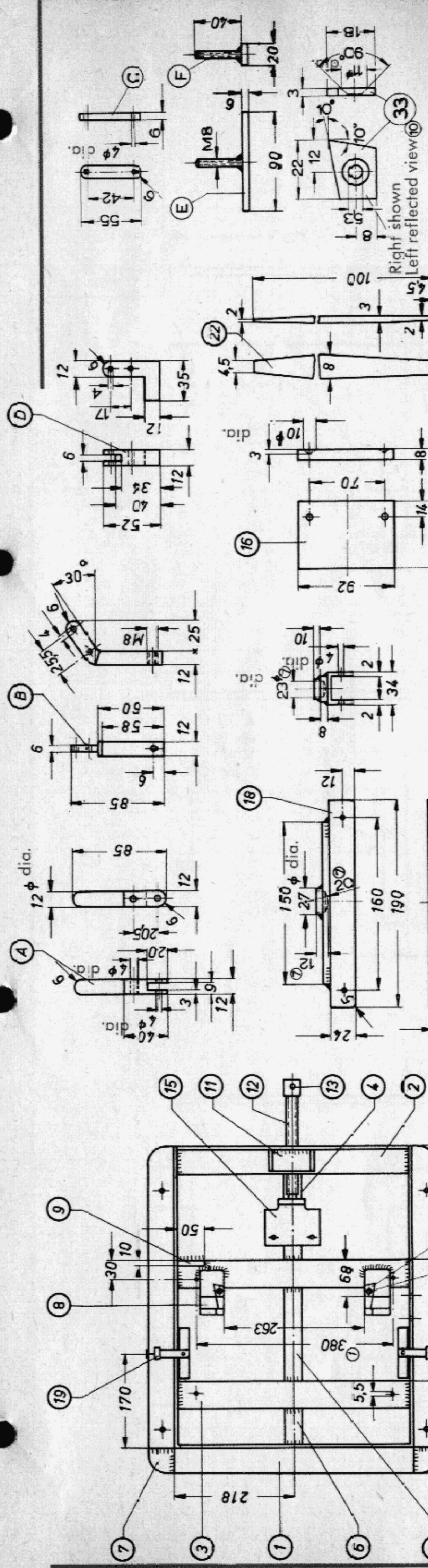
Part No.	Type of vehicle							
	1		1 from Aug. 64		2		3	
	R	I	R	I	R	I	R	I
1, sheet 3							X	X
2, sheet 3							X	X
1, sheet 4			X	X				
2, sheet 4			X	X				
10					X	X		
15	X		X		X		X	
24					X	X		
25	X	X						
26						X		
27	X	X						
28					X	X		
29		X		X				X
30	X	X	X	X	X	X	X	X
33	X	X						

R = Remove  
I = Instal

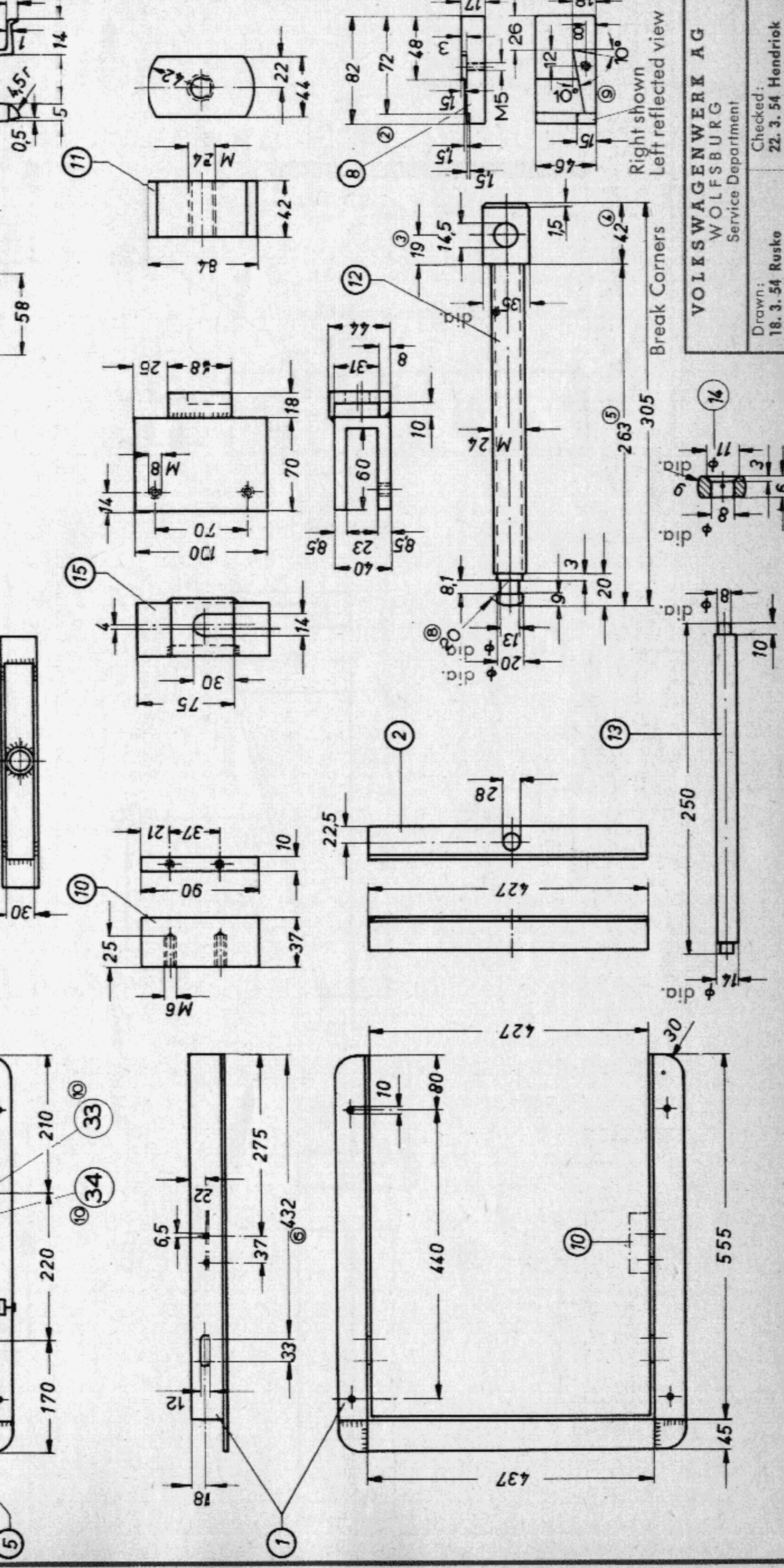


### Construction Details for VW 737/1

- 1 — Cut or prepare material as detailed in list of parts.
- 2 — Drill holes in angle for frame (1) according to the drawing with drills of 6.5 mm (.26"), 10 mm (.4") and 12 mm (.47") dia. The 12 mm holes should be elongated with a file.
- 3 — Drill hole in angle for frame head (2) as shown in the drawing, using a 28 mm dia. (1.1") drill.
- 4 — Make parts A, B, C, D, E and F for the clamps (19), assemble clamps and make sure the linkage moves freely.
- 5 — Cut angles for frame (1) according to the drawing. Weld corners (7) and clamps (19) in position. Straighten the frame.
- 6 — Make the threaded block (11).
- 7 — Make spindle (12), rod (13), and rings (14) and assemble these parts. Rivet the two rings (14) to the rod (13).
- 8 — Drill two holes of 5.5 mm dia. (.22") into each of the two struts (3) and countersink them for the countersunk wood screws (31). Weld the struts (4), (5), and (6) to the two struts (3). Straighten the struts and weld them to the frame.
- 9 — Weld the threaded block (11) to the frame head (2). Straighten the frame head.
- 10 — Weld frame head (2) to the frame (1) and to the strut (4). Straighten the frame.
- 11 — Make glass clamp (15) and slide it in the annular groove of the spindle.
- 12 — Make pressure plate (16).
- 13 — Make pressure bar (18).
- 14 — Make parts (8), (9), (10) and 33.
- 15 — Forge the cutter (22) and bend it pre-grind the cutting edge harden it and grind sharp.
- 16 — Make the base plate (23) from ply-wood as shown on the drawing. The recesses for the rain drip channel of the vent wing frame must have a depth of 5 mm (.2").
- 17 — Make adaptors (24) and (27) as well as part (1) on sheet 3 and 4 from resin impregnated laminated wood as shown in the drawing (the recesses must be made so as to insure a snug fit around the vent wing frame).
- 18 — Make adaptor pieces (25) and (28) as well as part 2 on sheet 3 and 4 from resin impregnated laminated wood as shown in drawing. When adaptor piece (24), (27) or part 1 on page 3 and 4 are fitted into the appliance the complete Vent Wing should have a light press fit.
- 19 — Place supports (8) in the tool as shown in the drawing with the vent wing of the passenger car already in position. Mark the lower edge of the support (8) on the strut (3).
- 20 — Place stop (10) in the tool with the vent wing of the Transporter already in position, check the fit and secure it with two screws.
- 21 — Place stop (9) in the tool with the vent wing of the Transporter already in position and mark it on the strut (3) and on the frame (1).
- 22 — Weld support (8) and stop (9) in position as marked under points 19 and 21. Straighten frame and strut.
- 23 — Prime-coat the tool and attach the base plate (23) with four wood screws (31) to the two struts (3).
- 24 — Make thrust angle (26) and thrust bar (29) from hardwood and rivet them to the thrust channels (18) with two rivets each.
- 25 — Make thrust plate (30).
- 26 — Provide the cutter (22) with a wooden handle as used for a file etc.
- 27 — Provide glass clamp (15) with two wing screws (21).
- 28 — Mark parts listed in table on page 1 with their corresponding part number.
- 29 — Paint the tool varnish wooden parts.
- 30 — Oil spindle and joints of clamps.



22	1	Cutter	120 X 8 X 3	St 60
21	2	Wing screw	M 8 X 40	DIN 316
20	2	Screws	M 6 X 15	DIN 933
4	4	Rivet	4 φ X 15	DIN 661
4	4	Rivet	4 φ X 30	DIN 661
2	2	Nut	M 8	DIN 934
2	2	Screws	M 8 X 40	DIN 933
2	2	Contact plate	90 X 20 X 6	St 42
2	2	Bracket	12 X 12 X 90	St 42
2	2	Link	60 X 14 X 6	St 42
2	2	Tensioner	12 X 12 X 110	St 42
2	2	Clamp consisting of:	10 X 10 X 50	St 42
2	2	Rivet	4 φ X 35	St 34
2	2	Guide	27 φ X 2 X 10	St 35
2	2	Reinforcement	150 X 30 X 8	St 34
2	2	Bracket	200 X 90 X 2	St 1003
2	2	Thrust channel consisting of:		
17	2	Rubber packing	95 X 60 X 3	
16	1	Pressure plate	100 X 60 X 8	St 37
15	1	Glass clamp	100 X 90 X 50	St 42
14	2	Ring	20 φ X 10	St 34
13	1	Rod	14 φ X 250	St 34
12	1	Spindle	40 φ X 310	St 60
11	1	Threaded block	85 X 45 X 45	St 50
10	1	Stop	90 X 40 X 10	St 34
9	1	Stop	50 X 28 X 10	St 34
8	2	Support	50 X 20 X 85	St 34
7	2	Corners welded in and rounded off:		
6	1	Strut	30 X 6 X 70	St 34
5	1	Strut	30 X 6 X 170	St 34
4	1	Strut	30 X 6 X 160	St 34
3	2	Strut	50 X 6 X 430	St 34
2	1	Frame Head	50 X 50 X 5 X 430	I-Steel
1	1	Frame	50 X 50 X 5 X 1600	I-Steel



**Tool for Installing and Removing Vent Wing Glass**  
**VW 737/1**  
 No. of sheets 4  
 Sheet No. 1

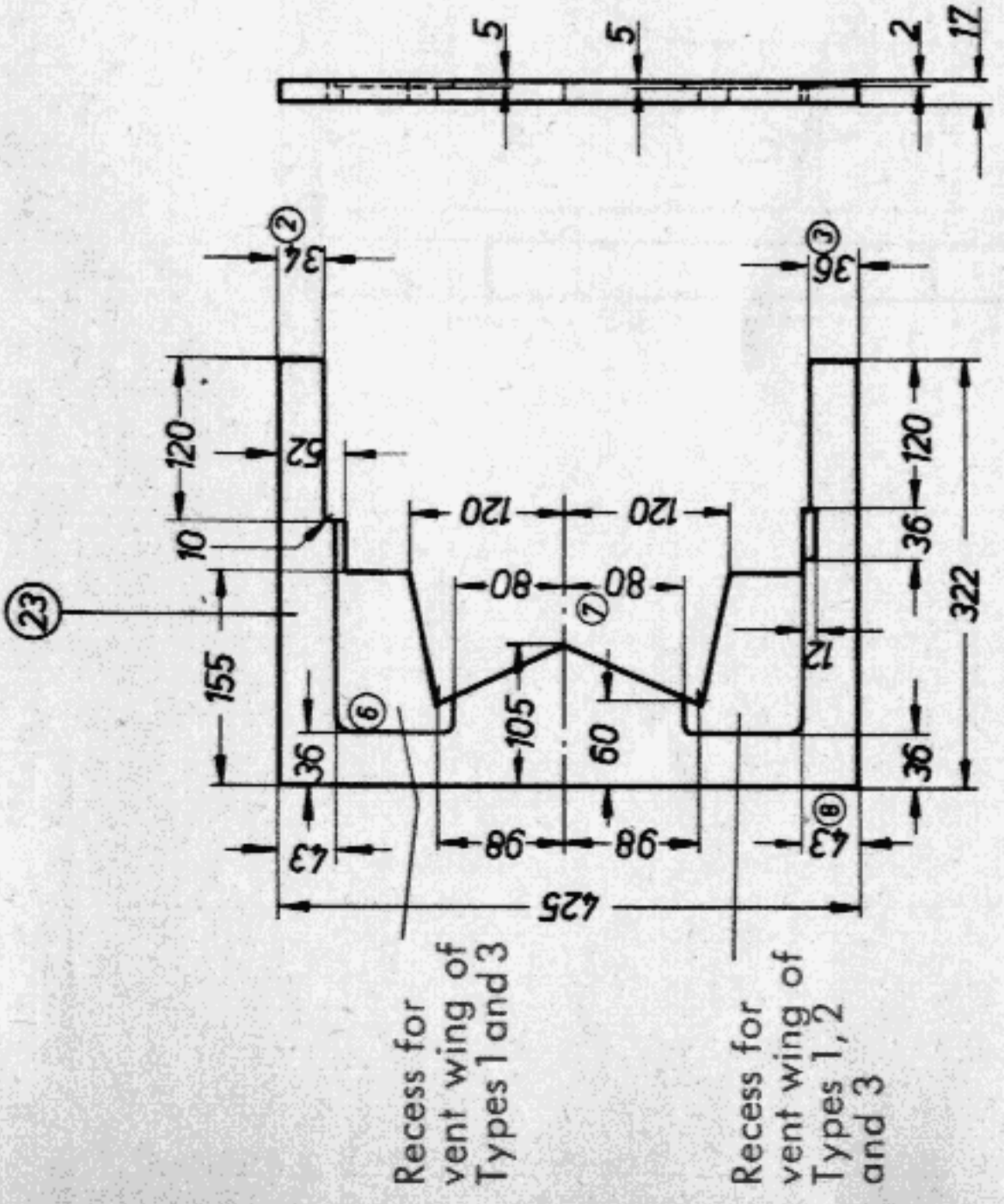
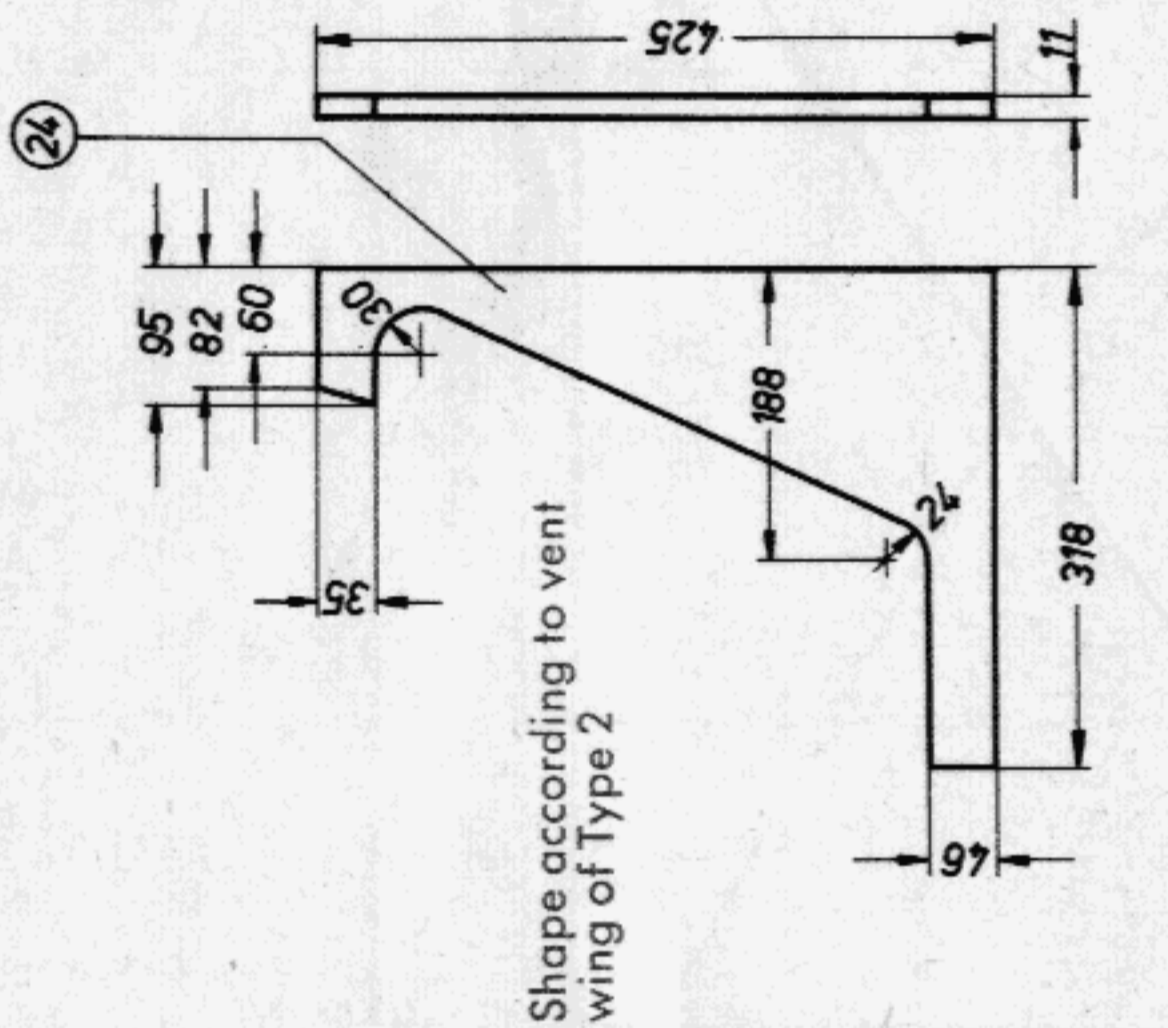
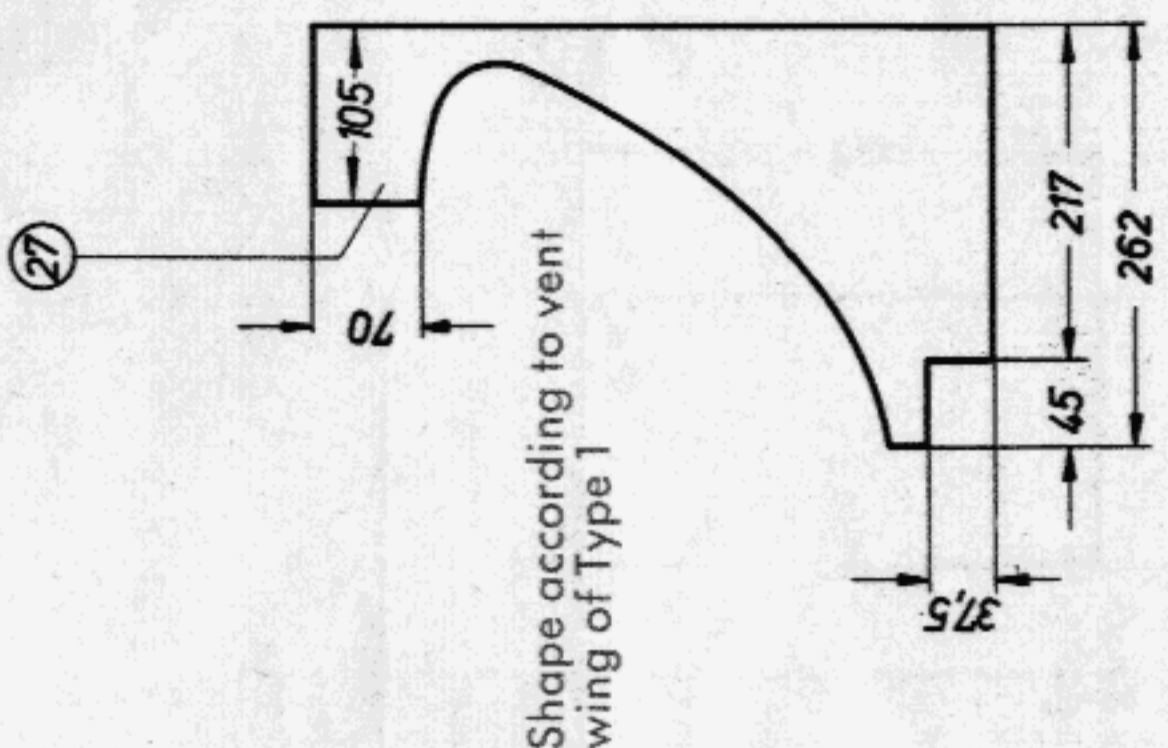
Part No. Description Rough Size or Standard Spec. Remarks

Drawn: 18.3.54 Rusko  
 Checked: 22.3.54 Hendriok  
**VOLKSWAGENWERK AG**  
**WOLFSBURG**  
 Service Department

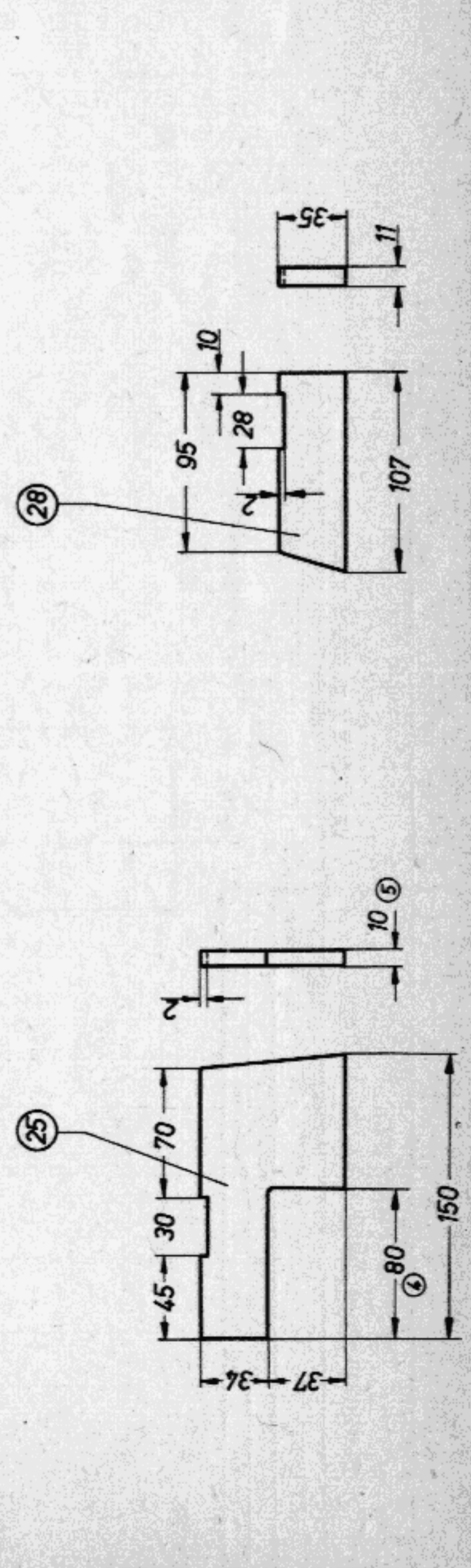
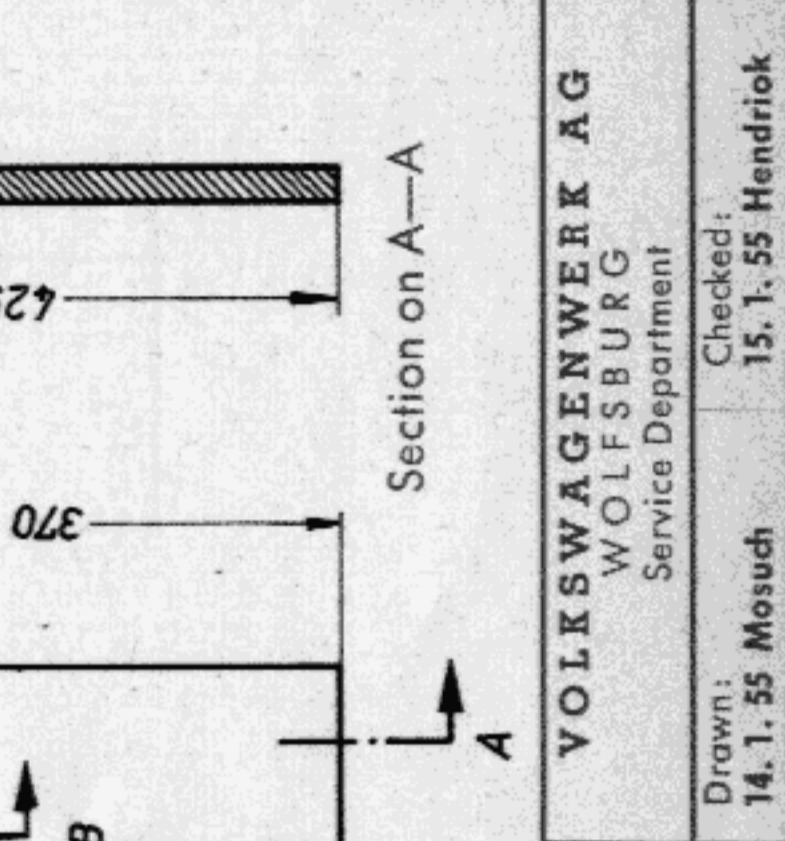
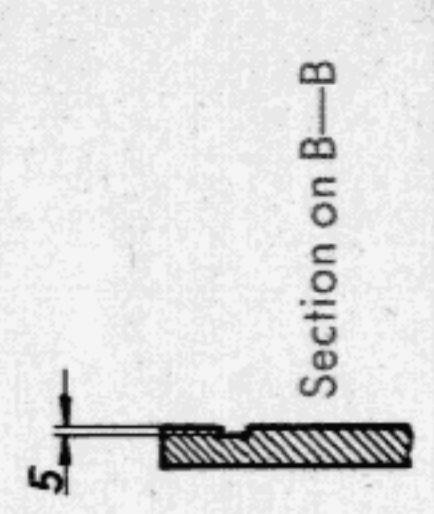
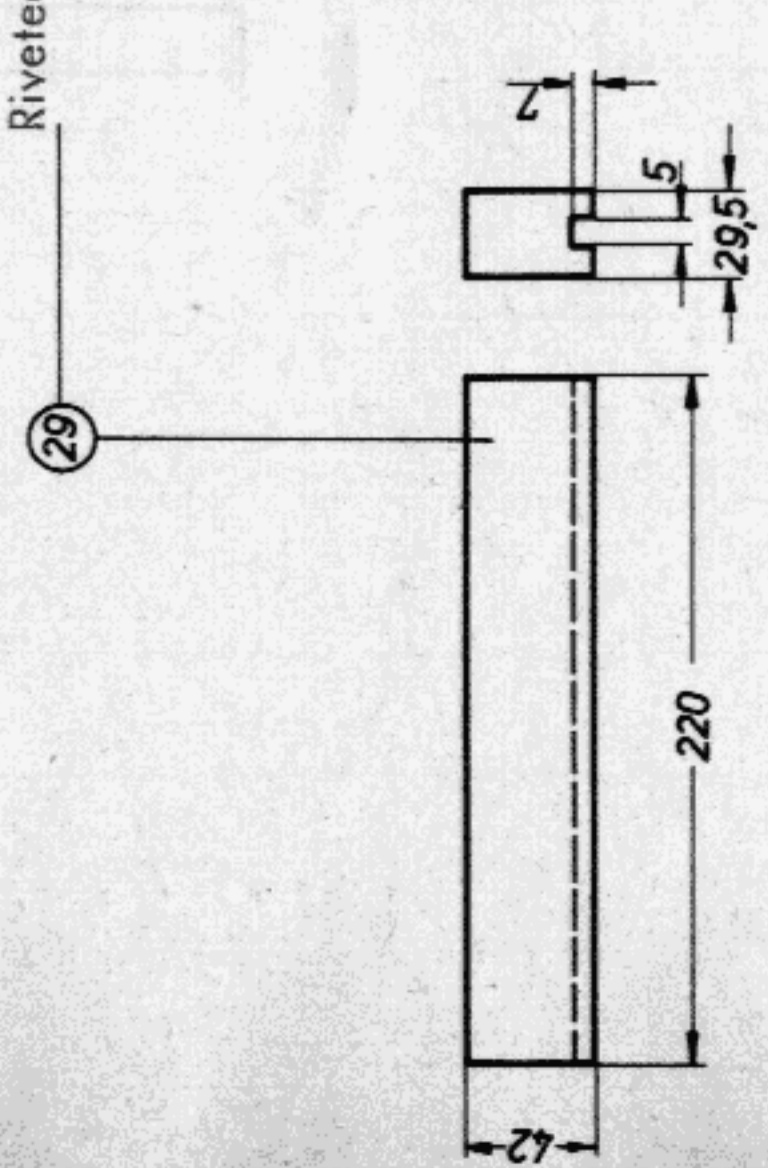
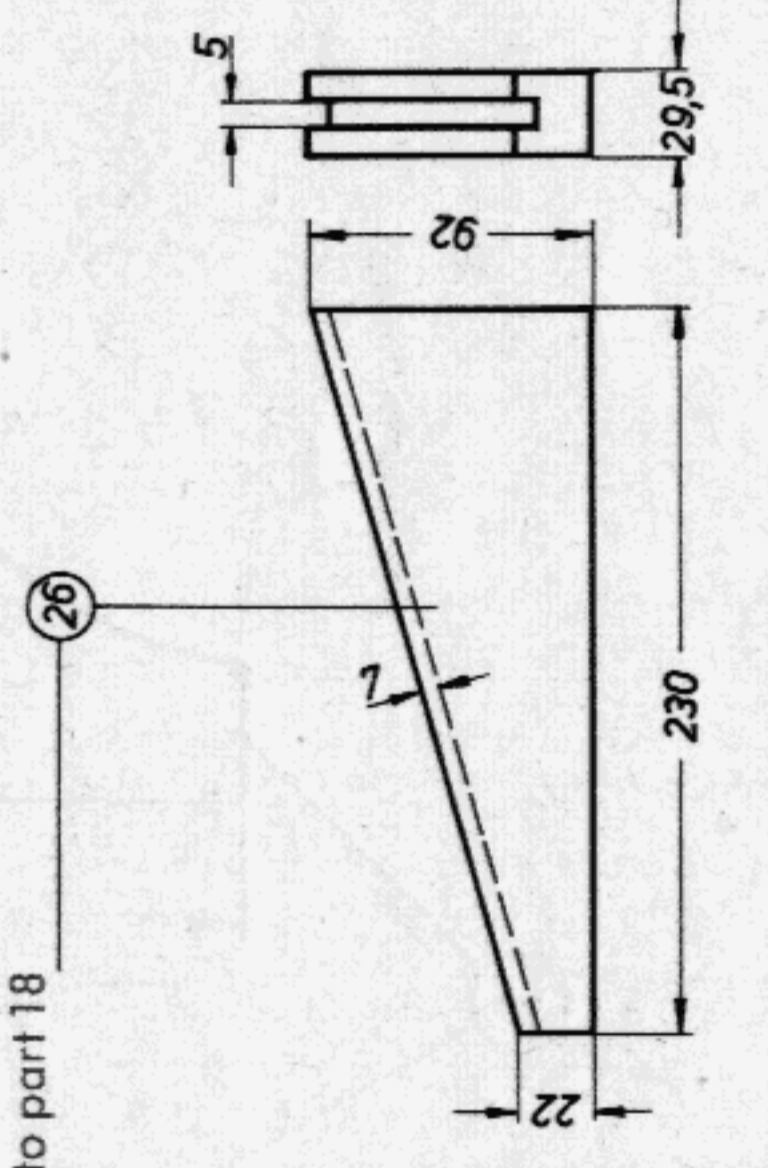
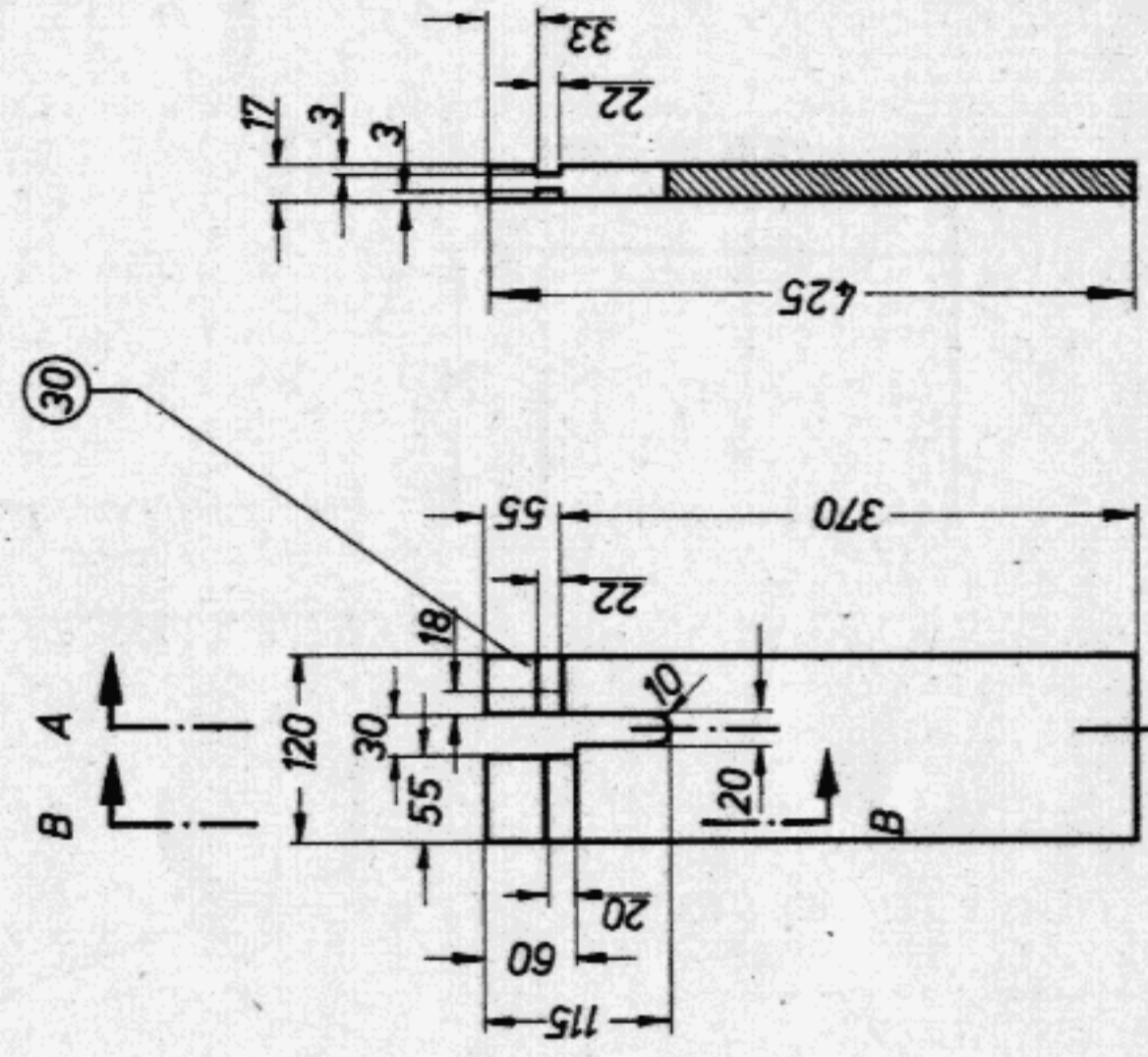


No.	Date	Description of alteration
1	24. 7. 61	Was 370
2	24. 7. 61	Part 8 redrawn
3	24. 7. 61	Was 22
4	24. 7. 61	Was 45
5	24. 7. 61	Was 260
6	26. 9. 62	Was 452
7	9. 6. 64	Measurement 12, 20 and 23 added
8	9. 6. 64	Measurement 20 added
9	9. 6. 64	Cutout and drillings added
10	9. 6. 64	Parts 33 and 34 added

No.	Date	Description of alteration
1	24. 7. 61	Type 3 added
2	24. 7. 61	Was 52
3	24. 7. 61	Was 44
4	24. 7. 61	Was 50
5	24. 7. 61	Was 11
6	9. 6. 64	Recess Widened
7	9. 6. 64	Measurement 80 added
8	9. 6. 64	Was 46



Parts 24, 25, 27 and 28 to be made of resin compregnated laminated wood



34	2	Countersunk Screw	AM 5 X 15	DIN 87 Sh. 1
33	2	Stop	20 X 3 X 25	St 37 Sh. 1
32	1	Wooden handle for cutter		
31	4	Countersunk Screws	5 φ X 17	DIN 97
30	1	Thrust plate	430 X 125 X 20	wood
29	1	Thrust bar	225 X 50 X 30	wood
28	1	Adaptor B	110 X 40 X 11	wood
27	1	Adaptor A	430 X 265 X 11	wood
26	1	Thrust angle	235 X 100 X 30	wood
25	1	Adaptor B	160 X 80 X 10	wood
24	1	Adaptor A	430 X 320 X 11	wood
23	1	Base plate	430 X 320 X 20	wood

Part No.	Description	Rough size or Standard Spec.	Remarks
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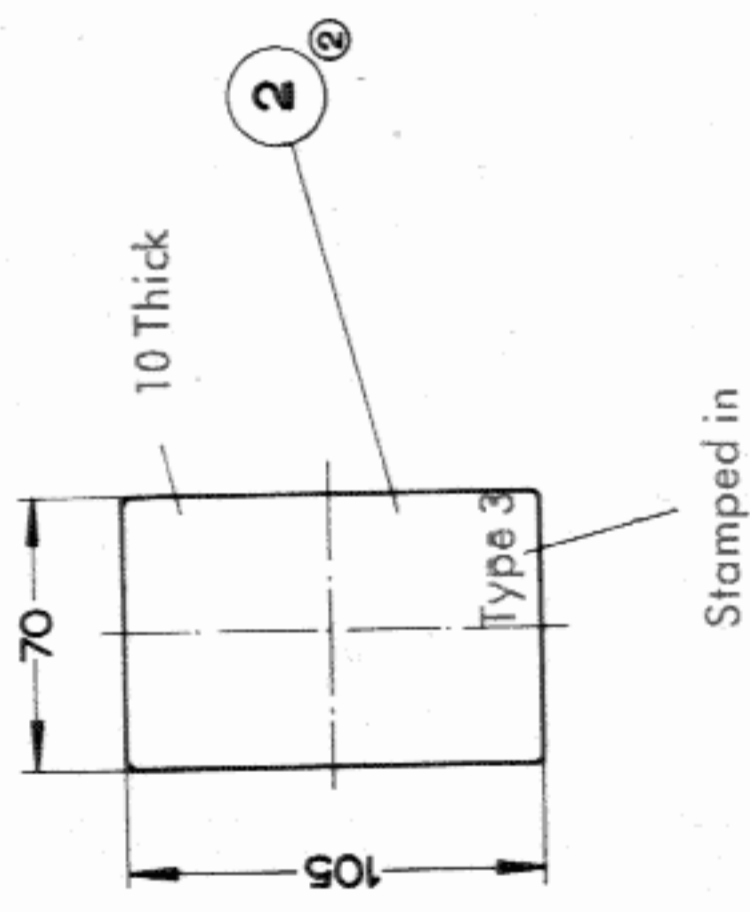
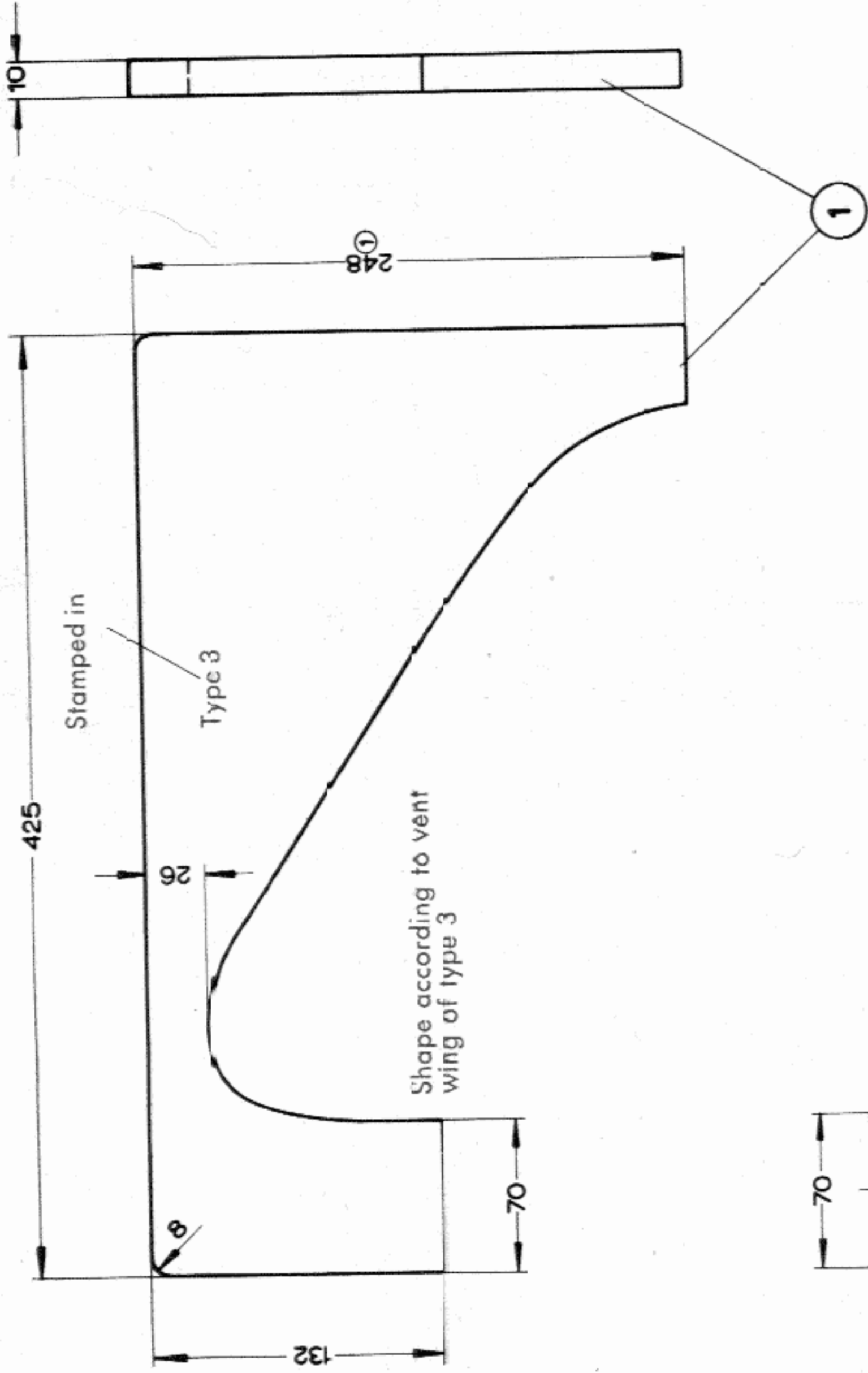
VOLKSWAGENWERK AG  
WOLFSBURG  
Service Department

Tool for installing and Removing Vent Wing Glass

Drawn: 14. 1. 55 Mesusch  
Checked: 15. 1. 55 Hendriok  
No. of sheets 4  
Sheet No. 2

VW 737/1

No.	Date	Description of alteration
1	9. 6. 64	Woz. 216
2	9. 6. 64	Part 2 added



Part No.	Description	Material
2	extension	75 X 10 X 110 wood
1	adaptor piece	255 X 10 X 430 wood

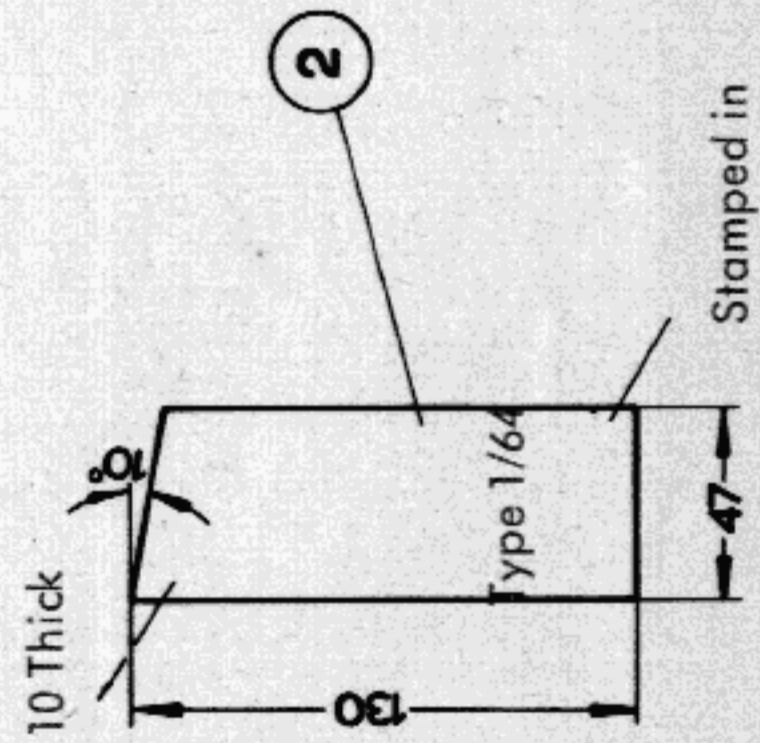
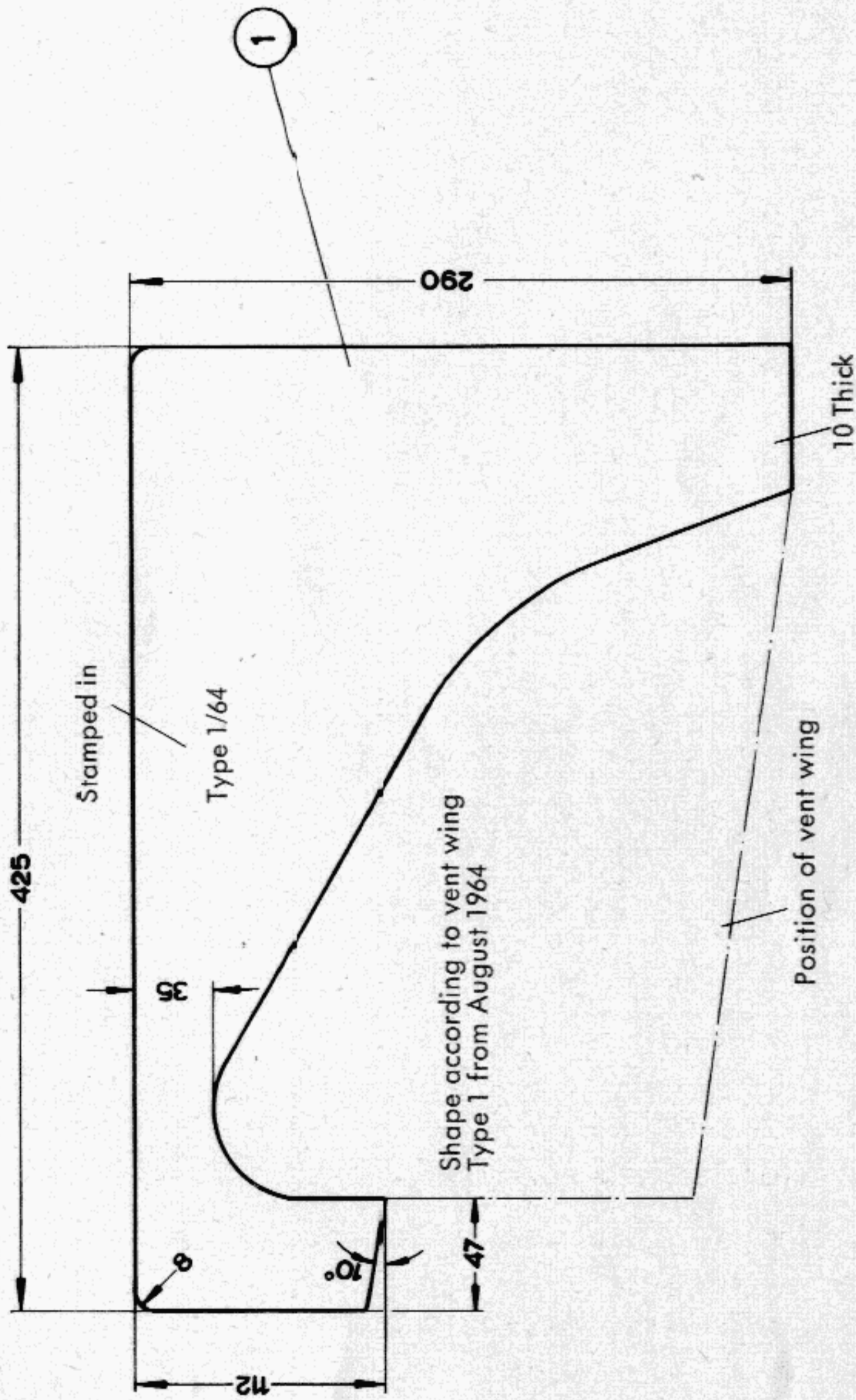
**VOLKSWAGENWERK AG**  
**WOLFSBURG**  
 Service Department

Drawn: 24. 7. 61 Giesekeing  
 Checked: 10. 10. 61 Ratte

**Adaptor for Vent Wing Glass Removal and Installing Tool**

**VW 737/1**

No. of sheets: 4  
 Sheet No.: 3

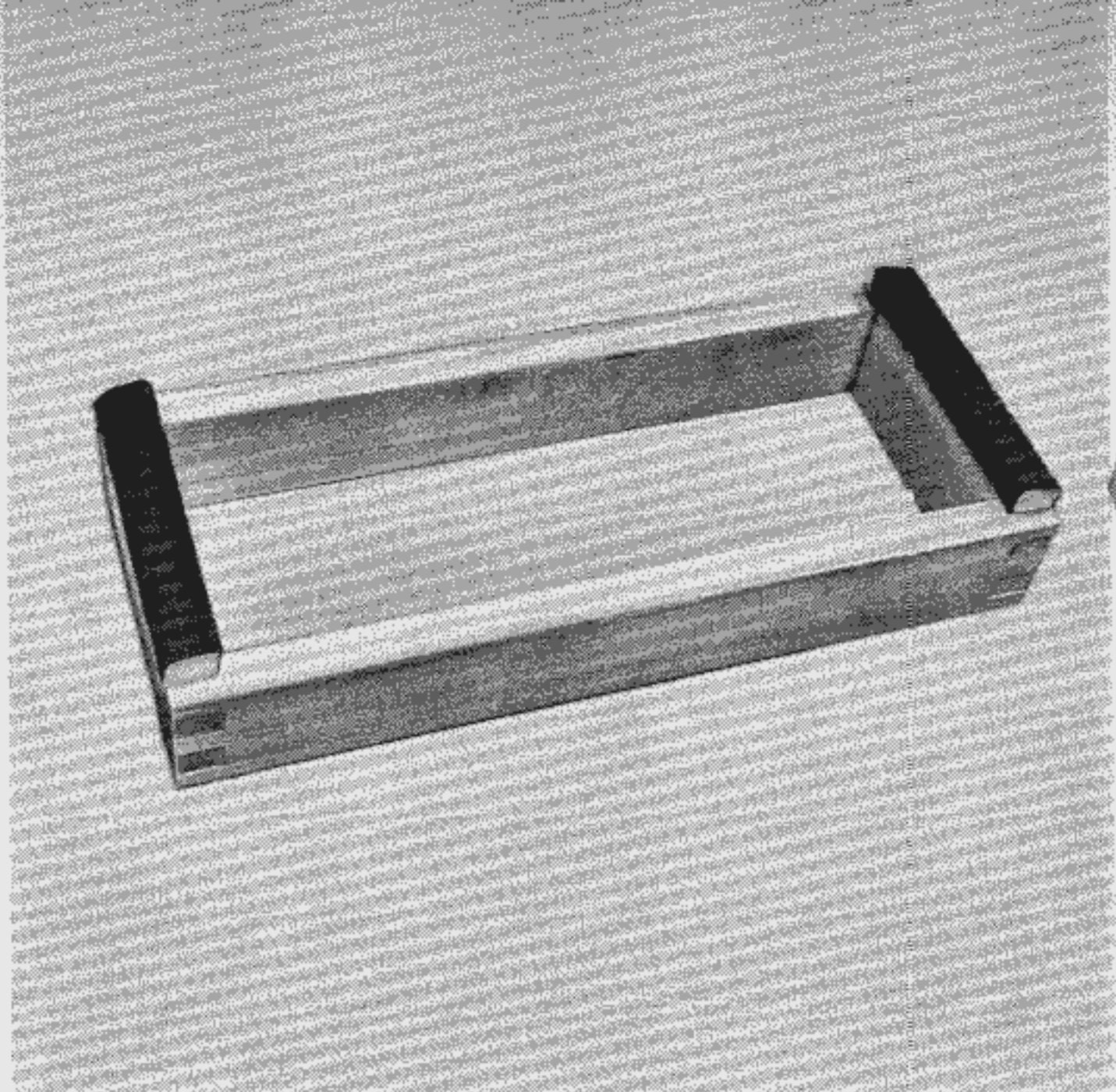


2	1	Extension	50 X 10 X 135	Laminated wood
1	1	Adaptor	295 X 10 X 430	Laminated wood
Part No.	No. required	Description	Material	
<b>Tool for Installing and Removing: Vent Wing Glass</b>				
			<b>VW 737/1</b>	No. of sheets 4 Sheet No. 4

**VOLKSWAGENWERK AG**  
**WOLFSBURG**  
 Service Department

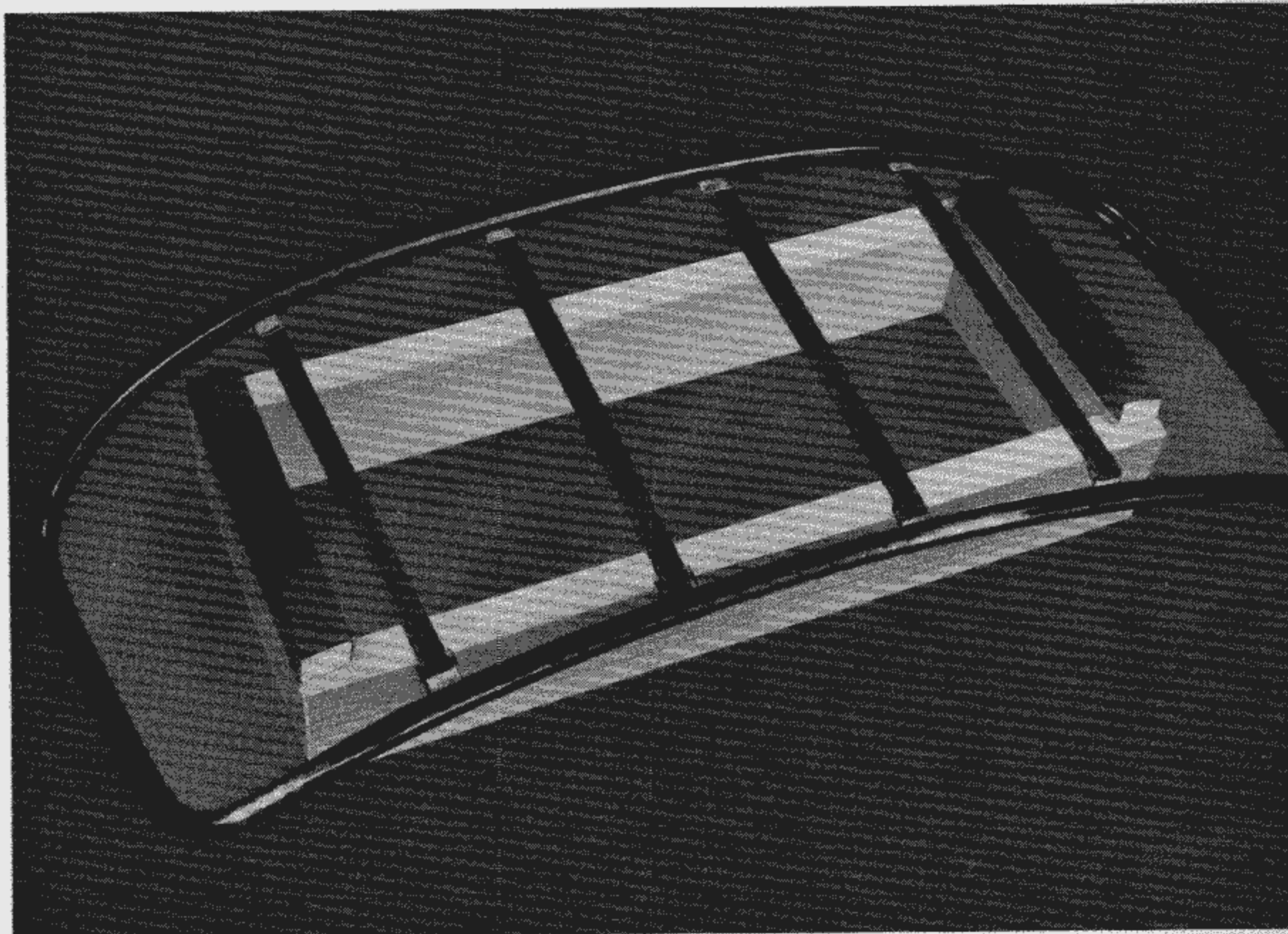
Drawn:  
**10. 6. 64 Gieseke**

Checked:  
**6. 7. 64 Ratte**



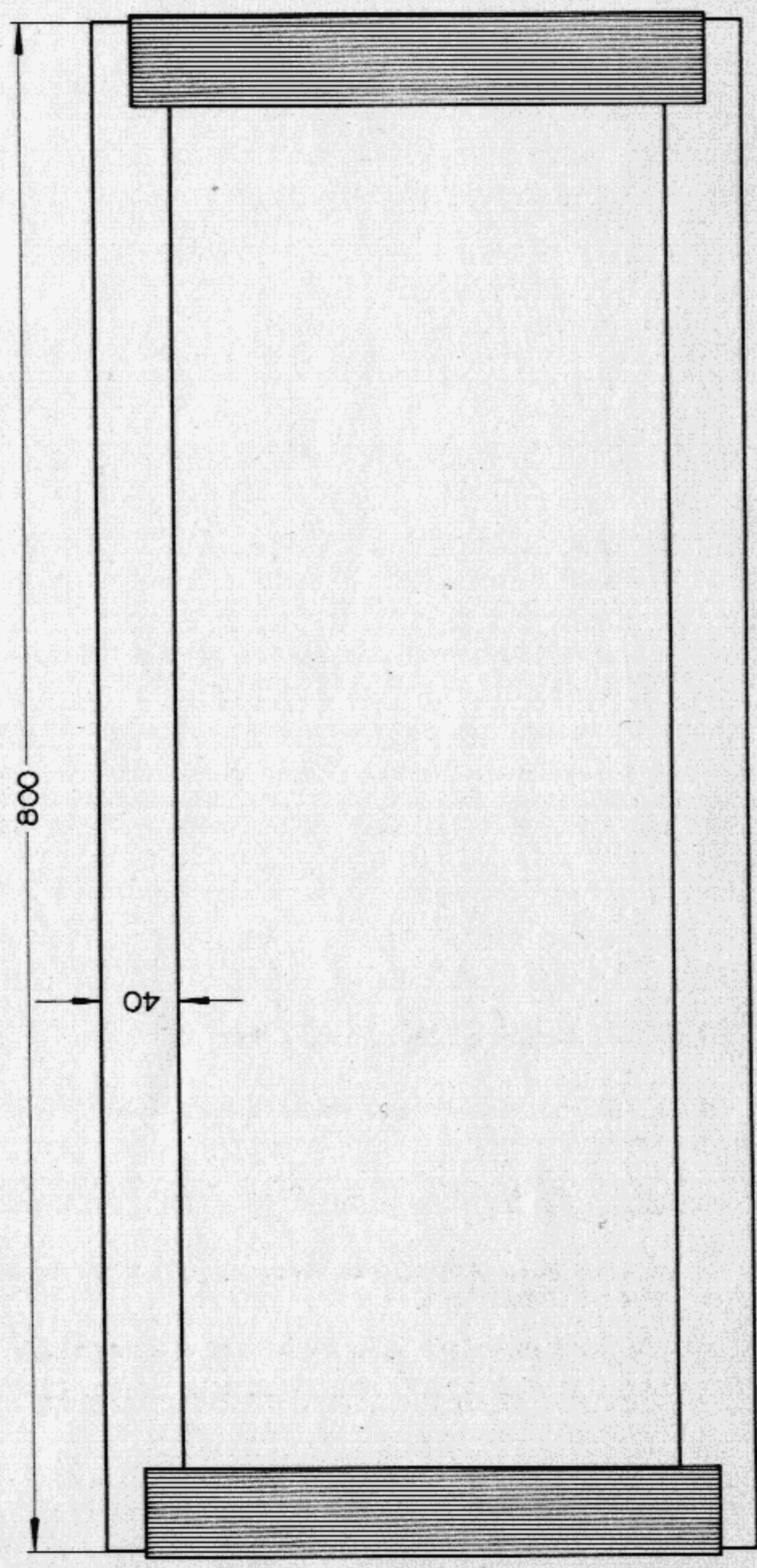
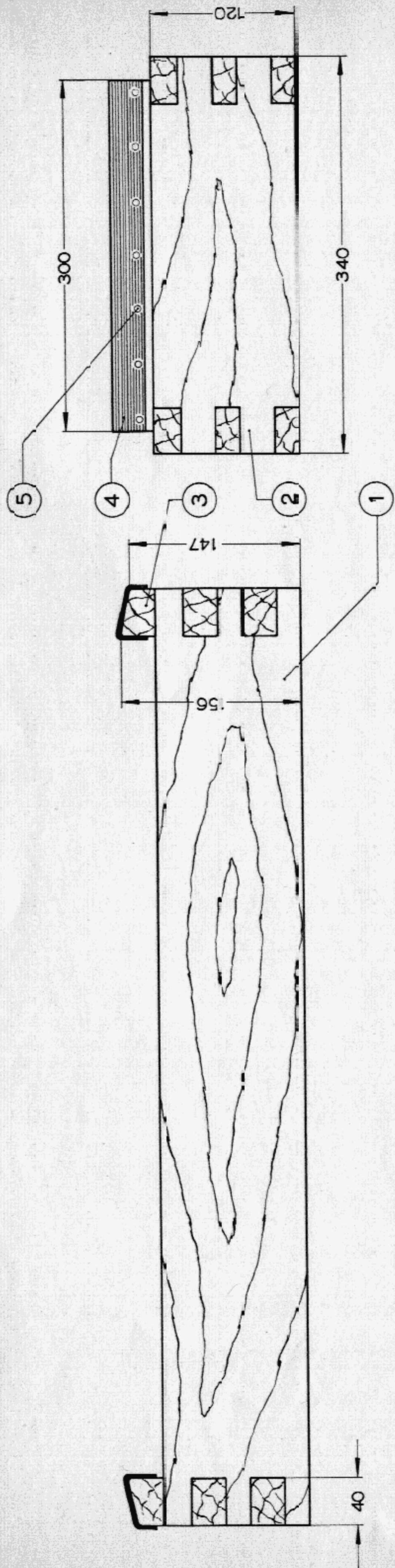
Assembly Jig for Windshield and Rear View Window of Karmann-Ghia-Coupé

A troublefree installation of the rubber and garnish mouldings on windshield and rear view window of the Karmann-Ghia-Coupé is insured by using the Assembly Jigs in connection with the Installation Tools VW 739/1.



### **Construction Details for VW 738/1**

- 1 - Cut wooden parts and rubber lining as specified in the parts list, and have accessories ready.
- 2 - Join wooden parts (1) and (2) by tongue-and-groove or similar arrangement, and glue them together.
- 3 - Cut wooden strips (3) as shown in the drawing and glue them to the frame formed by parts (1) and (2).
- 4 - Pull rubber lining (4) over the wooden strips (3) and fasten it by means of tacks (5).
- 5 - Paint wooden parts in prevailing color of equipment and machinery in the shop.



Part No.	No. required	Description	Rough size or Standard Spec.	Remarks
5	28	Tacks, 10-12 mm ( $\frac{13}{16}$ " - $\frac{15}{16}$ " ) long		
4	2	Rubber lining	60 x 300	Ribbed
3	2	Wooden parts	40 x 40 x 300	Wood
2	2	Wooden parts	40 x 120 x 340	Wood
1	2	Wooden parts	40 x 120 x 800	Wood

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WOLFSBURG  
Service Department

**Assembly Jig for Windshield and Rear Window of Karmann-Ghia-Coupé**

Drawn: April 23, 57 Sandau  
Checked: April 24, 57 Hendriok  
April 25, 57 Senf

VW 738/1

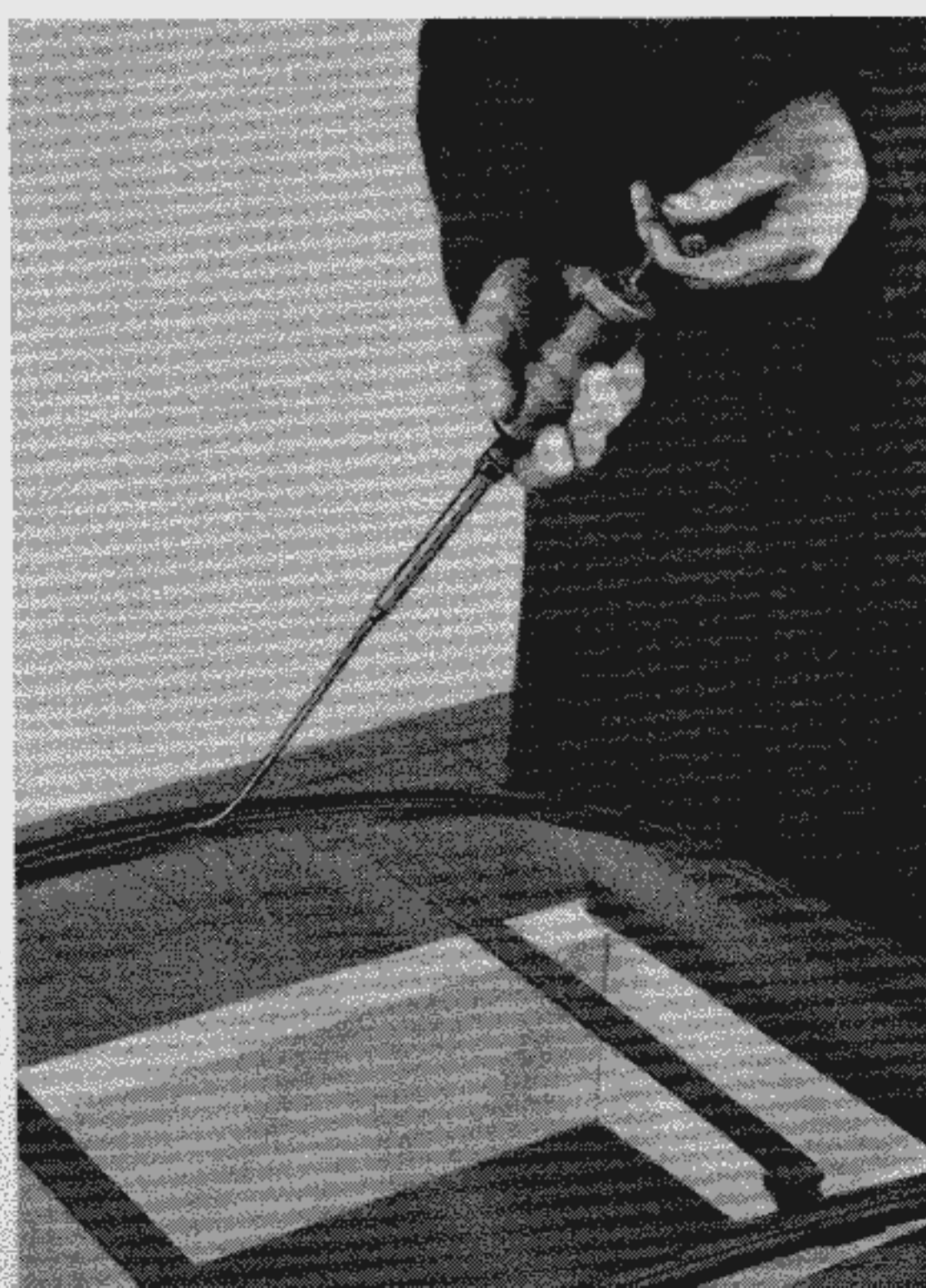
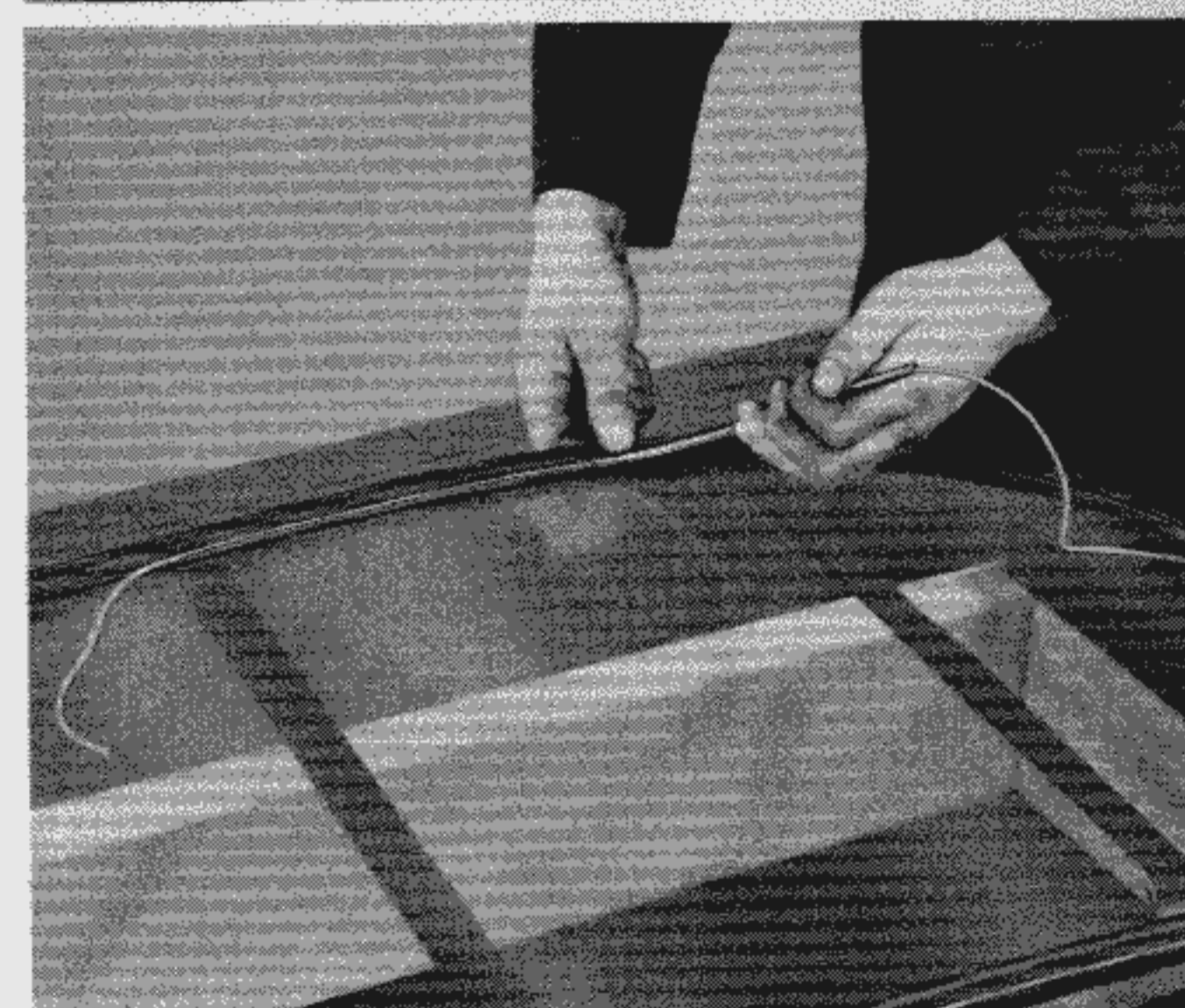


Installation Tools for Windshield and Windows of Karmann-Ghia-Coupé

The seating of the profiled rubber moulding is corrected with the wooden wedges.

The rubber straps have hooks which prevent the rubber seal on the pane from sliding out of position when the garnish mouldings are mounted.

The string guide tube is used to insert the string in the rubber fitting for the garnish moulding and in the rubber mountings for windshield and windows.

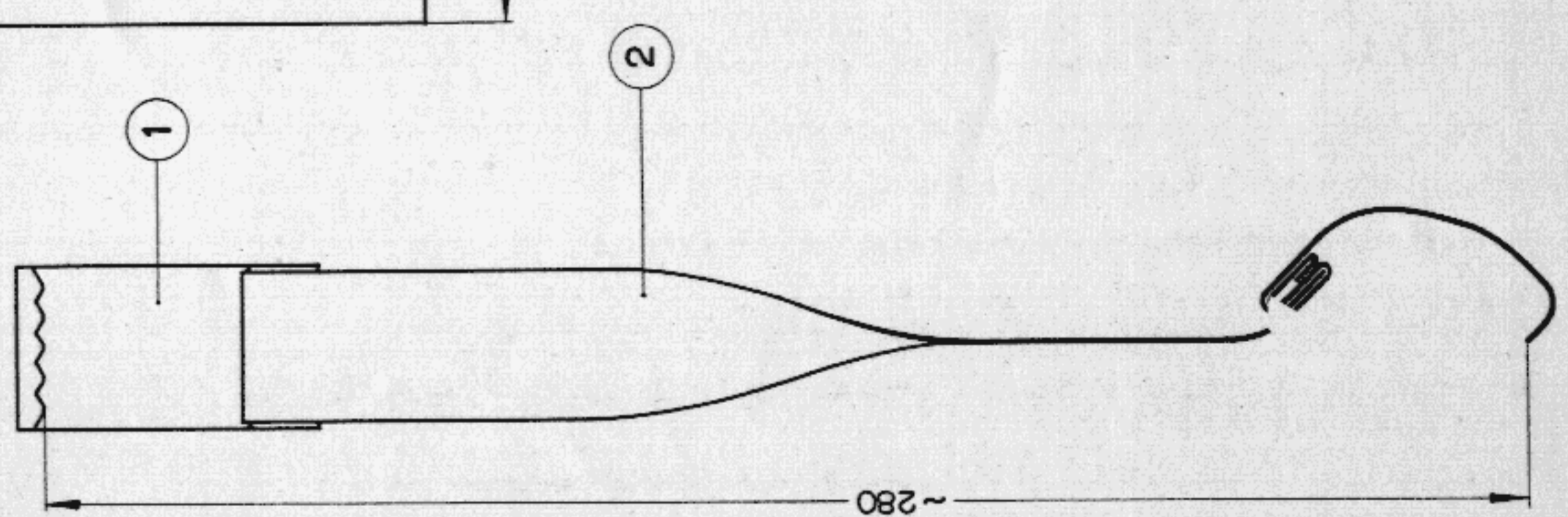
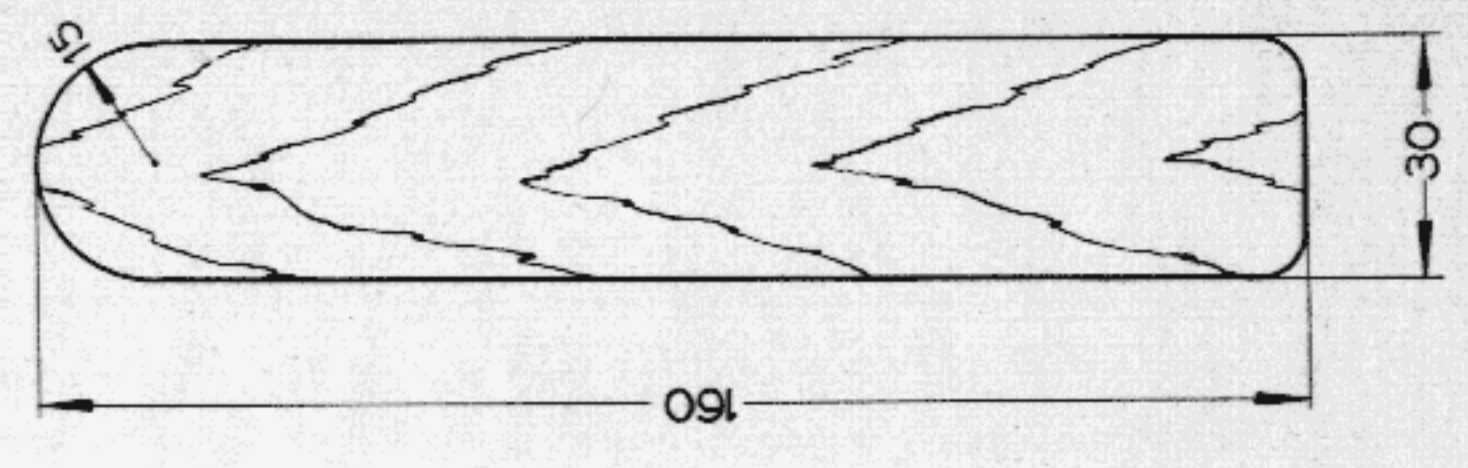
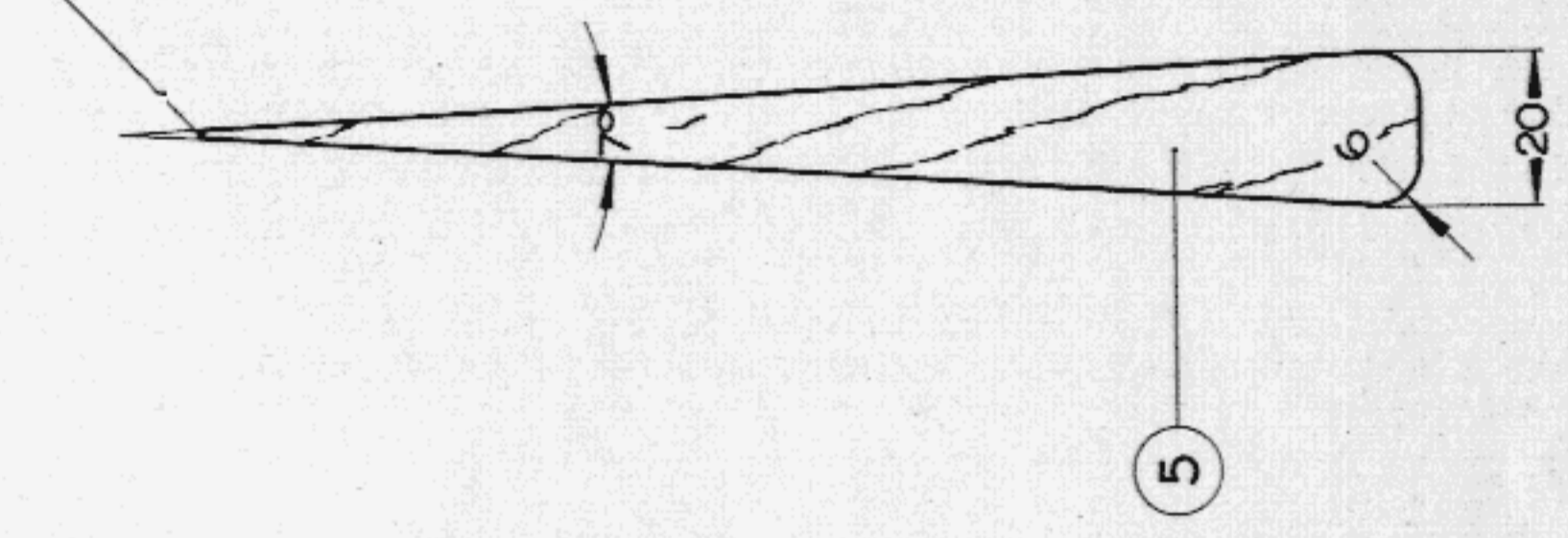
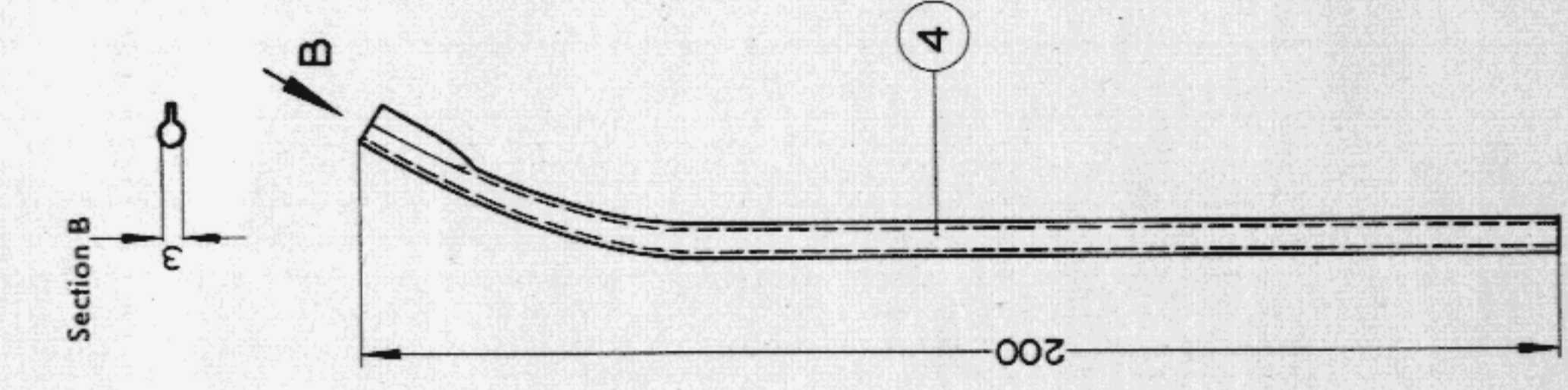
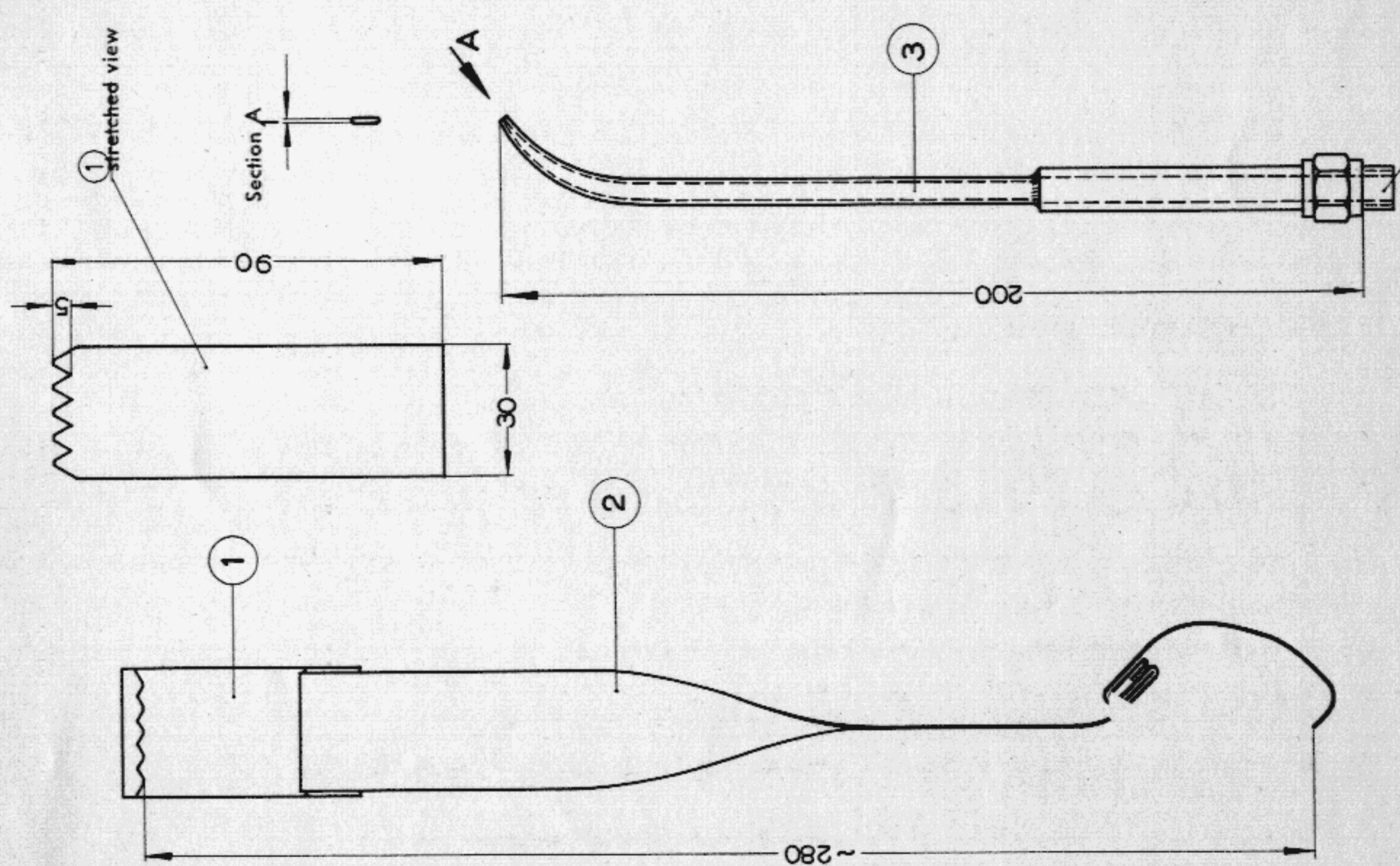


The putty D 10 can easily be inserted in the profiled rubber moulding by means of a hand press fitted with a nozzle tip.



#### **Construction Details for VW 739/1**

- 1 - Make the material specified in the parts list ready for use.
- 2 - Make the wooden wedge (5) from a piece of beechwood as specified in the drawing.
- 3 - The string guide tube (4) is to be cut from the spare part and one end is to be bent as shown in the drawing. Shorten the diameter of the outlet end as shown in section B.
- 4 - Elongate the nozzle tip of an available hand press by fitting a tube (3) as shown in the drawing. Bend the end of the tube as specified in the drawing and shorten the diameter of the outlet opening as shown in section A.
- 5 - Cut sheet metal and rubber to the specifications of the parts list.
- 6 - Prepare and bend hooks (1) as shown in the drawing.  
Cut the strap (2) and insert it into the hooks (1) as shown in the drawing.
- 7 - Paint guide tube (4) and nozzle tip (3) in prevailing color of equipment and machinery in the shop. Grease thread slightly.
- 8 - Tools of the parts numbers 1, 3 and 5 are also to be painted in the prevailing color.



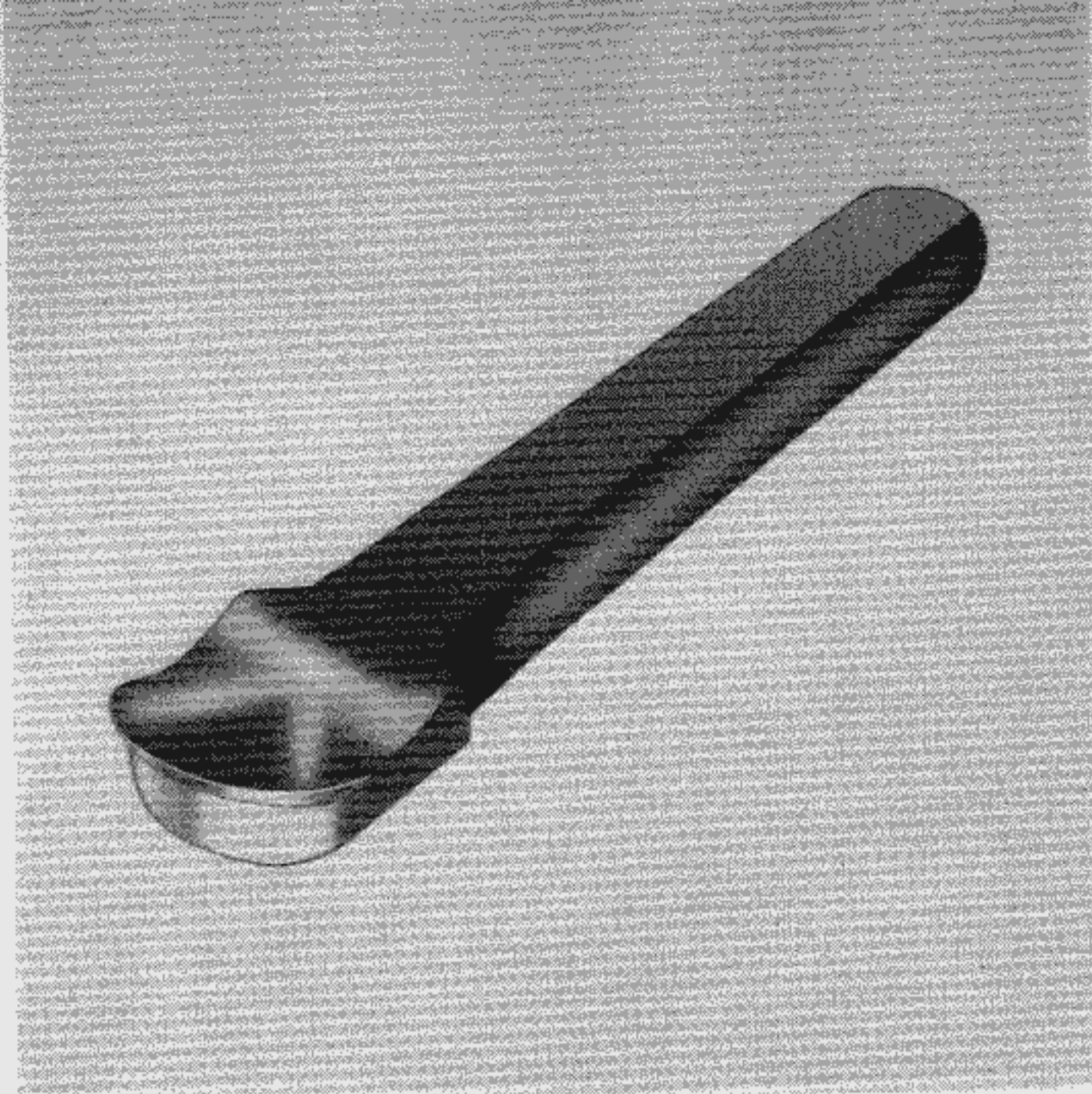
5	1	Wooden wedge	30 x 160	Beechwood
4	1	Siring guide tube	6 ø x 210	Spare Part No. 111127 511 A
3	1	Nozzle tip	4,9 ø x 140	Spare Part No. 113611 805 A
2	1	Strap	1 x 25 x 280	Rubber
1	2	Hook	1 x 30 x 90	Galvanized sheet metal

Part No. No. required	Description	Rough size or Standard Spec.	Remarks
<b>Installation Tools for Windshield and Windows of Karmann-Ghia-Coupé</b>			

**VOLKSWAGENWERK GMBH.**  
WOLFSBURG  
Service Department

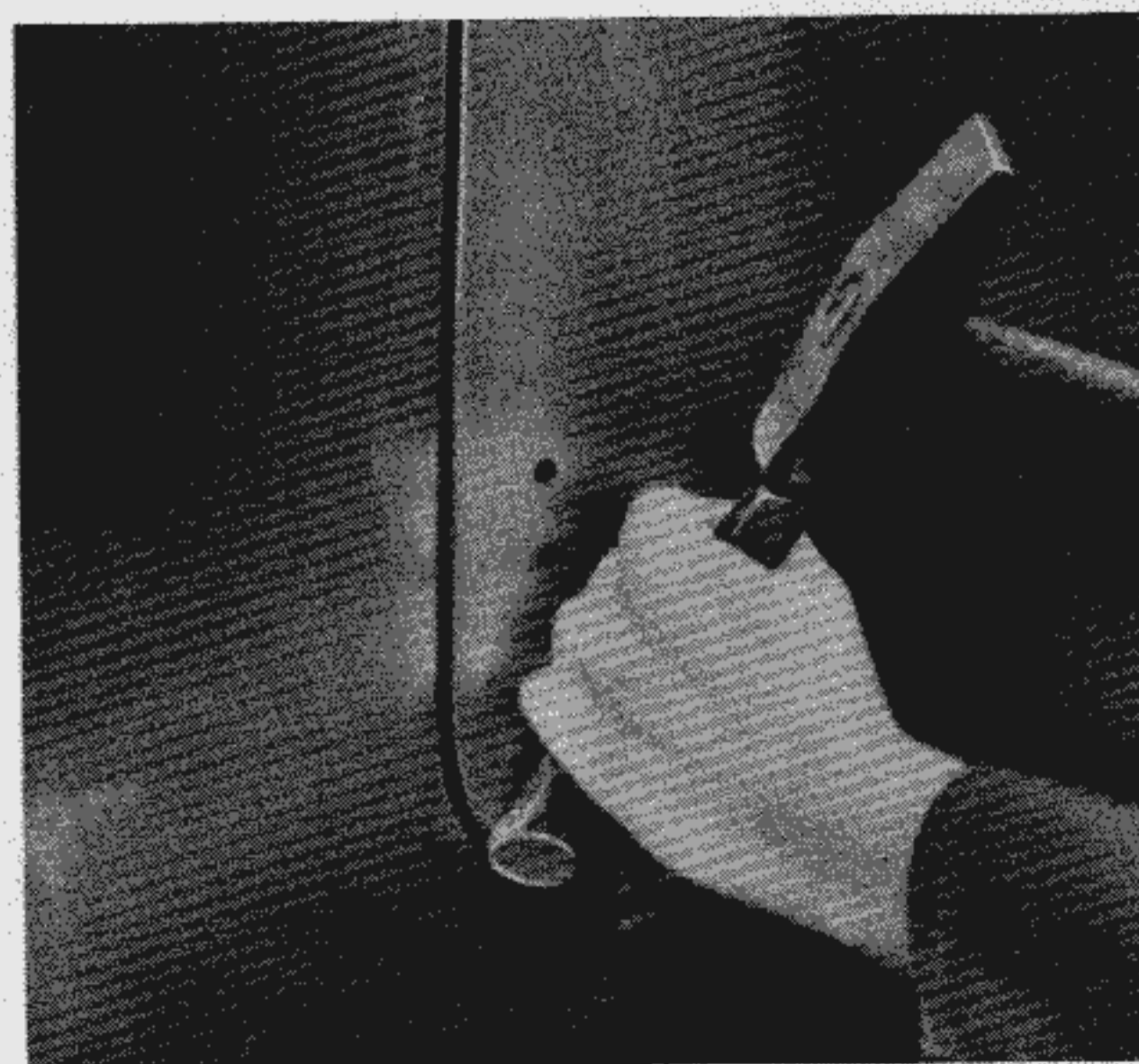
Drawn: April 23, 57 Sandau  
Checked: April 26, 57 Hendriok  
April 30, 57 Senf

VW 739/1



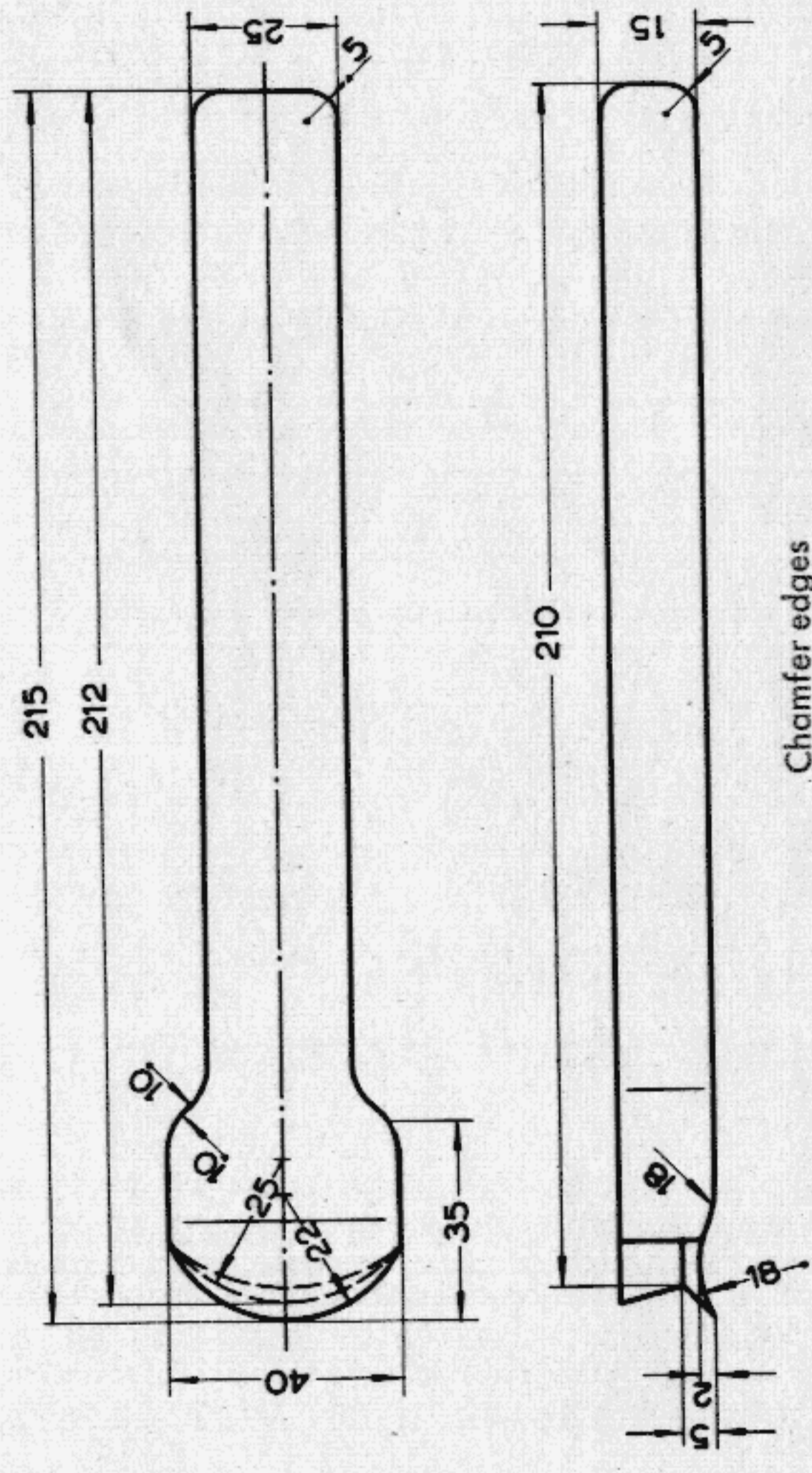
**Door frame  
Forming Tool**

With the door frame forming tool the folded edge of the front side panel on the Karmann Ghia can be reshaped.



**Construction Details for VW 740**

- 1 — Cut flat steel as detailed in list of parts.
- 2 — Forge flat steel as specified in drawing.
- 3 — Shape the reworked steel as specified in drawing.

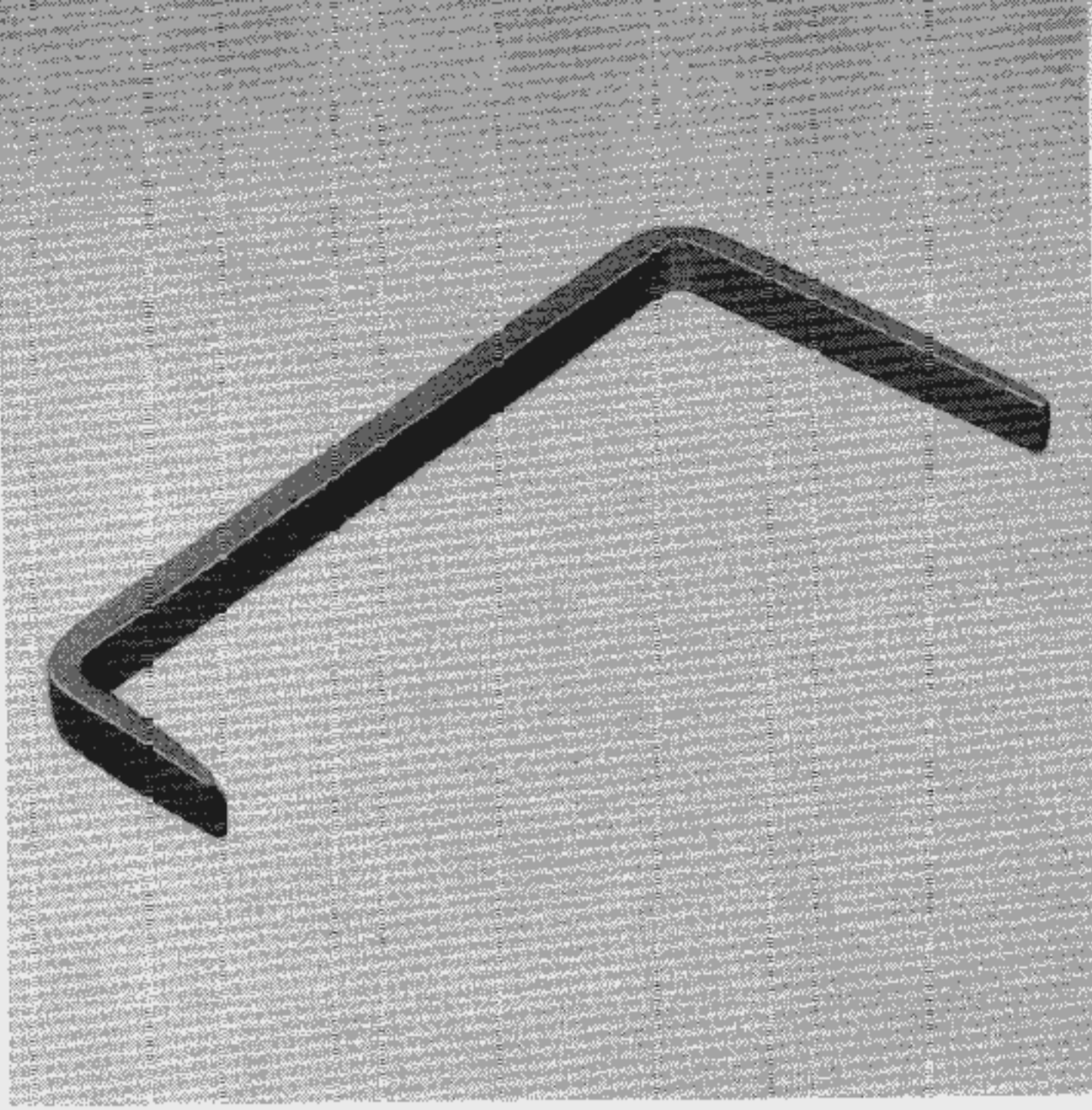


Chamfer edges

1	1	Flat steel	25 X 15 X 250	DIN 1017
Part No.	No. required	Description	Rough size or standard spec.	Remarks
<b>Door Frame Forming Tool for Karmann Ghia</b>				
				<b>VW 740</b>

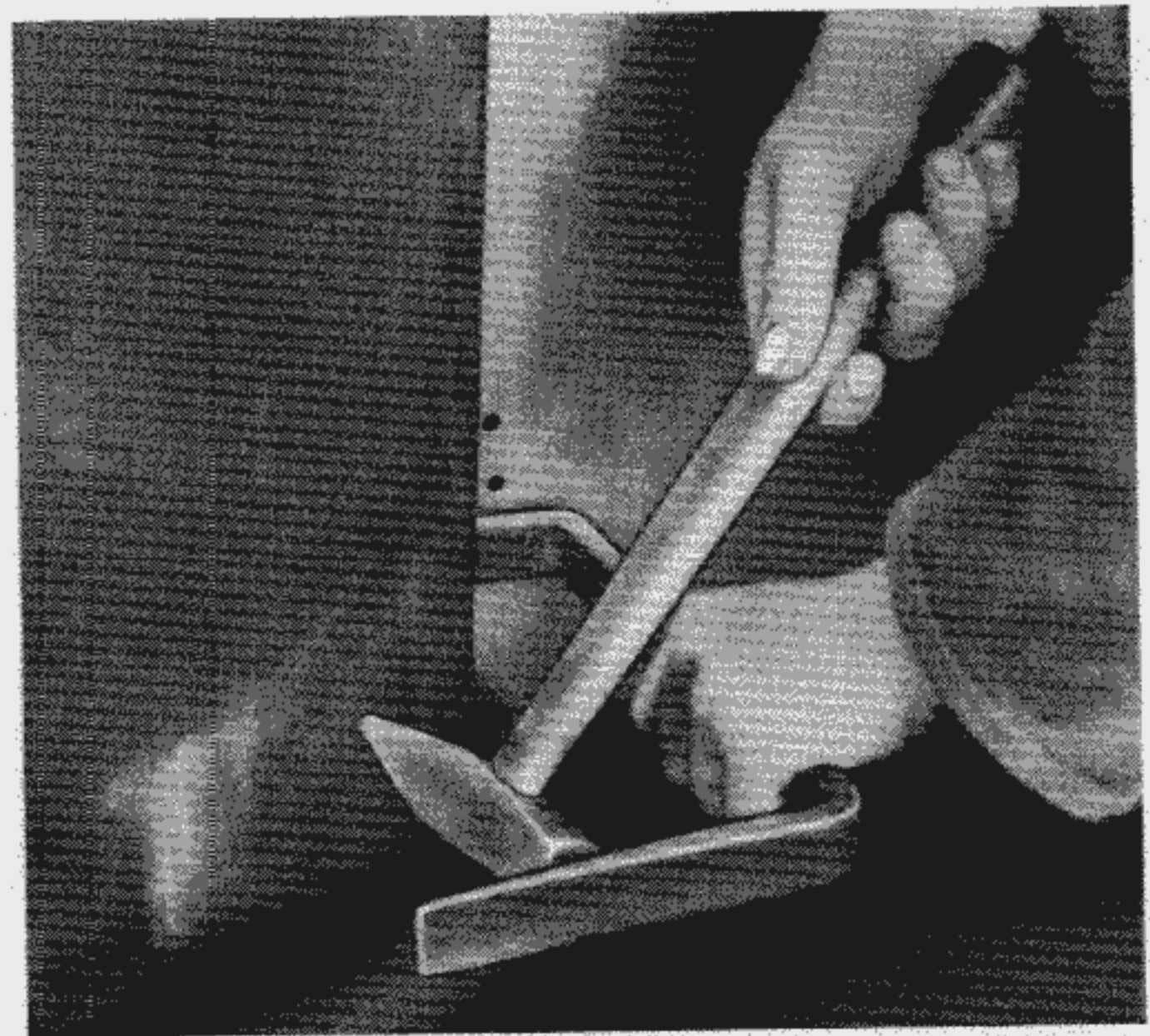
<b>VOLKSWAGENWERK AG</b> WOLFSBURG Service Department	
Drawn 14. 7. 59 Weinstock	Checked 19. 7. 59 Kühn

# LOCAL MANUFACTURE OF WORKSHOP EQUIPMENT



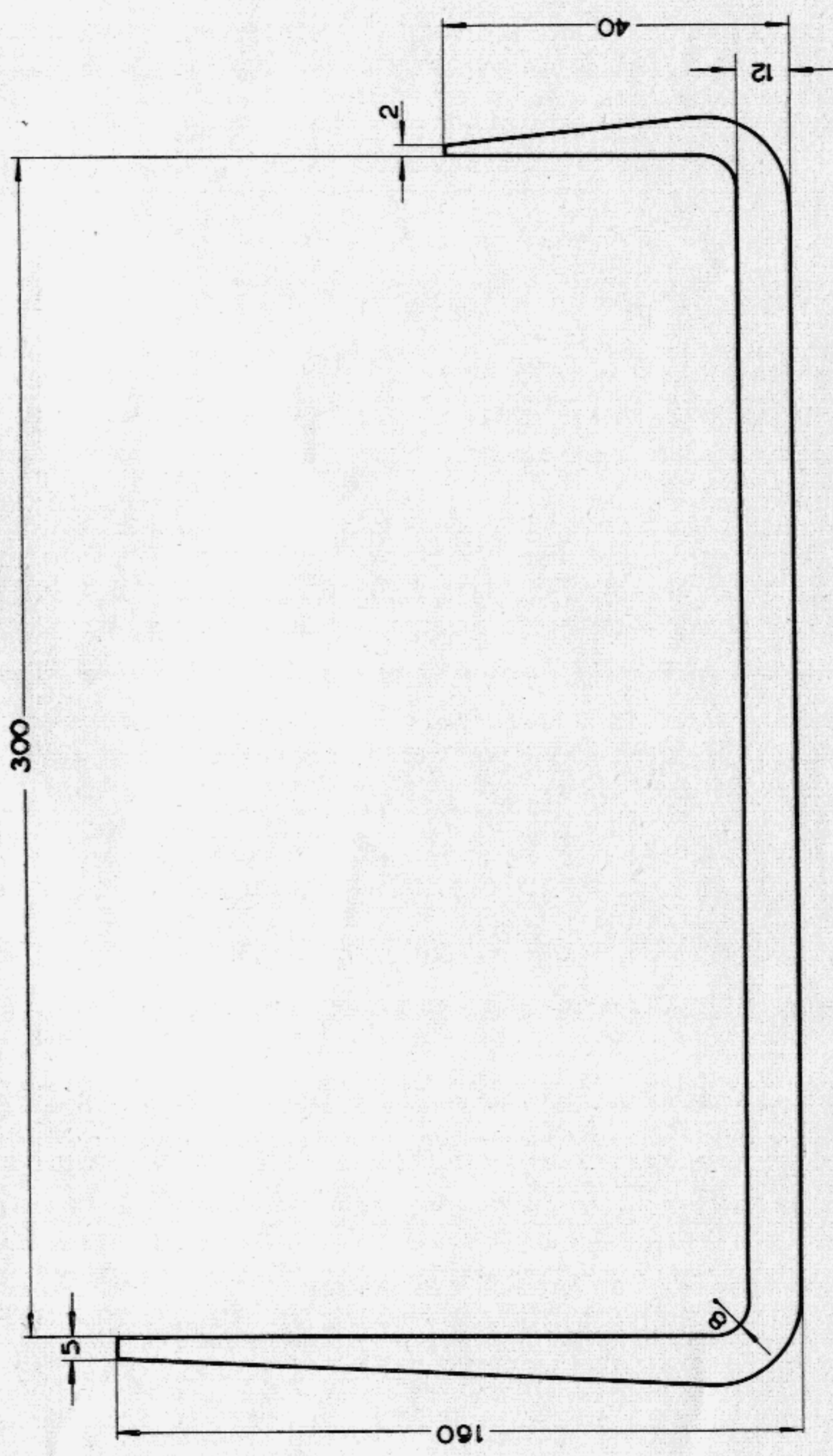
**Bending Bar —  
Karmann Ghia**

The front side panel adjacent to the door opening on the Karmann Ghia can be pulled outwards with the bending bar.



**Construction Details for VW 741**

- 1—Cut flat steel as detailed in list of parts.
- 2—Forge ends and bend as specified on drawing.



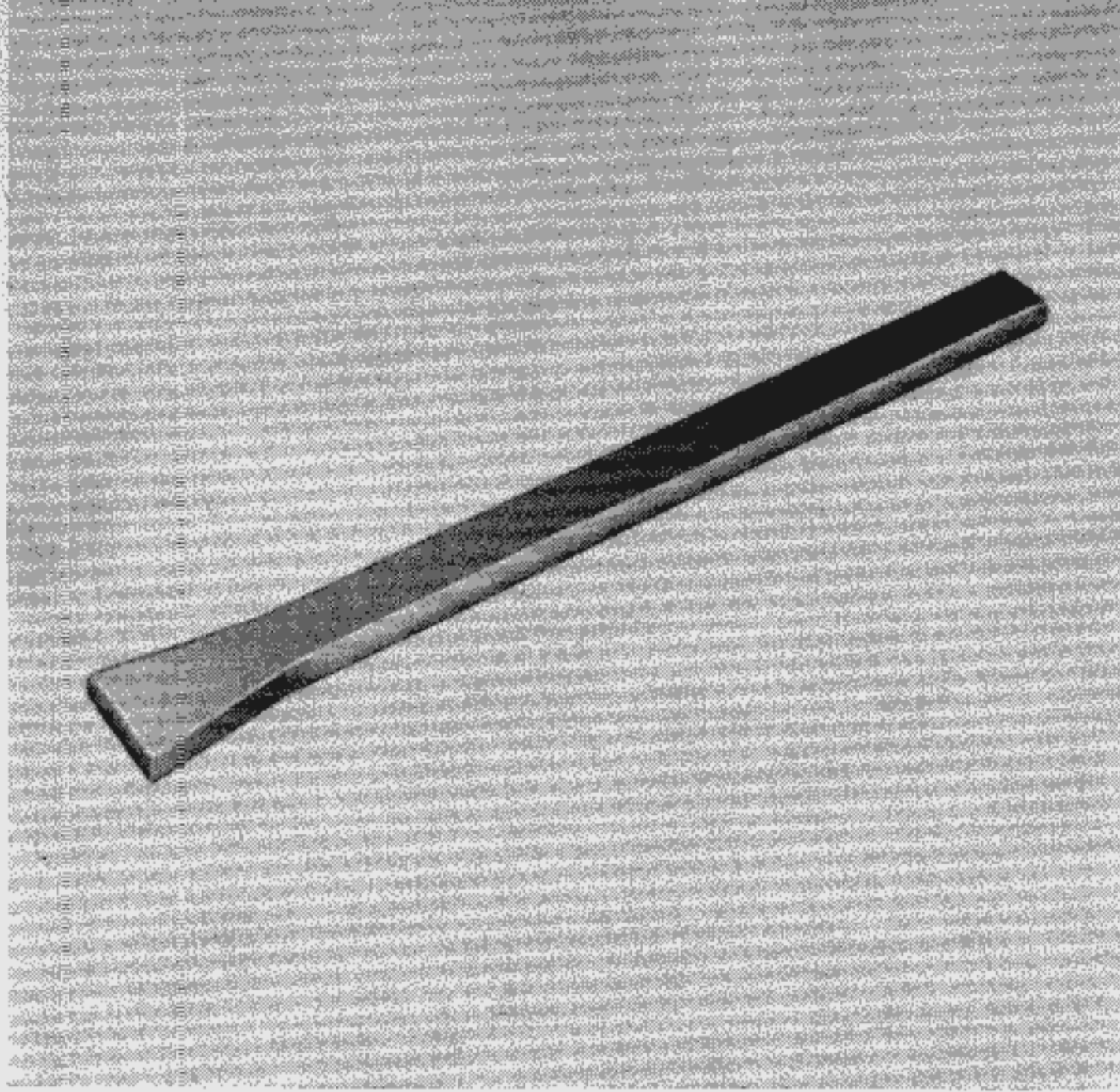
1	1	Flat steel	20 X 12 X 520	DIN 1017
Part No.	Description	Rough size or standard spec.	Remarks	
<b>Bending Bar - Karmann Ghia</b>				
<b>VW 741</b>				

**VOLKSWAGENWERK AG**  
**WOLFSBURG**  
 Service Department

Drawn  
 14. 7. 59 Weinstock

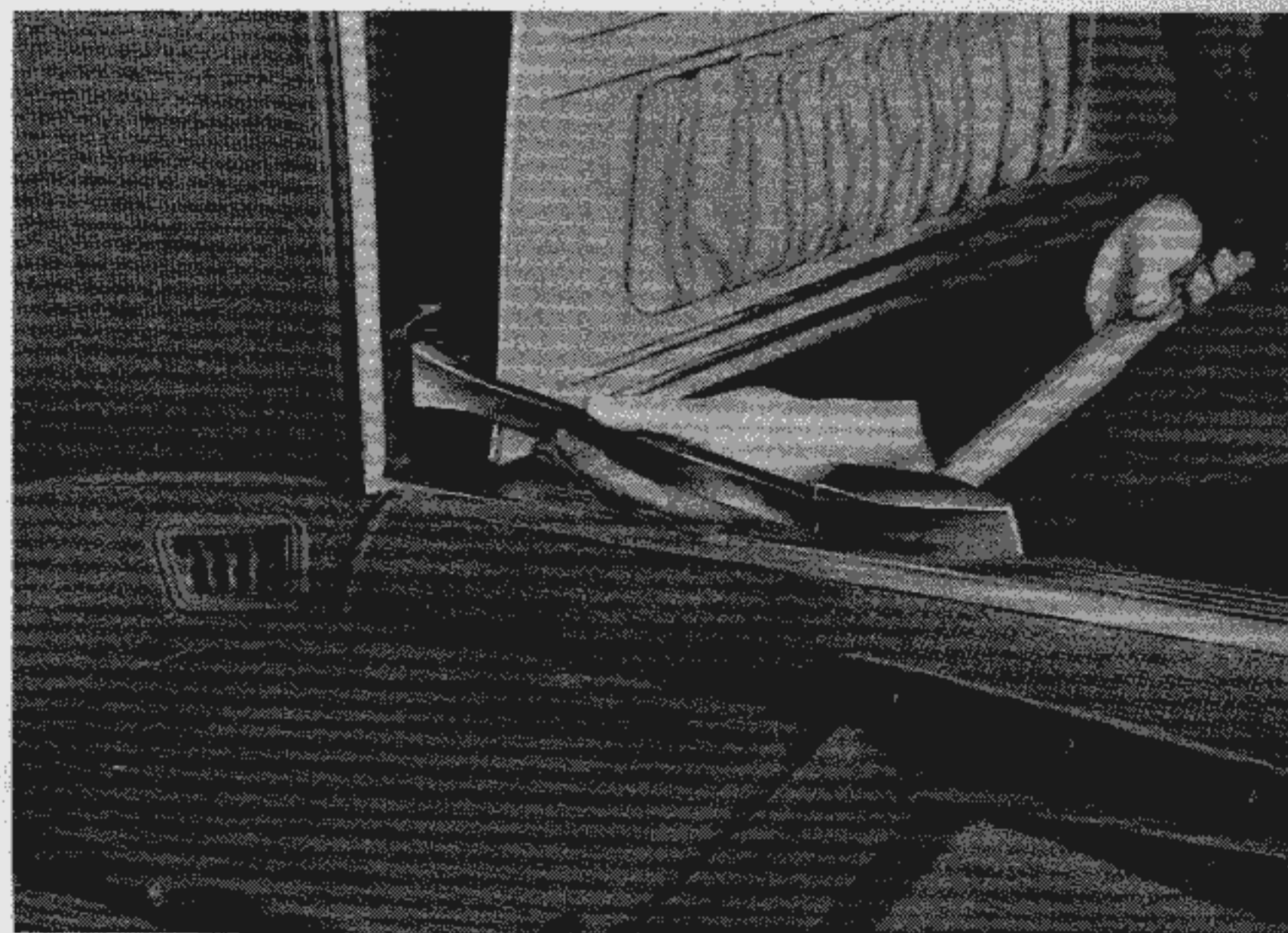
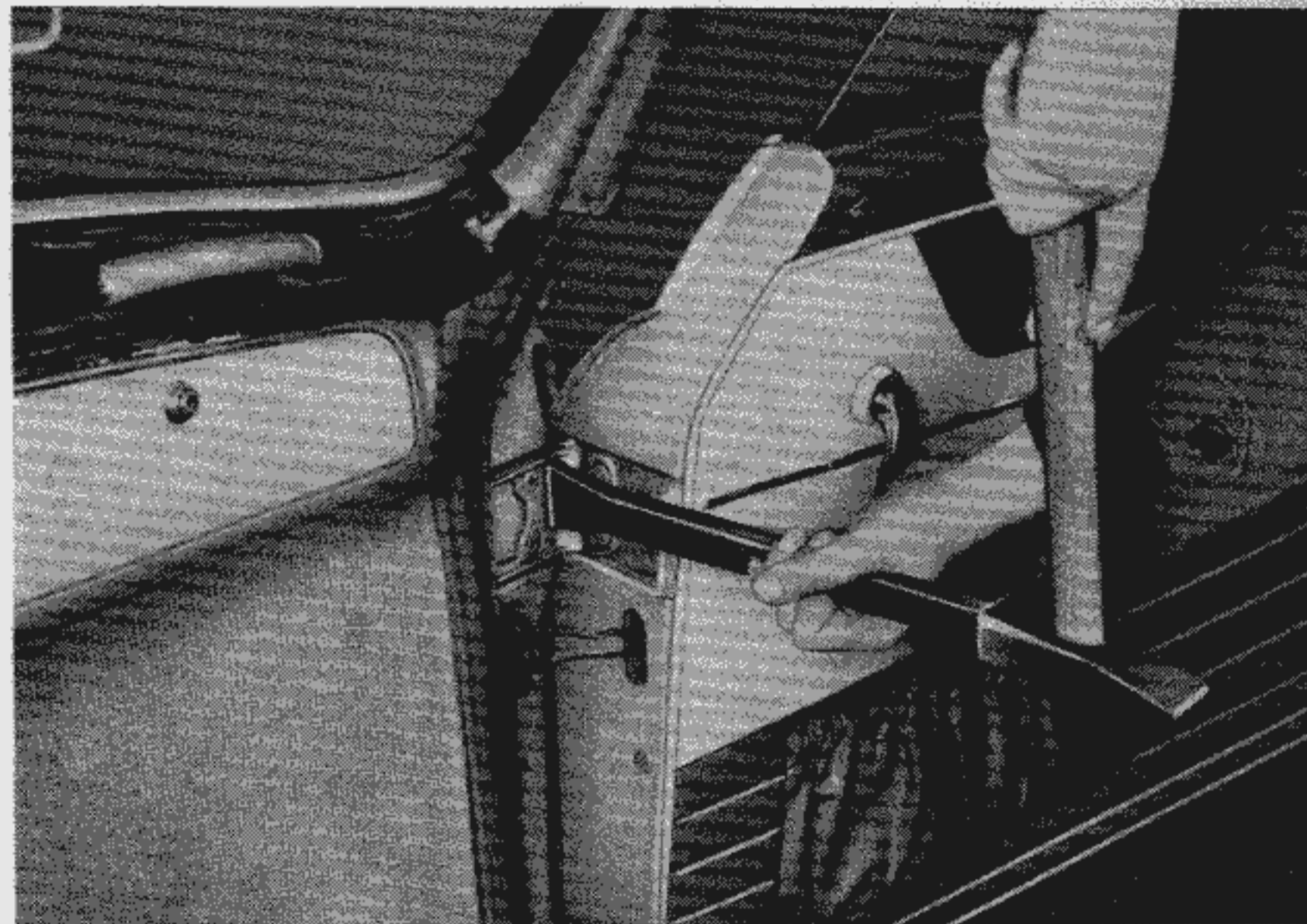
Checked  
 19. 7. 59 Kühn





Forming Tool  
For Types 1, 2 and 3

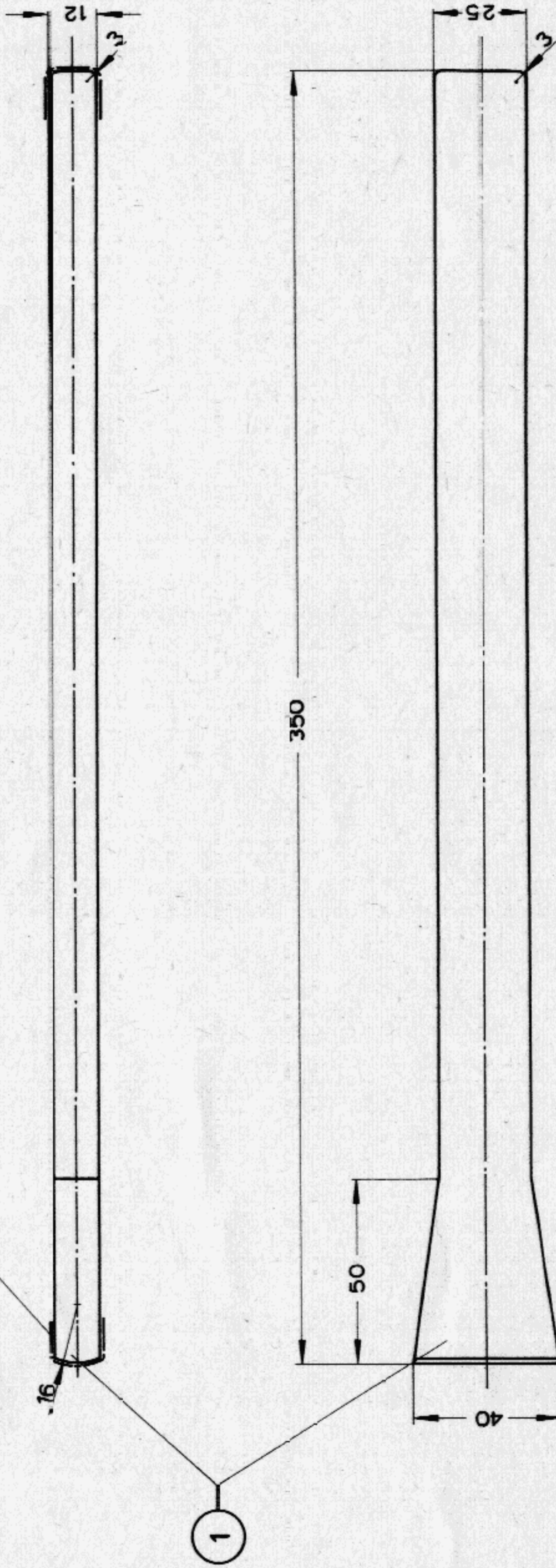
This forming tool is suitable for various straightening work on all types of bodies. Due to its neutral shape it can be used universally. The pictures show how it can be used for straightening a door hinge.



**Construction Details for VW 742**

- 1 — Cut steel bar as detailed in parts list.
- 2 — Forge one end of steel bar.
- 3 — Finish off rough forging as shown in drawing.
- 4 — Temper the forming tool and harden as detailed in drawing.
- 5 — Clean scale from hardened surface.
- 6 — Treat tool with rust preventative.

Harden 55—58 HRC



Tempered 80—100 kg/mm<sup>2</sup>

Part No.	Description	Material
1	Forming tool 25X12X370	C 45

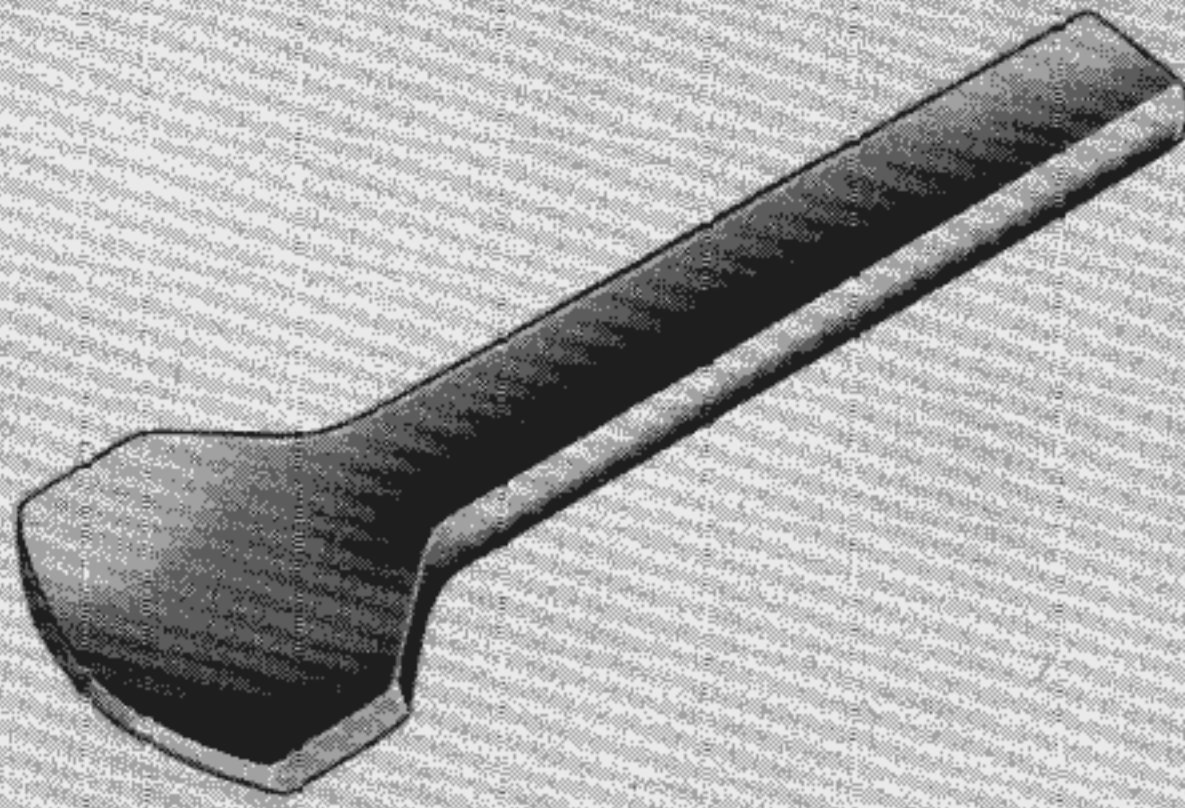
**VOLKSWAGENWERK AG**  
WOLFSBURG  
Service Department

Forming Tool  
VW 742

Drawn by:  
1.3.62 Raebel

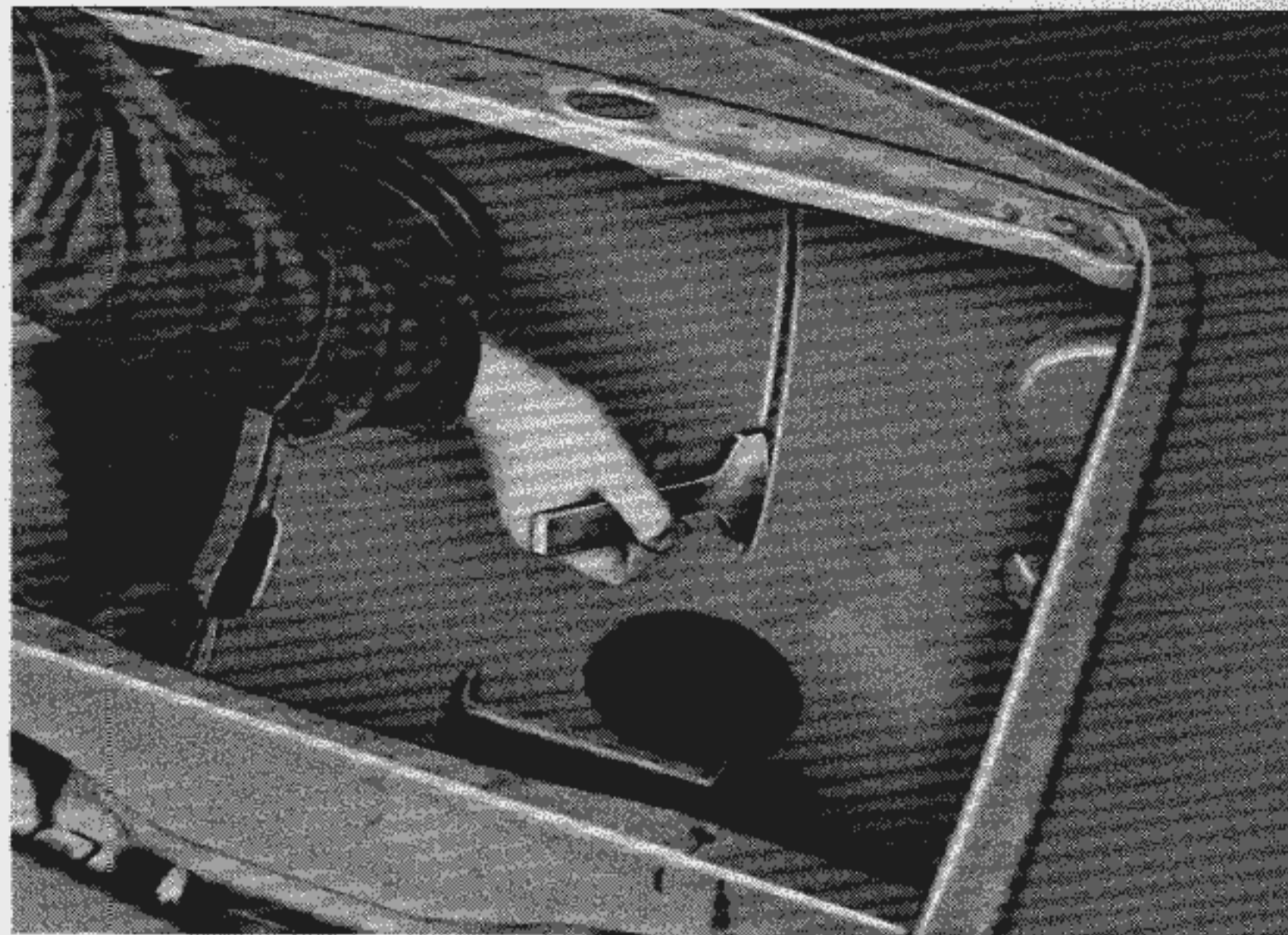
Checked by:  
8.3.62 Giesecking

LOCAL MANUFACTURE OF WORKSHOP EQUIPMENT



Rib Forming Tool

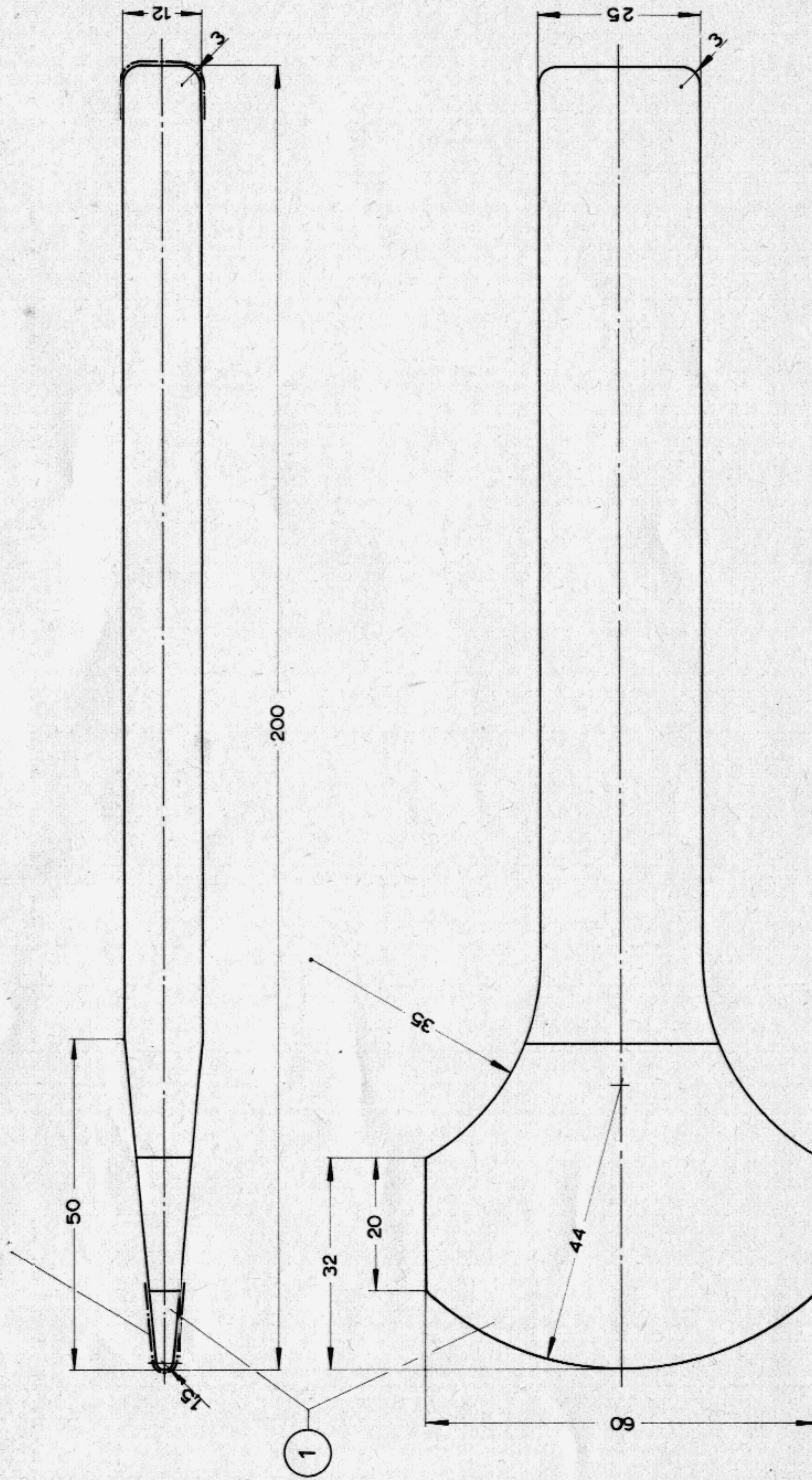
This tool is specially designed for the finishing-off work on the rib of the front panel and hood of type 14.



**Construction Details for VW 743**

- 1 — Cut steel bar as detailed in parts list.
- 2 — Forge one end of steel bar.
- 3 — Finish off rough forging as shown in drawing.
- 4 — Temper the forming tool and harden as detailed in drawing.
- 5 — Clean scale from hardened surface.
- 6 — Treat tool with rust preventitive.

Harden 55—58 HRC



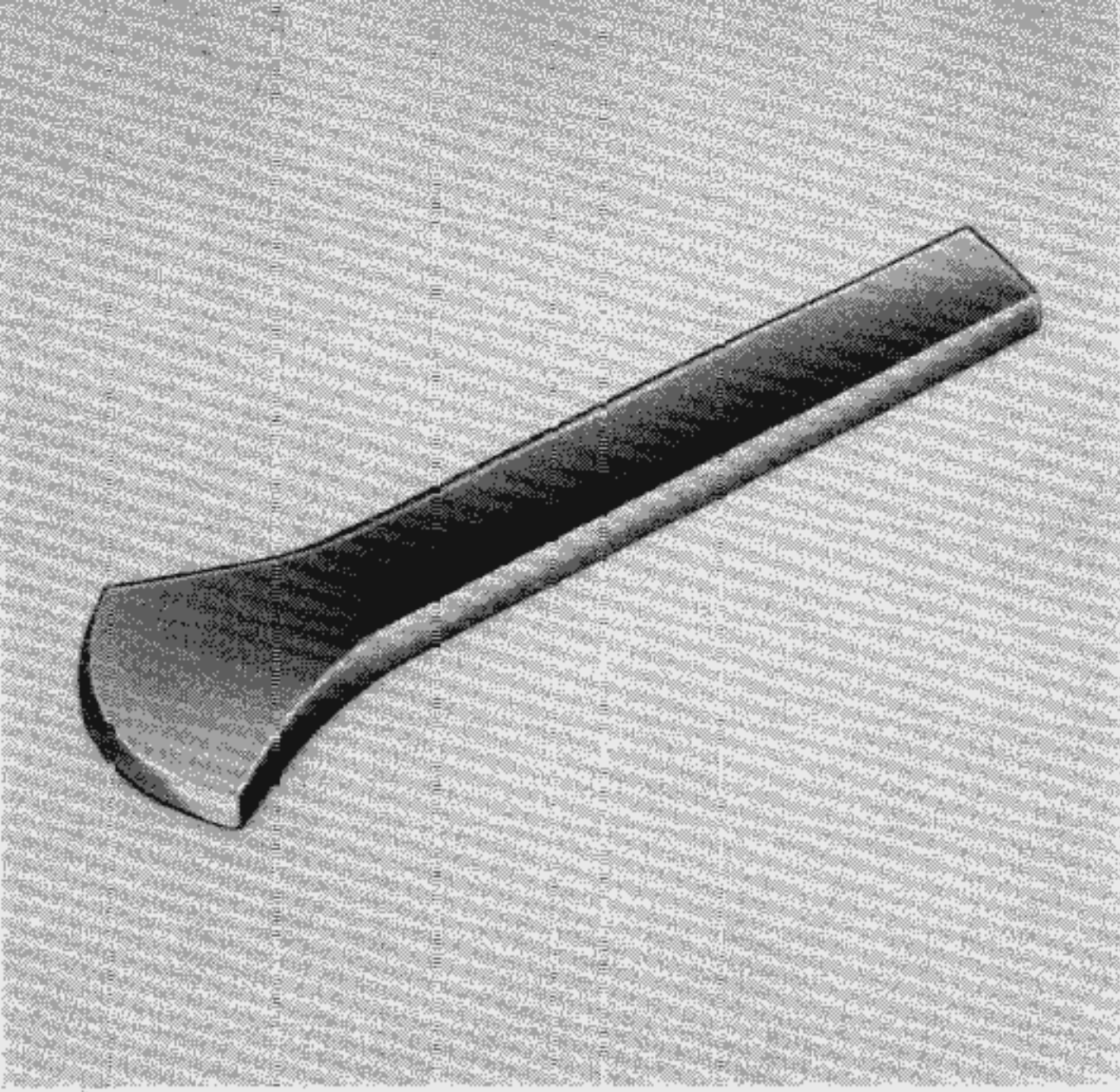
Tempered 80—100 kg/mm<sup>2</sup>

Part No.	Description	Material
1	Forming Tool 25 X 12 X 240	C. 45

<b>VOLKSWAGENWERK AG</b> WOLFSBURG Service — Department		<b>Rib Forming Tool</b>
Drawn by: 2. 3. 62 Raebel	Checked by: 8. 3. 62 Giesekeing	VW 743

**LOCAL MANUFACTURE OF WORKSHOP EQUIPMENT**



**Window Frame Forming Tool  
(Round Nose)**

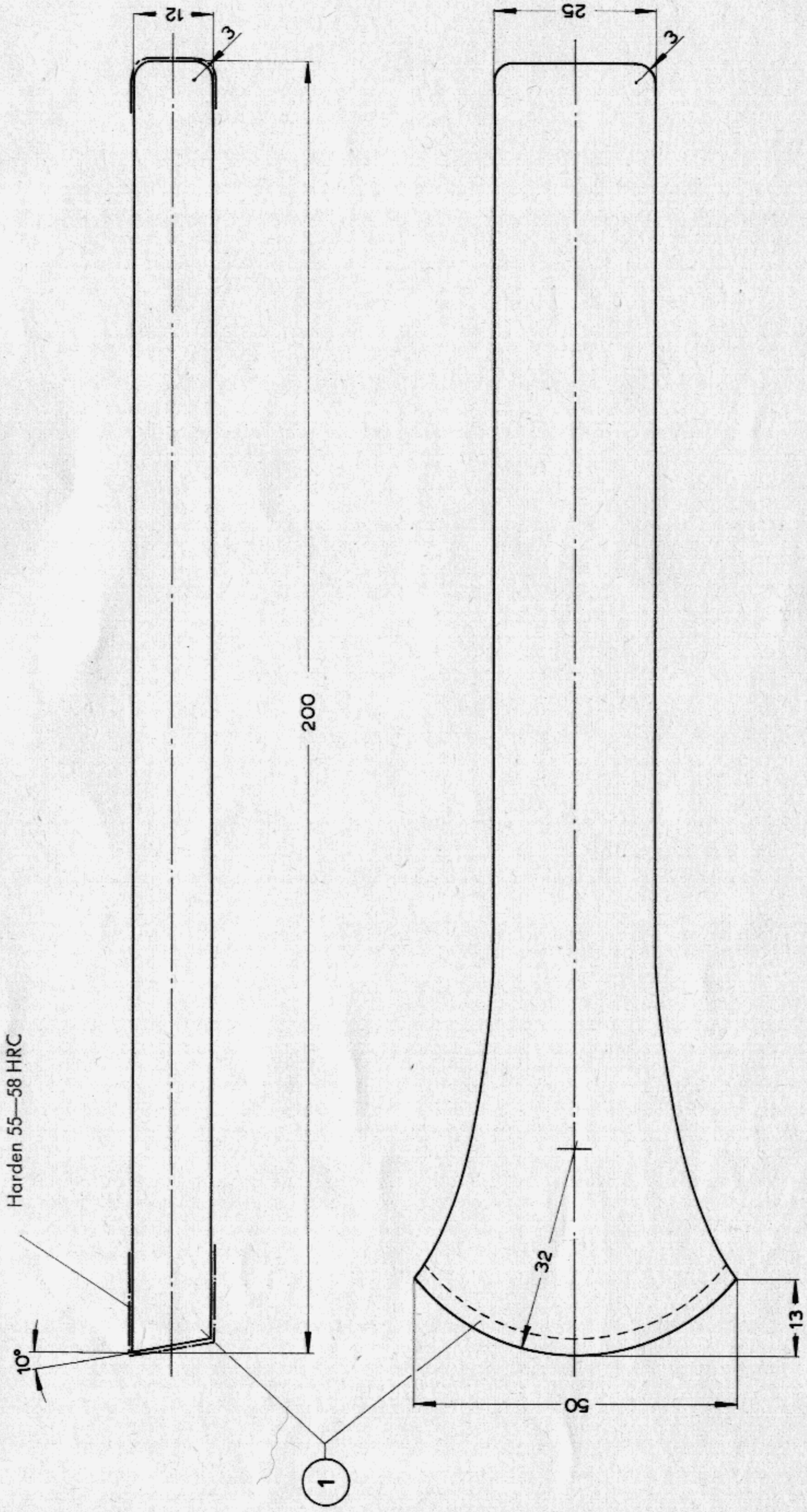
The forming tool is used for finishing-off work on the rounded corners of the window frames of types 1, 2 and 3.



**Construction Details for VW 744**

- 1 — Cut steel bar as detailed in parts list.
- 2 — Forge one end of steel bar.
- 3 — Finish off rough forging as shown in drawing.
- 4 — Temper the forming tool and harden as detailed in drawing.
- 5 — Clean scale from hardened surface.
- 6 — Treat tool with rust preventitive.



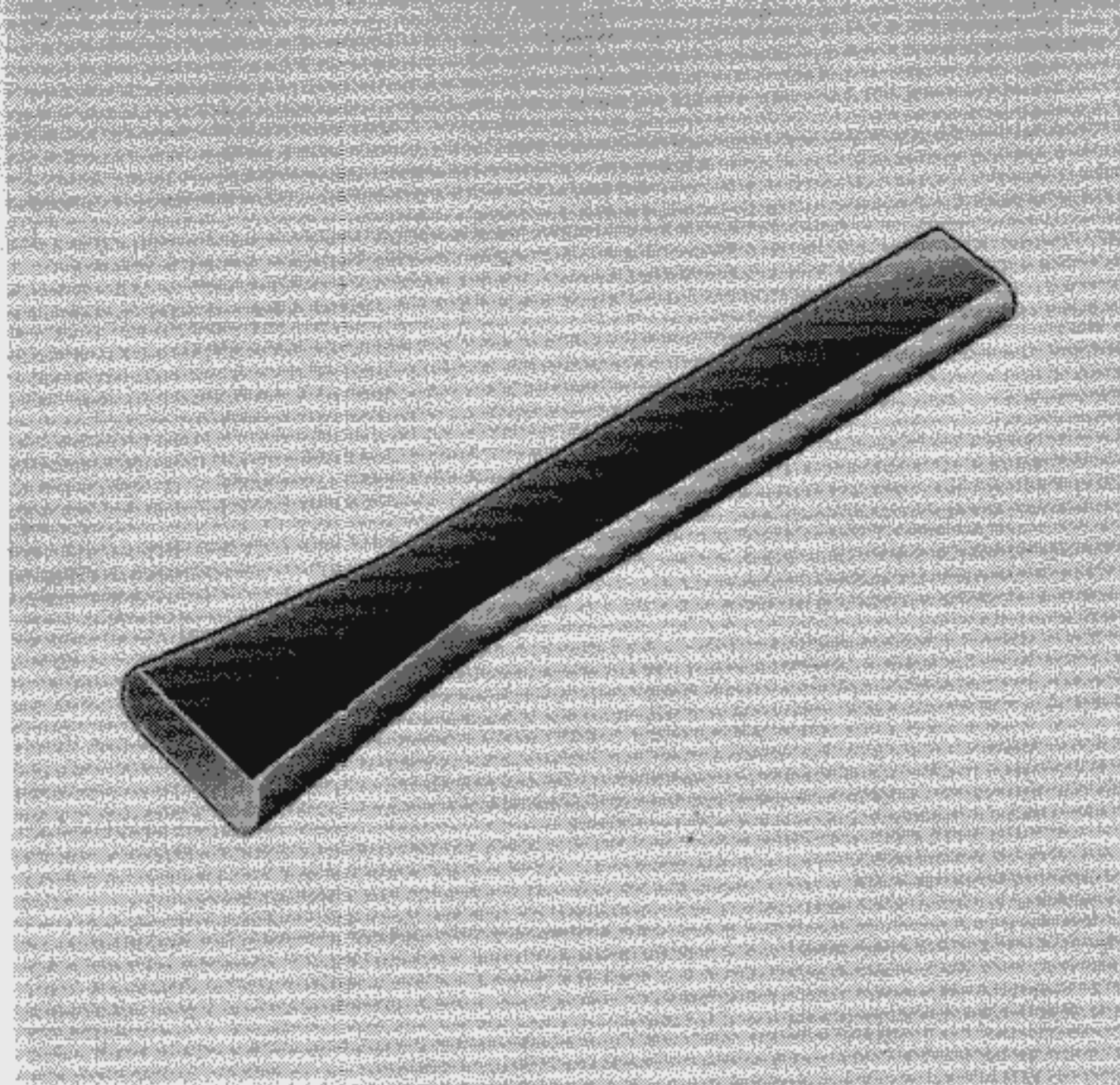


Harden 55—58 HRC

Tempered 80—100 kg/mm<sup>2</sup>

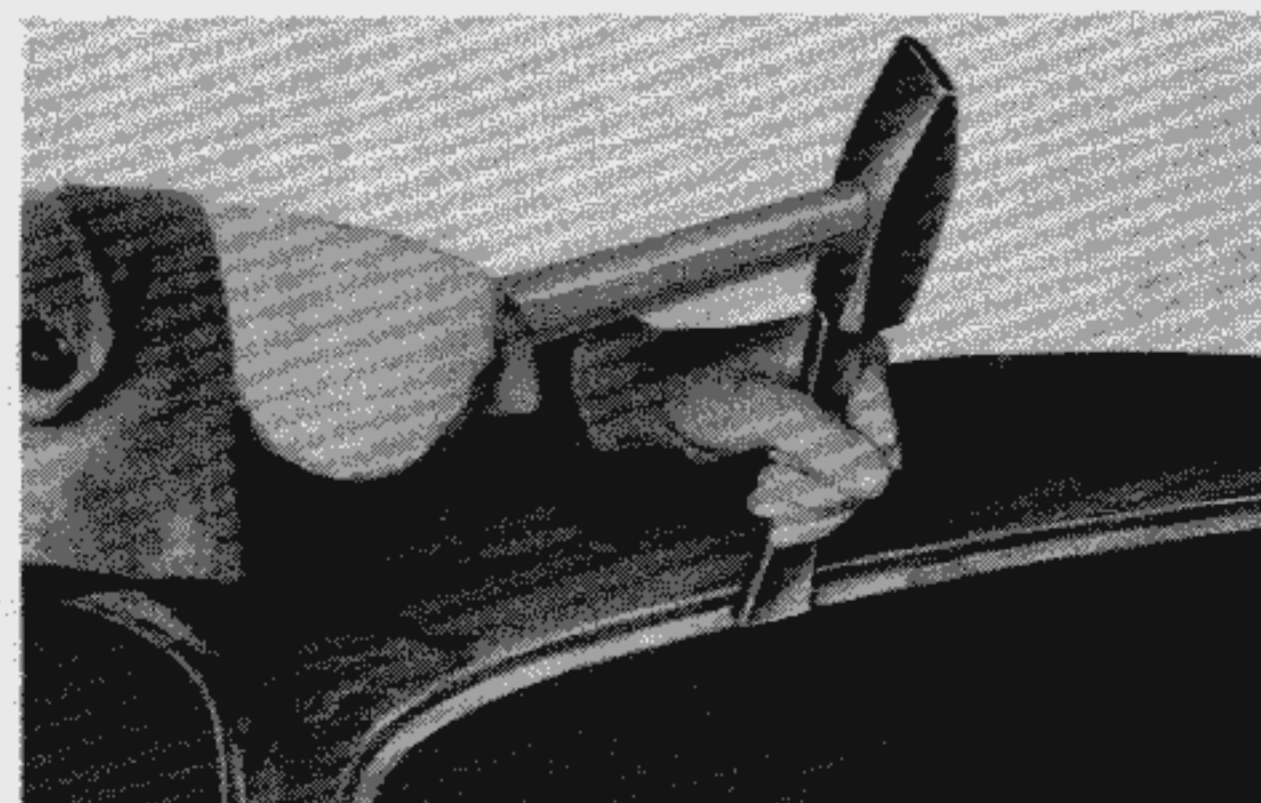
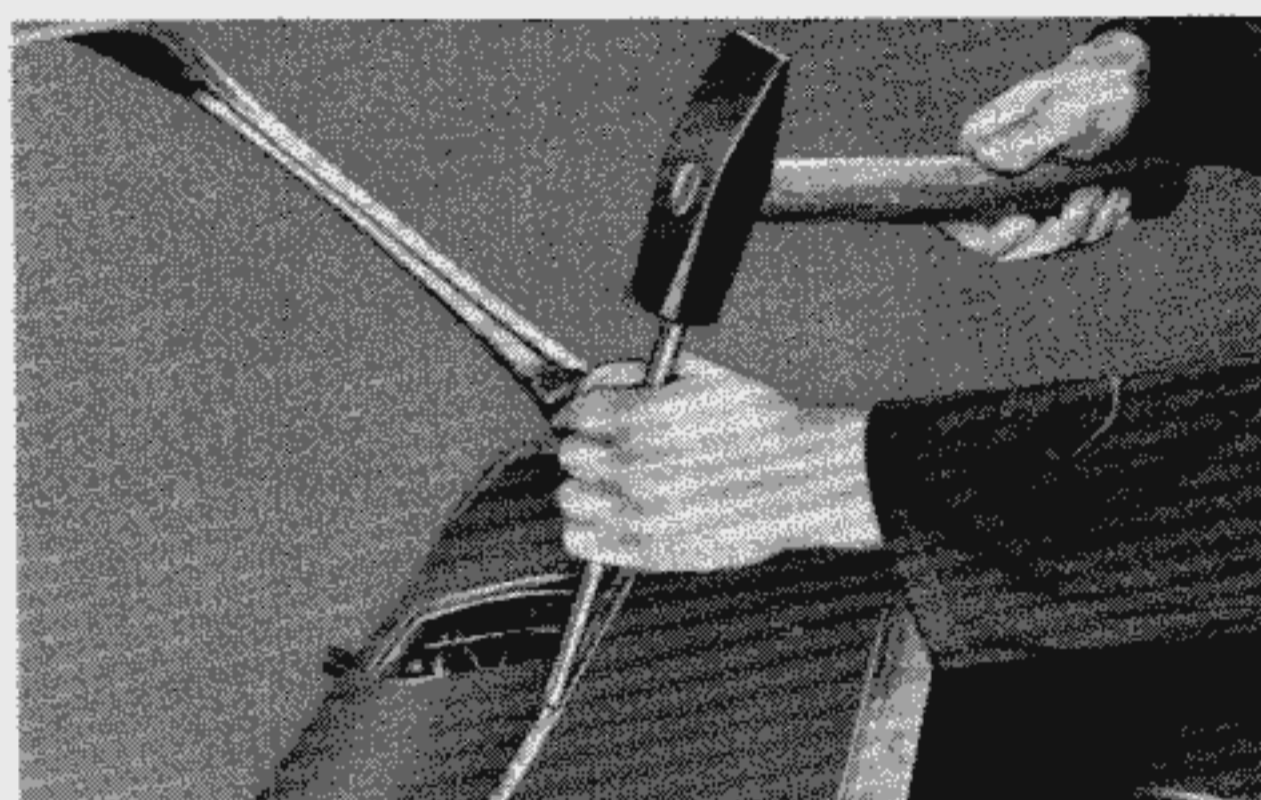
Part No.	Description	Material
1	Forming Tool 25 X 12 X 220	C 45
<b>Window Frame Forming Tool (Round Nose)</b>		
<b>VOLKSWAGENWERK AG</b> <b>WOLFSBURG</b> Service Department		Checked by: <b>8. 3. 62 Giesecking</b>
Drawn by: <b>2. 3. 62 Raebel</b>		<b>VW 744</b>

## LOCAL MANUFACTURE OF WORKSHOP EQUIPMENT



Window Frame Forming Tool  
(Straight Nose)

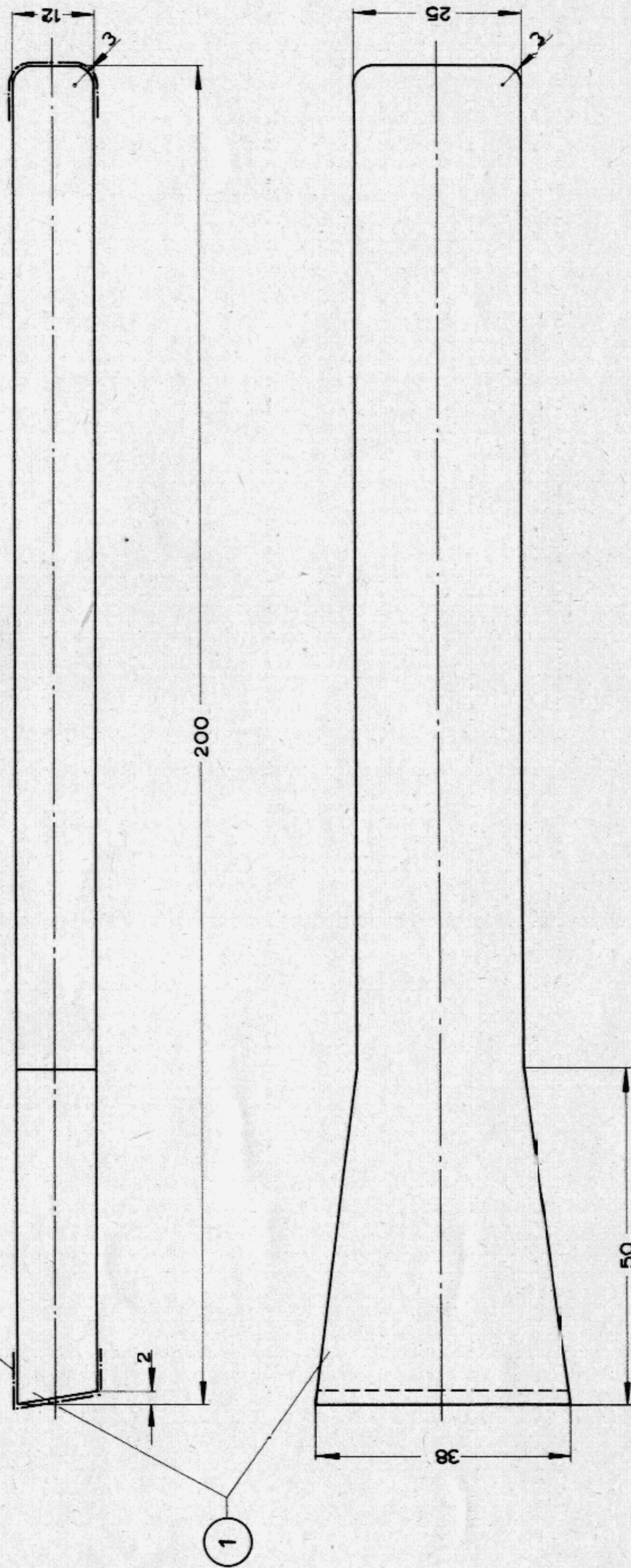
This forming tool is suitable for straightening window frames on type 1, 2 and 3. Only straight or slightly curved sections can be reworked with it.



#### **Construction Details for VW 745**

- 1 — Cut steel bar as detailed in parts list.
- 2 — Forge one end of steel bar.
- 3 — Finish off rough forging as shown in drawing.
- 4 — Temper the forming tool and harden as detailed in drawing.
- 5 — Clean scale from hardened surface.
- 6 — Treat tool with rust preventitive.

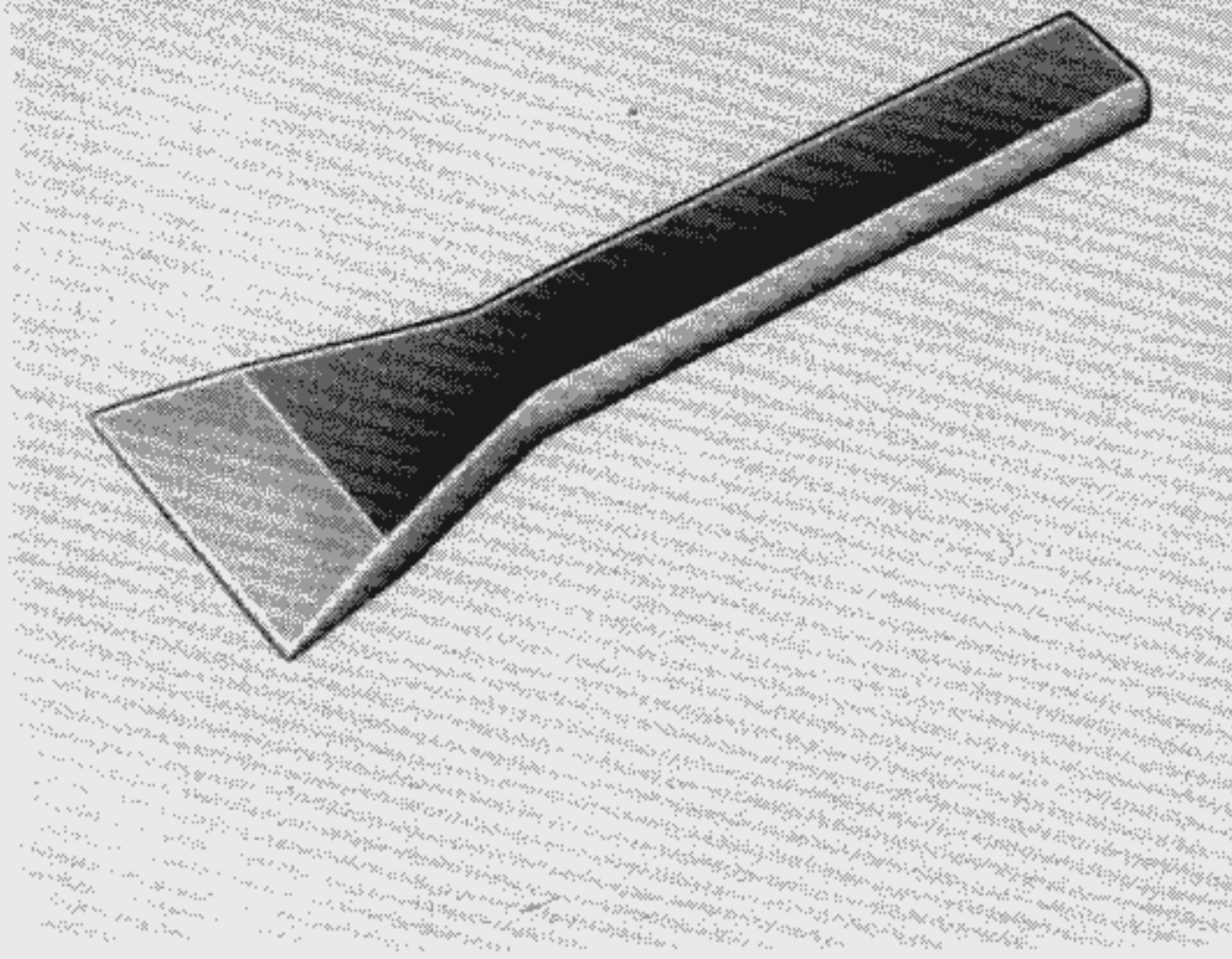
Harden 55—58 HRC



Tempered 80—100 kg/mm<sup>2</sup>

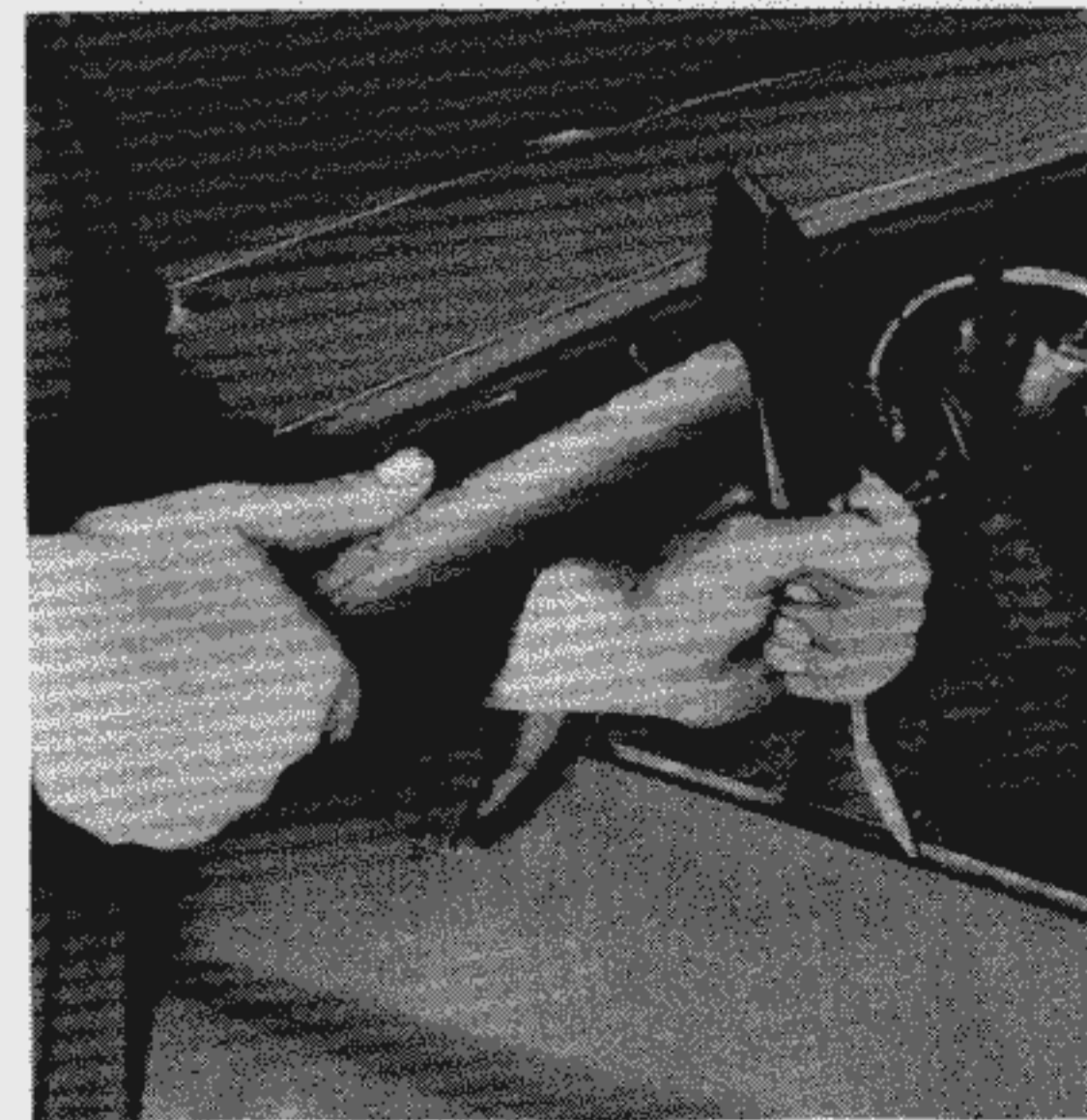
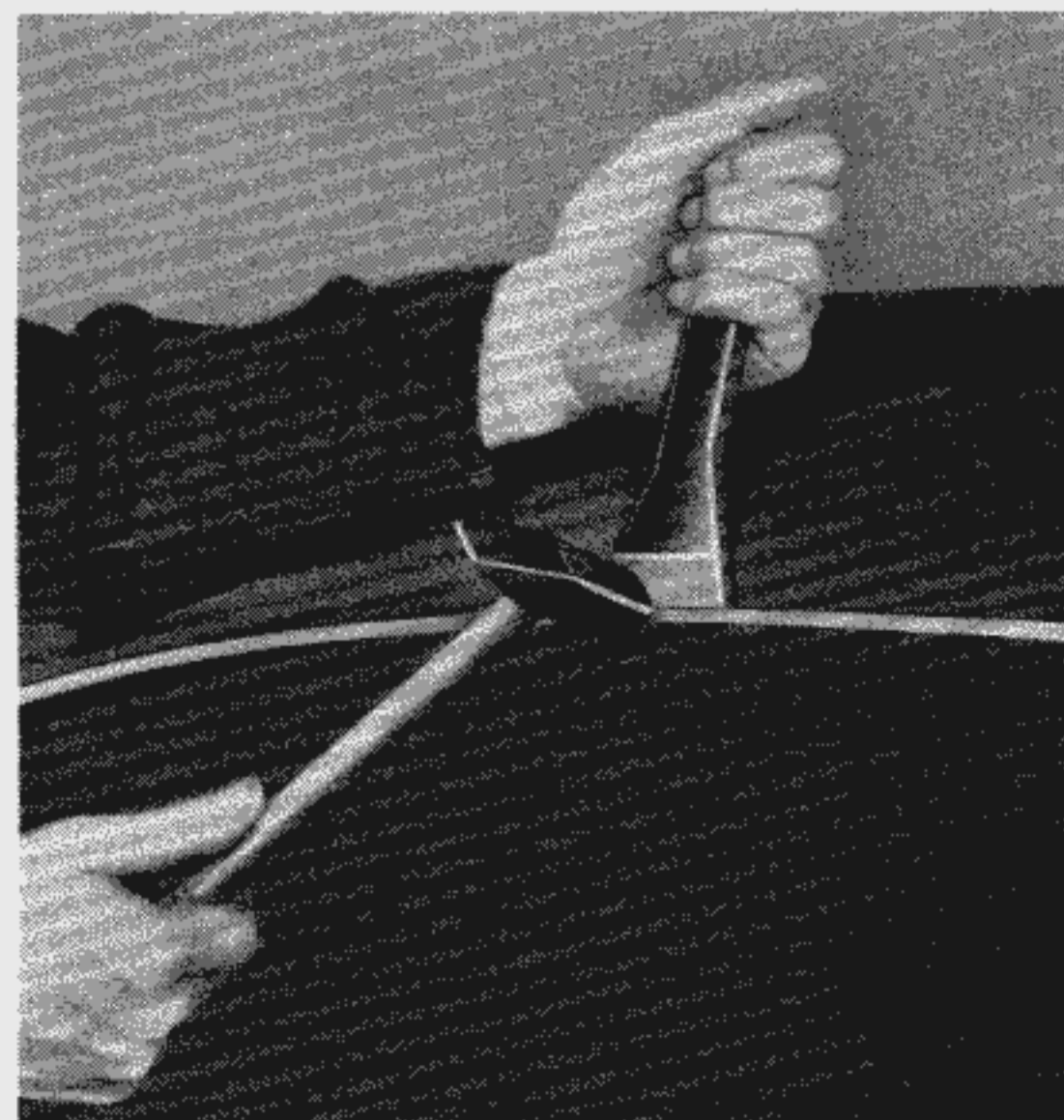
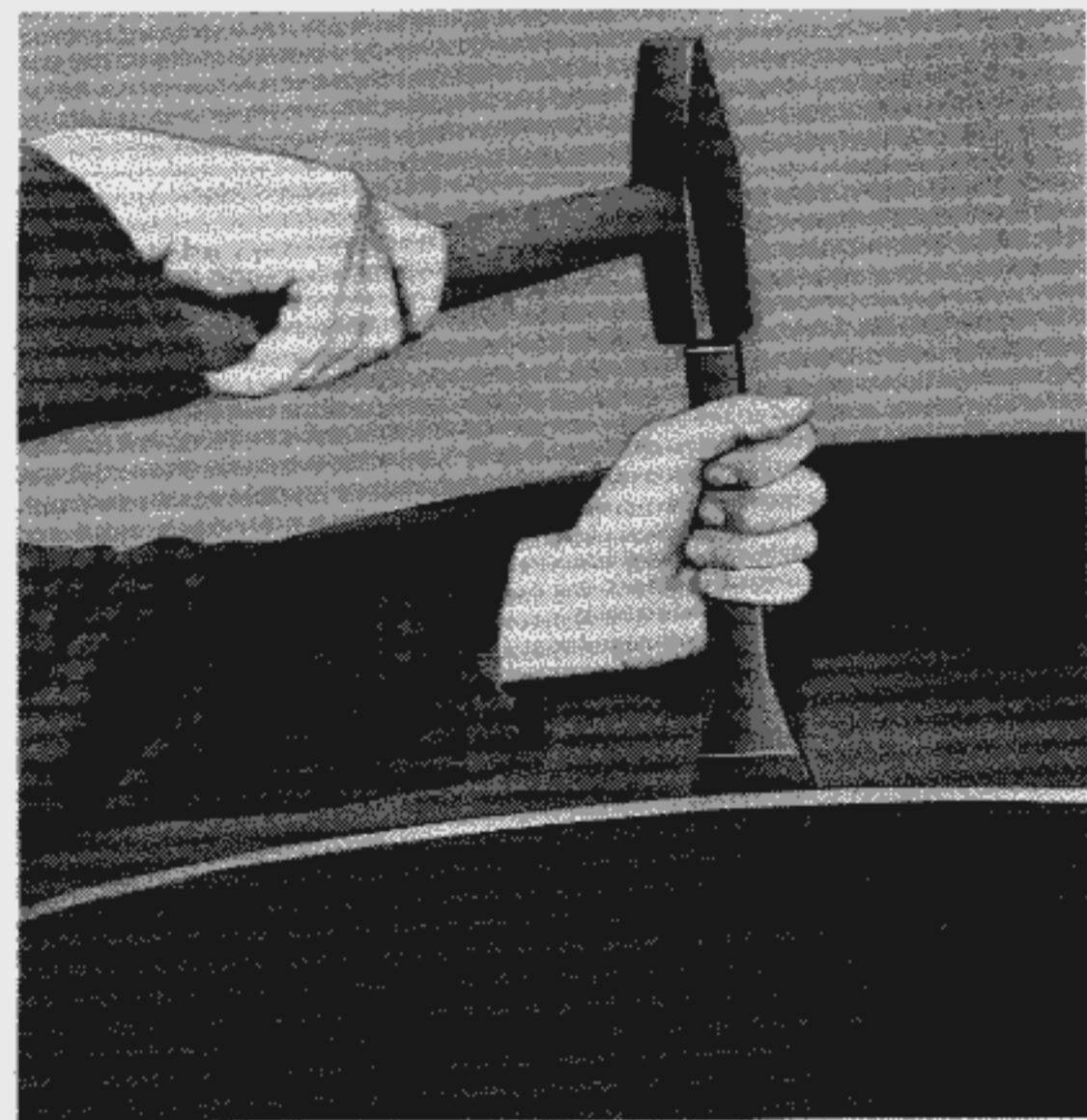
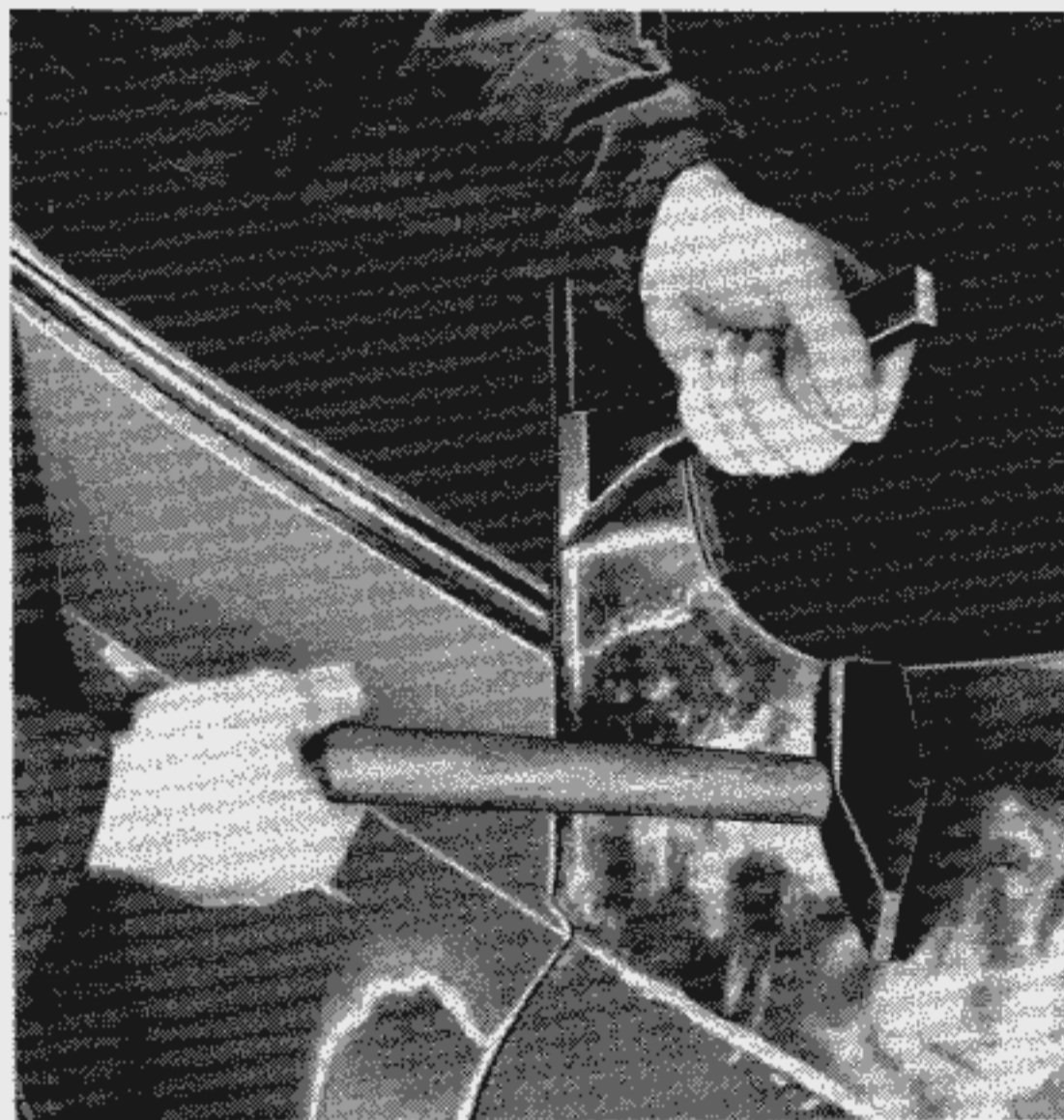
1	Forming Tool, 25X12X220	C 45
Part No. required	Description	Material
<b>VOLKSWAGENWERK AG</b> WOLFSBURG Service Department		
<b>Window Frame Forming Tool</b> (Straight Nose)		
Drawn by: 2. 3. 62 Raebel	Checked by: 8. 3. 62 Giesecking	VW 745

LOCAL MANUFACTURE OF WORKSHOP EQUIPMENT



Forming Tool for Ribs and Folded Edges

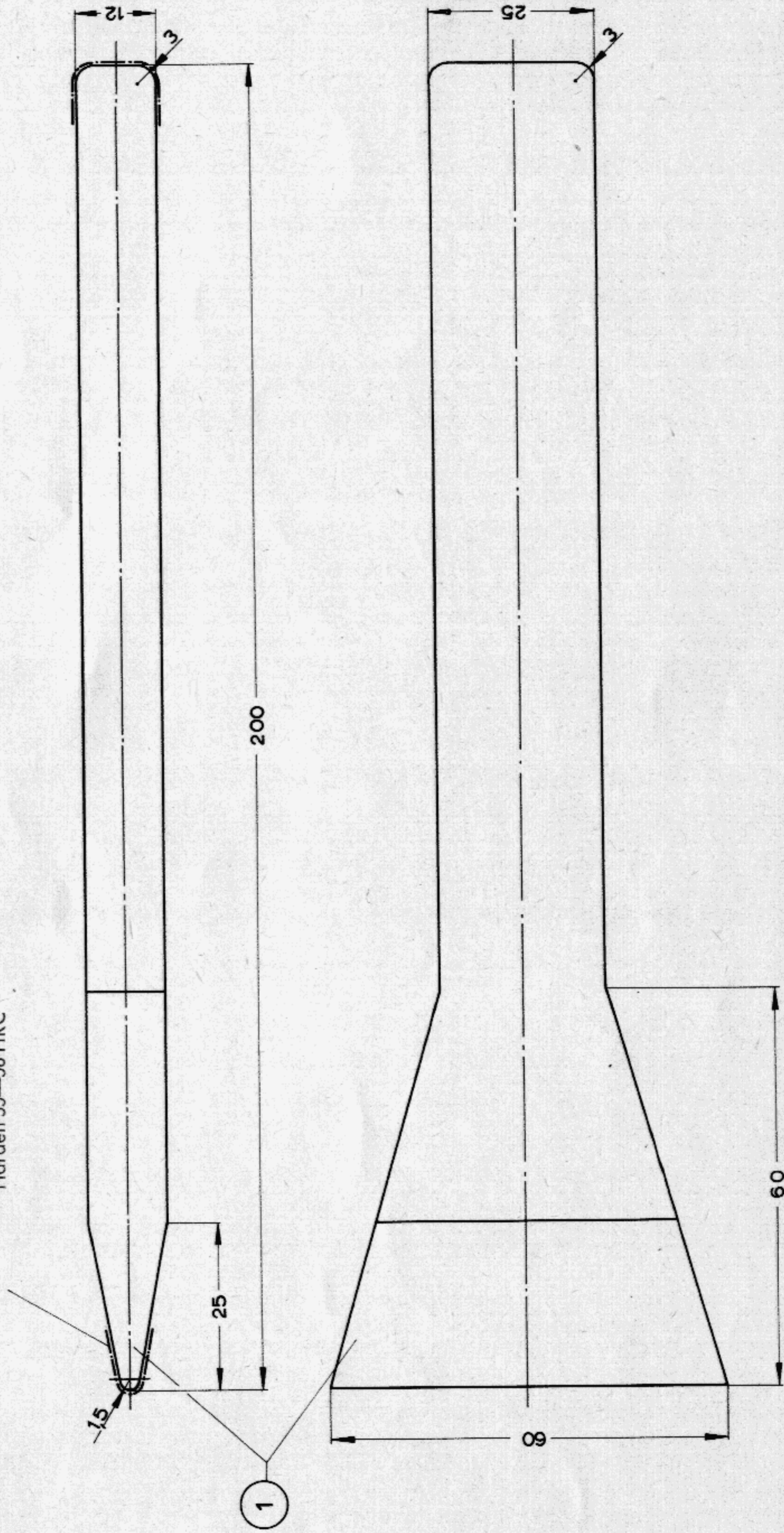
With this forming tool the ribs and folded edges on type 1, 2 and 3 can be reshaped. The pictures show various possible usages.



#### **Construction Details for VW 746**

- 1 — Cut steel bar as detailed in parts list.
- 2 — Forge one end of steel bar.
- 3 — Finish off rough forging as shown in drawing.
- 4 — Temper the forming tool and harden as detailed in drawing.
- 5 — Clean scale from hardened surface.
- 6 — Treat tool with rust preventitive.

Harden 55—58 HRC



Tempered 80—100 kg/mm<sup>2</sup>

Part No.	Description	Material
1	Forming Tool 25 X 12 X 235	C 45

**VOLKSWAGENWERK AG**  
WOLFSBURG  
Service Department

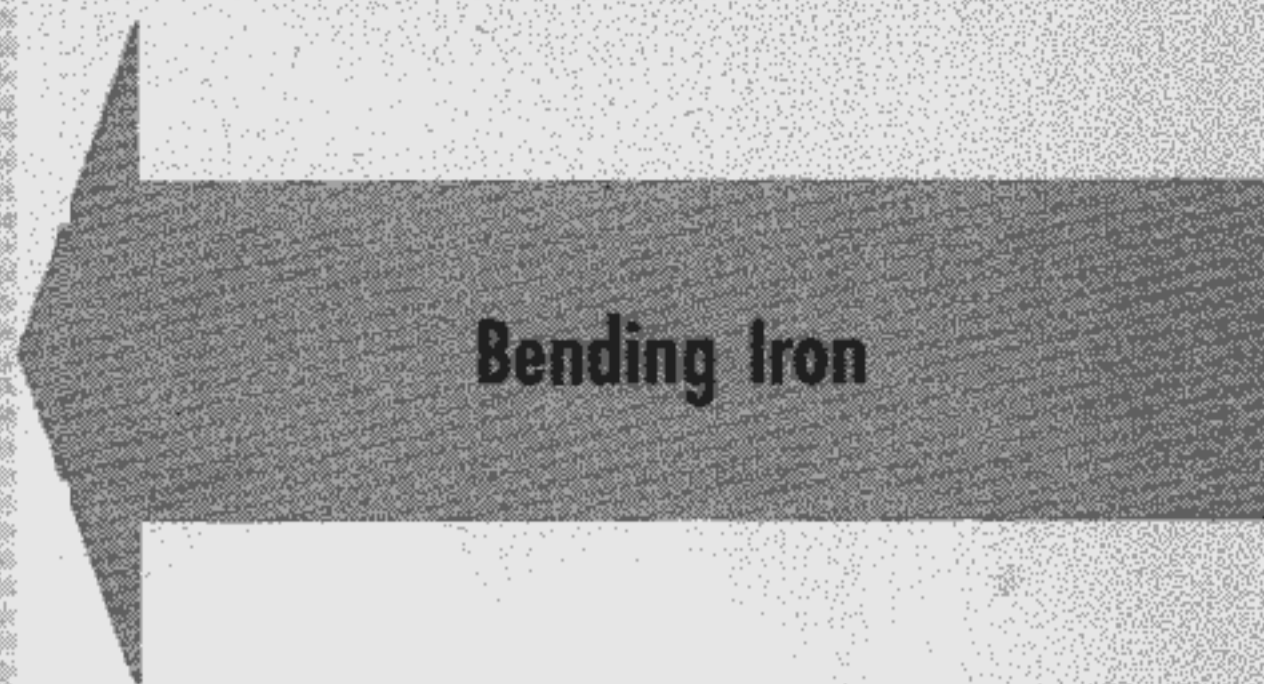
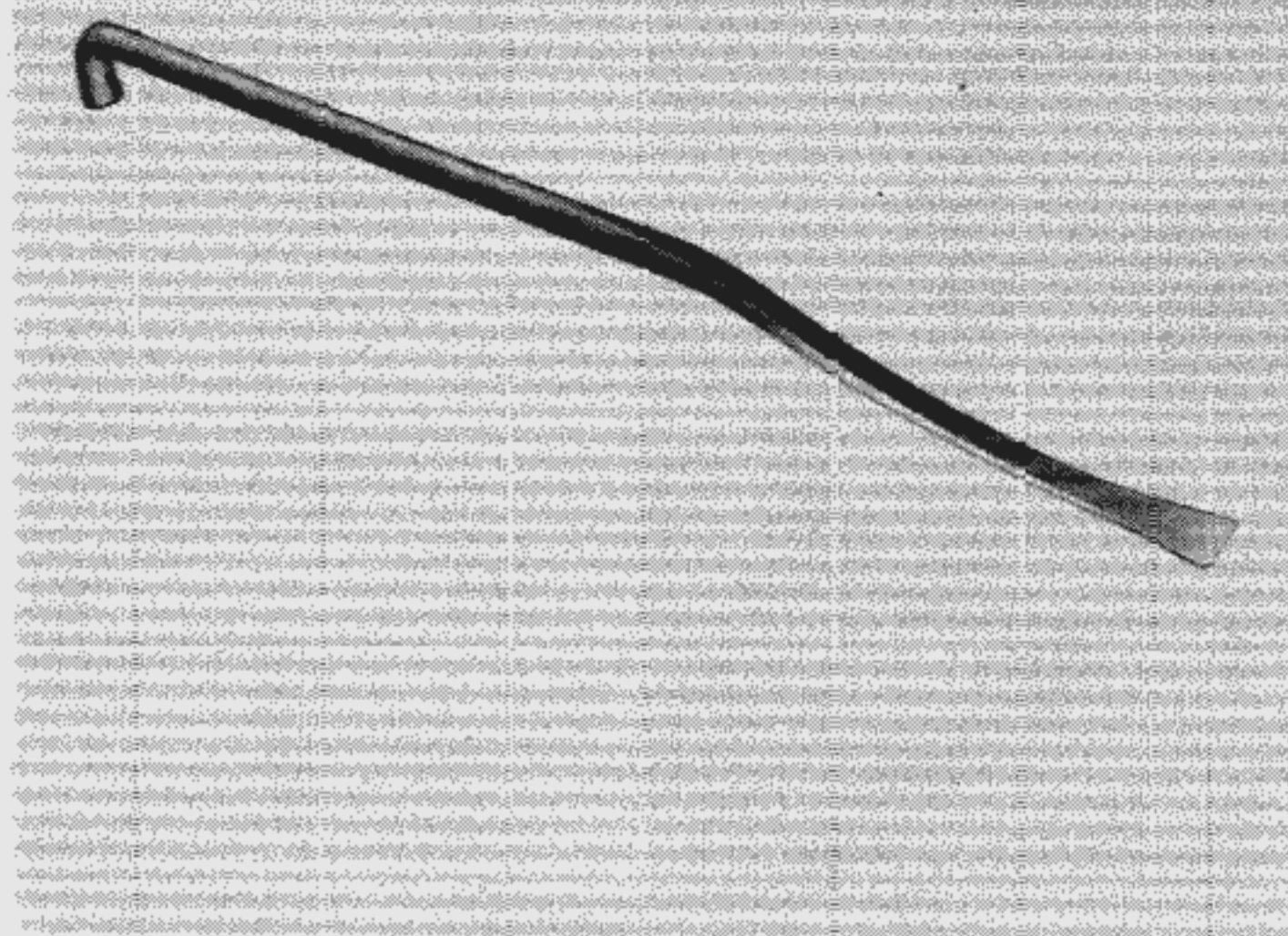
Drawn by:  
1. 3. 62 Raebel

Checked by:  
8. 3. 62 Giesecking

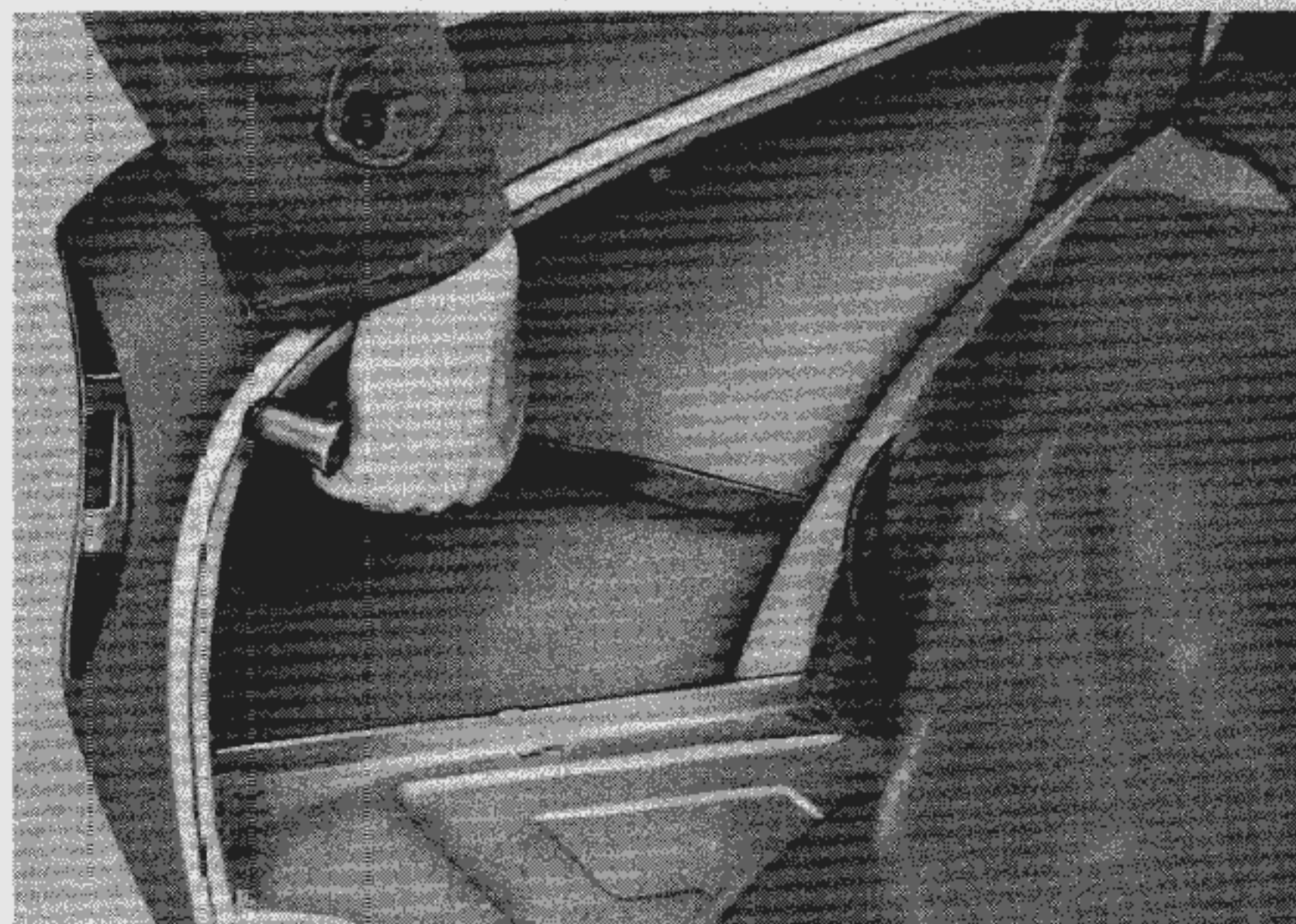
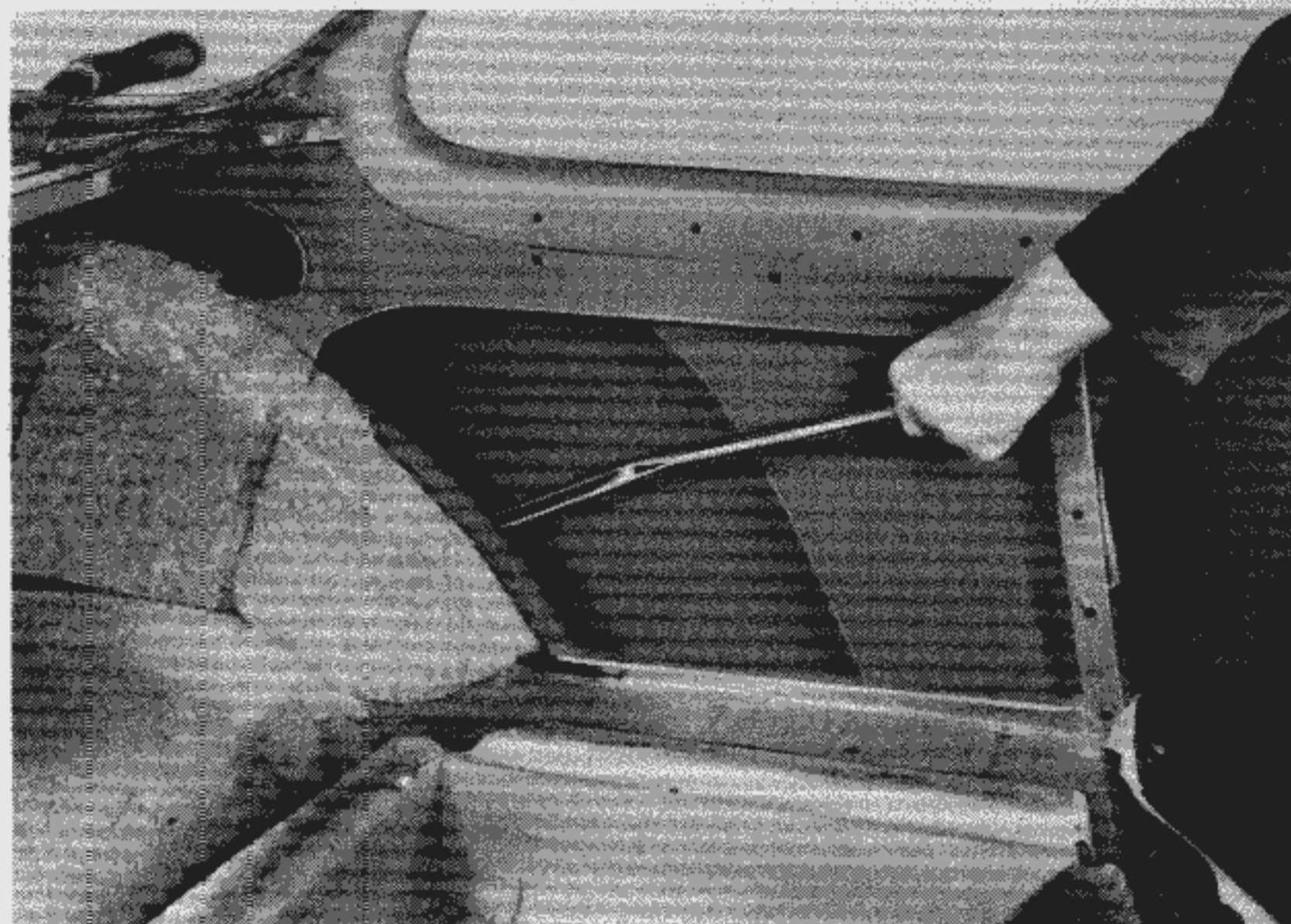
**Forming Tool for Ribs and Folded Edges**

**VW 746**

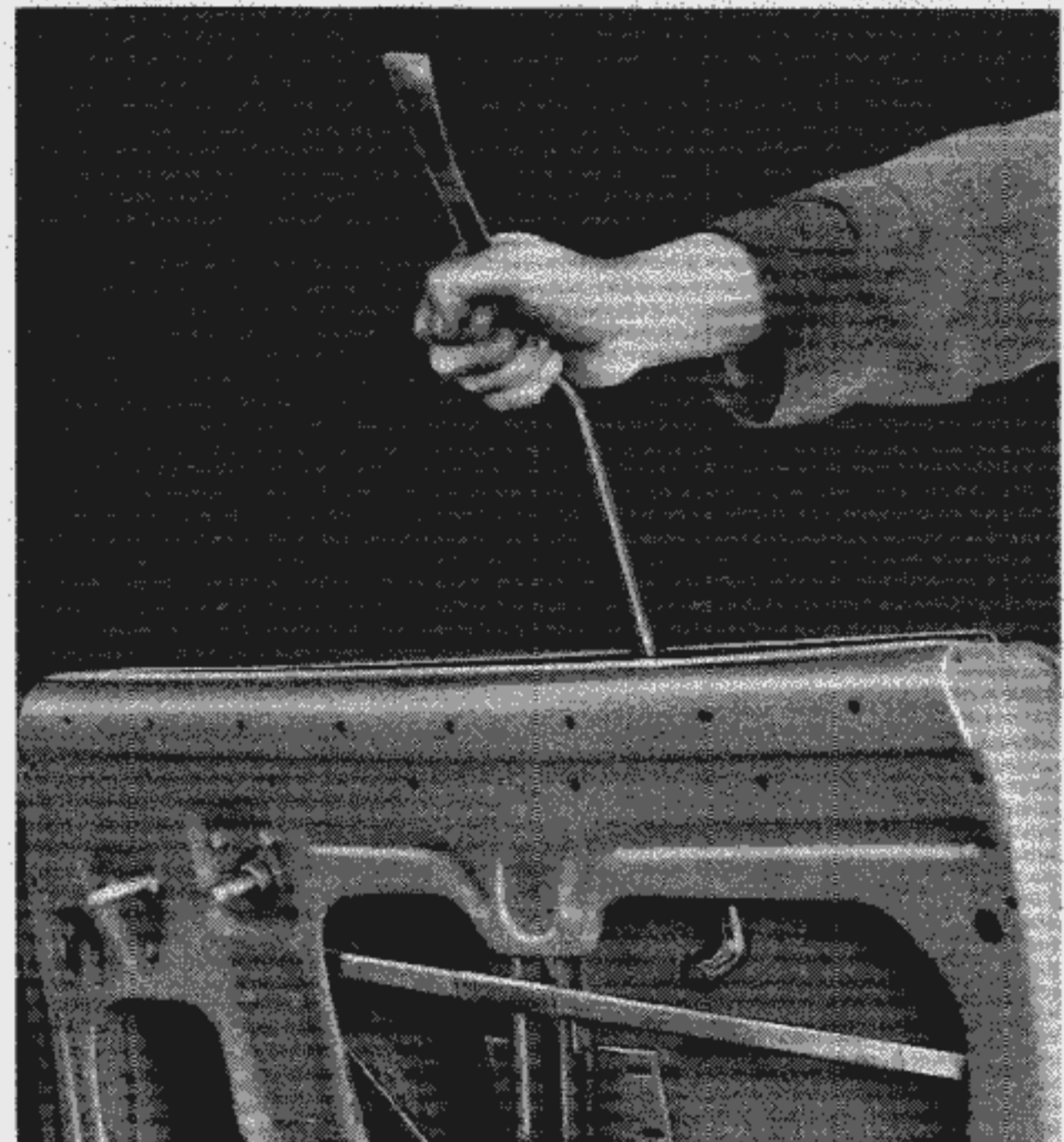
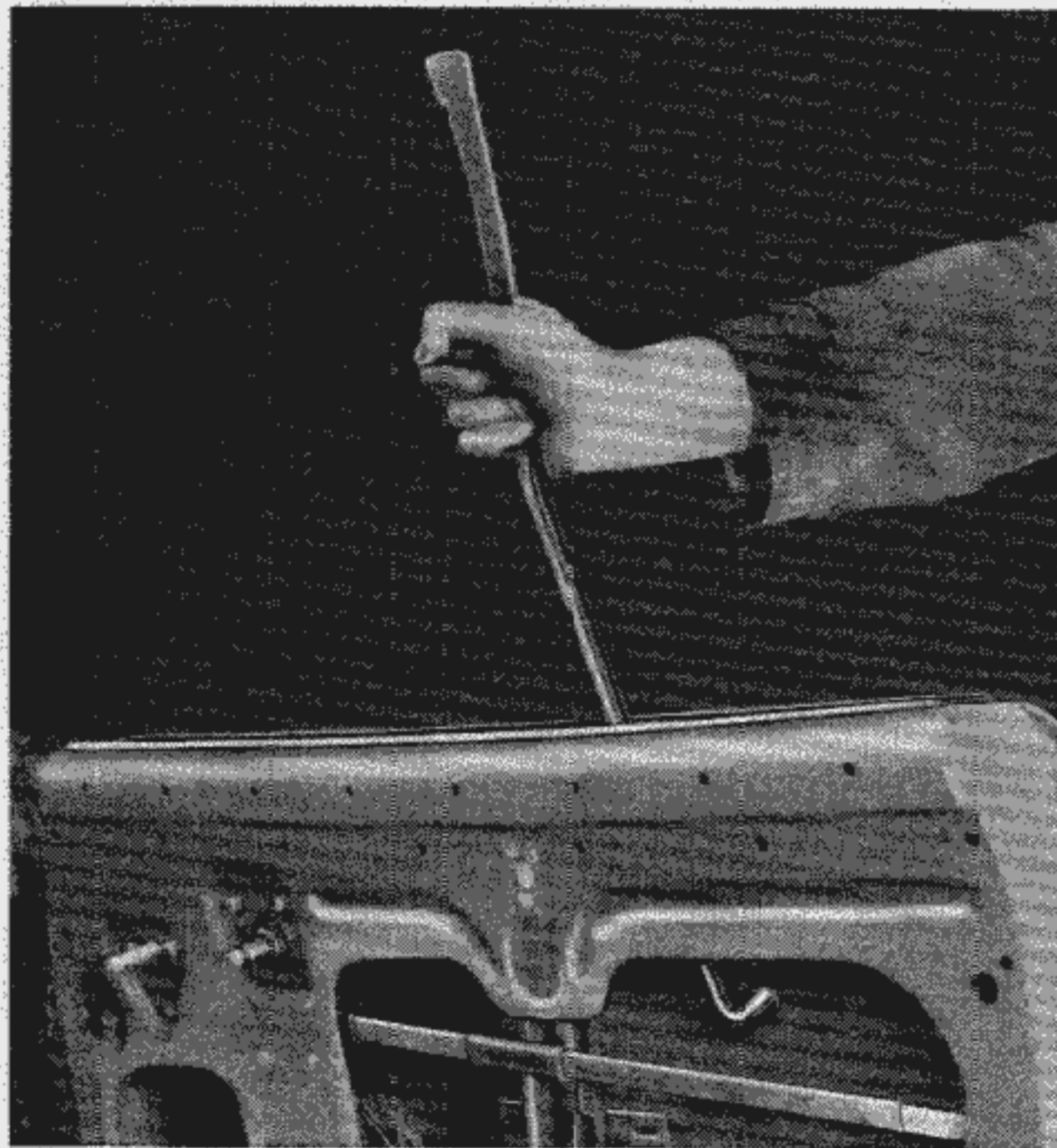
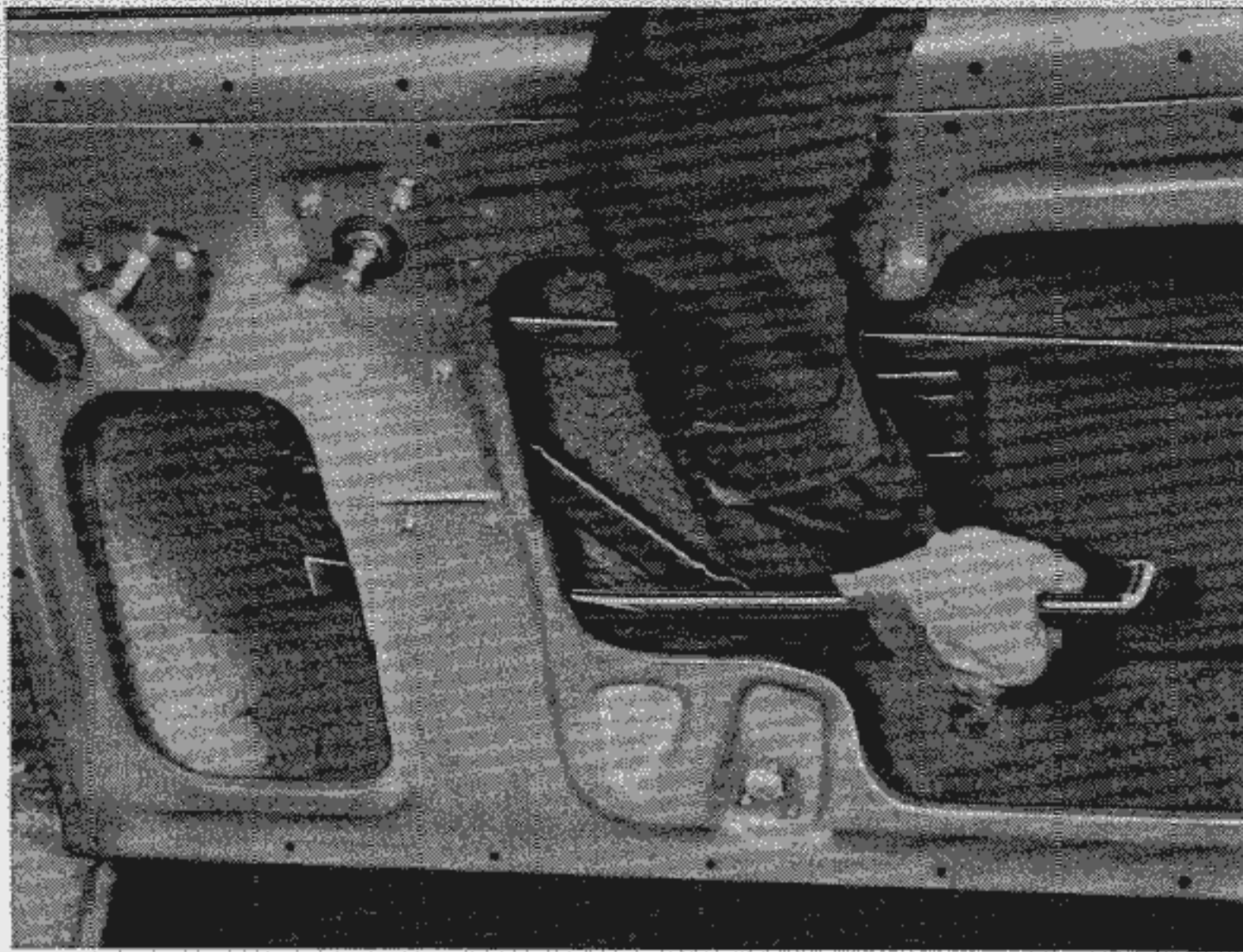
# LOCAL MANUFACTURE OF WORKSHOP EQUIPMENT



This bending iron can be used for pushing or prizing out misshapen parts on the body work of types 1, 2 and 3. The design of the bending iron enables it to be used on hollow parts such as, doors side panels and wheel housings.

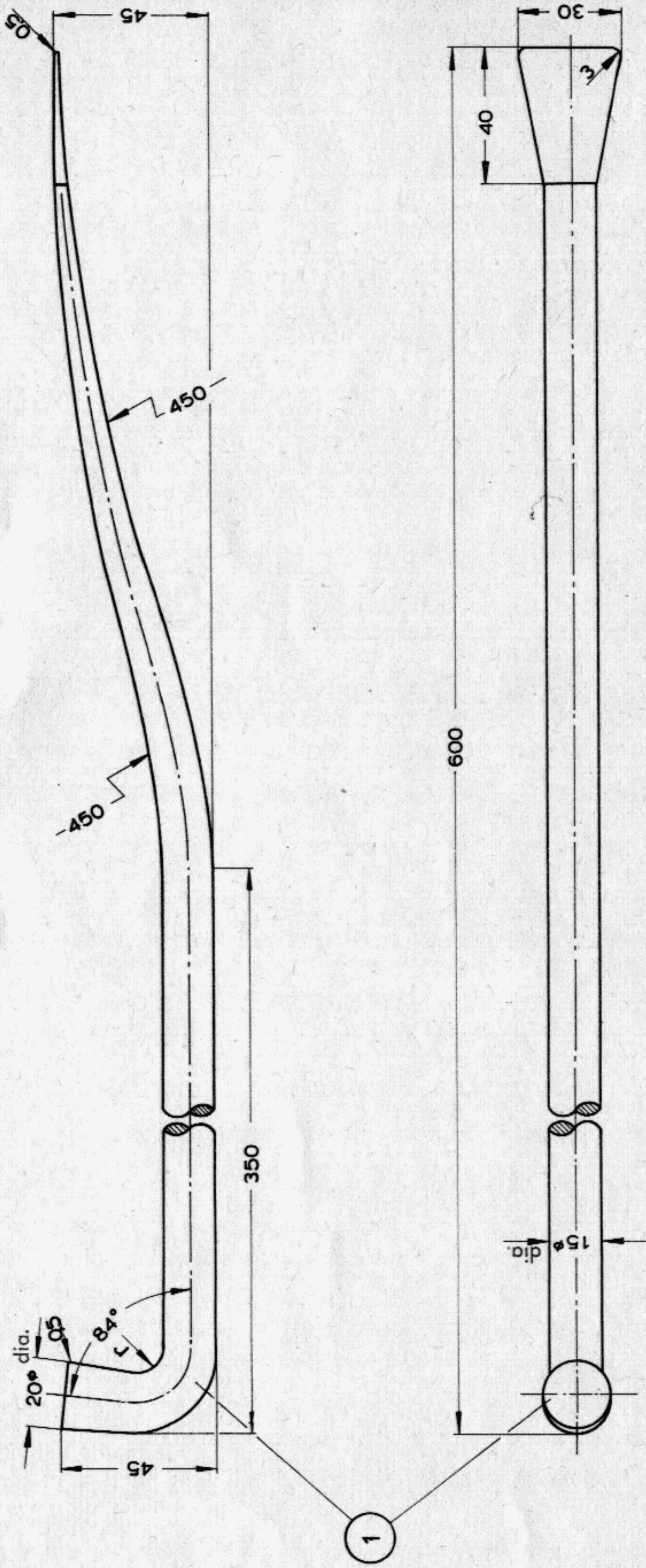






#### **Construction Details for VW 747**

- 1 — Cut round steel rod as detailed in parts list.
- 2 — Forge round steel rod as shown in drawing.
- 3 — Finish off rough forging as shown in drawing.
- 4 — Temper bending iron, clean off scale.
- 5 — Treat bending iron with rust preventitive.



Tempered 80—100 kg/mm<sup>2</sup>

Part No.	Description	Material
1	Bending Iron	15 dia. X 660 C 45

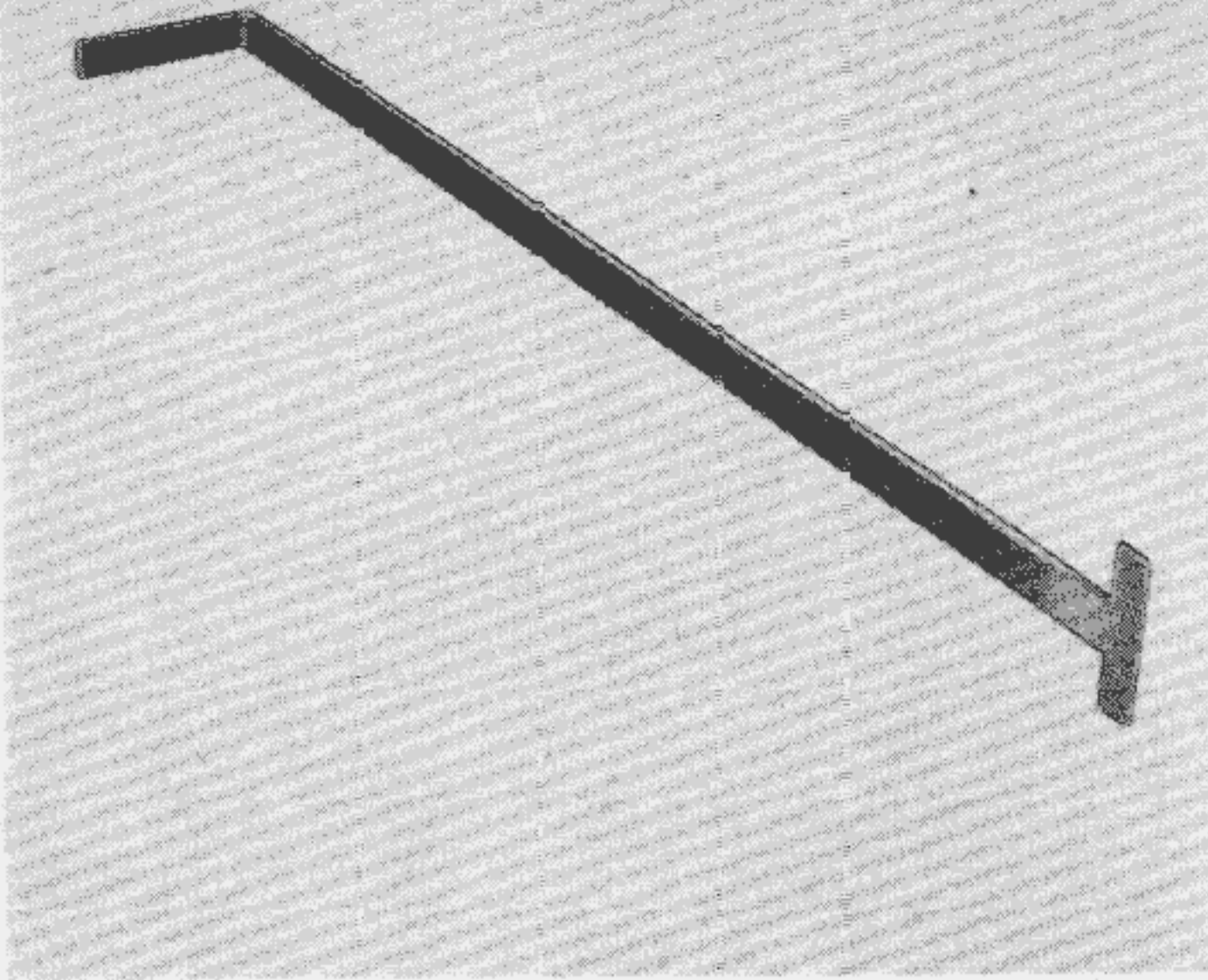
**VOLKSWAGENWERK AG**  
**WOLFSBURG**  
 Service Department

Drawn by:  
 5. 3. 62 Raebel

Checked by:  
 8. 3. 62 Giesekeing

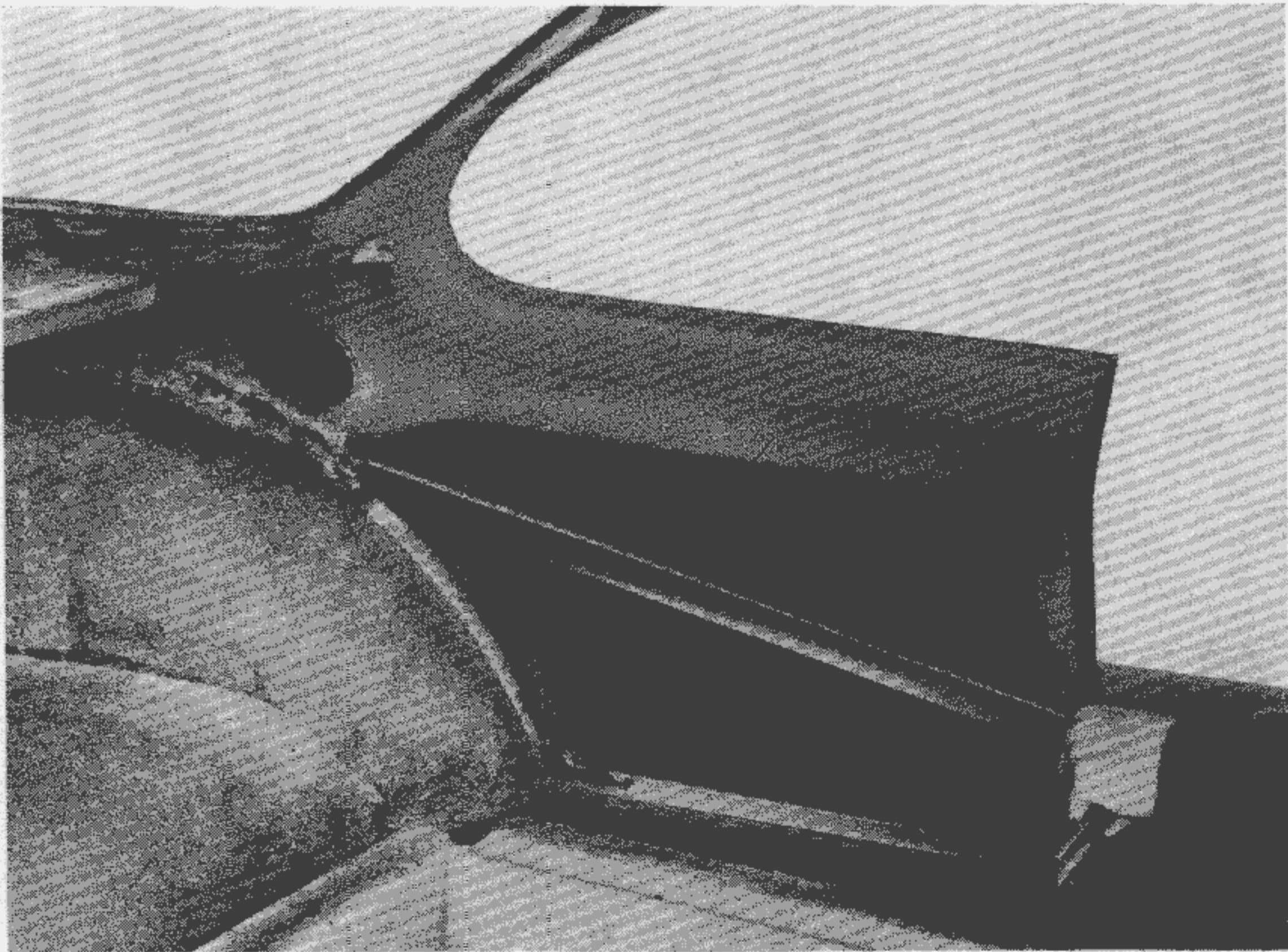
**Bending Iron**

**VW 747**



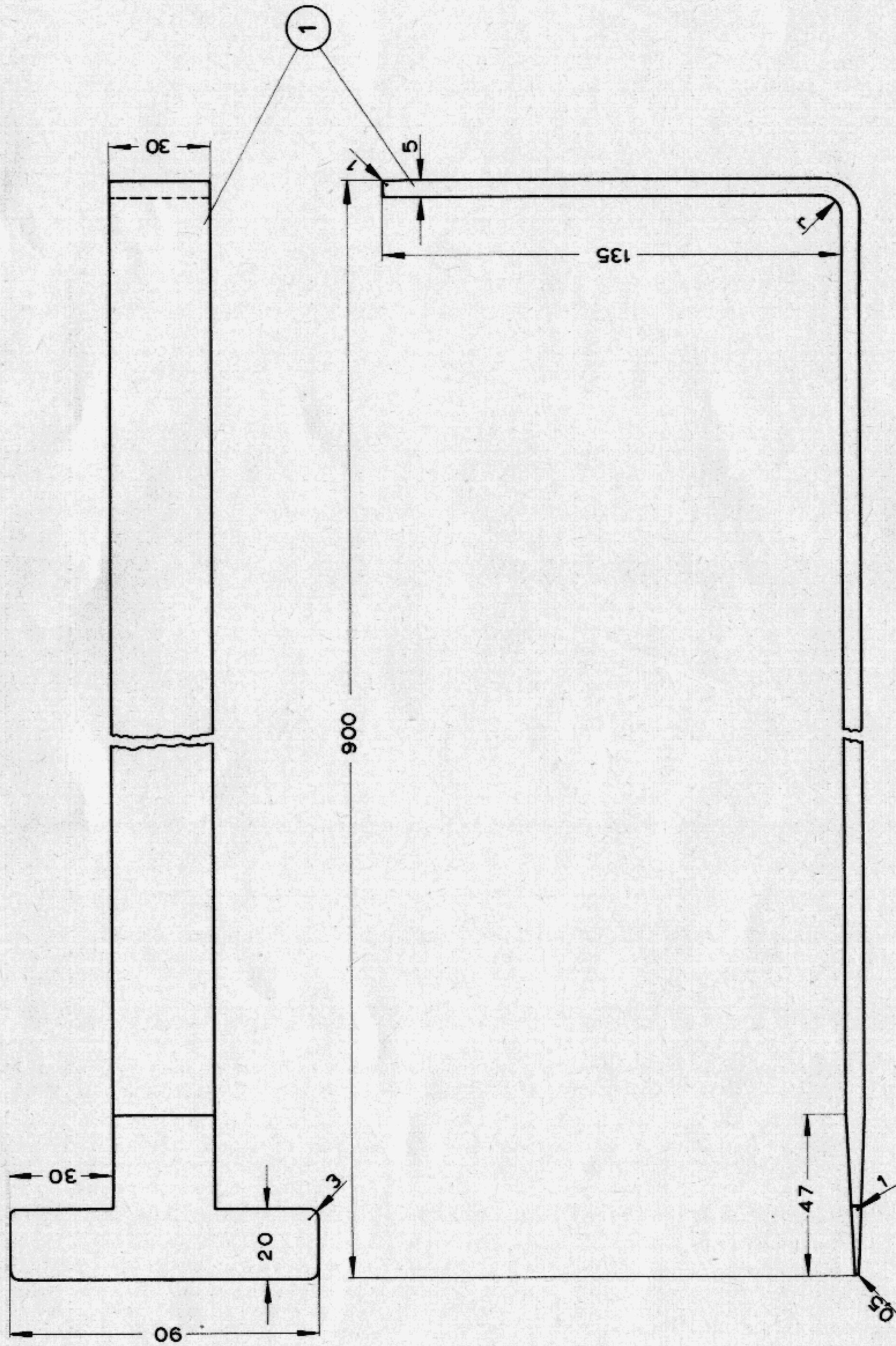
**Bending Hook  
(Straight)**

Then bending hook is used for pushing out deformed parts of the wheel housing of type 14. It is inserted between the side panel and wheel housing and used according to the type of damage. Owing to its spring like construction the tool adapts itself to the contour of the body work.



**Construction Details for VW 705**

- 1—Cut flat steel as detailed in parts list.
- 2—Forge flat steel as shown in drawing.
- 3—Finish off rough forging as shown in drawing.
- 4—Temper the banding hook, clean off scale.
- 5—Treat banding hook with rust preventive.



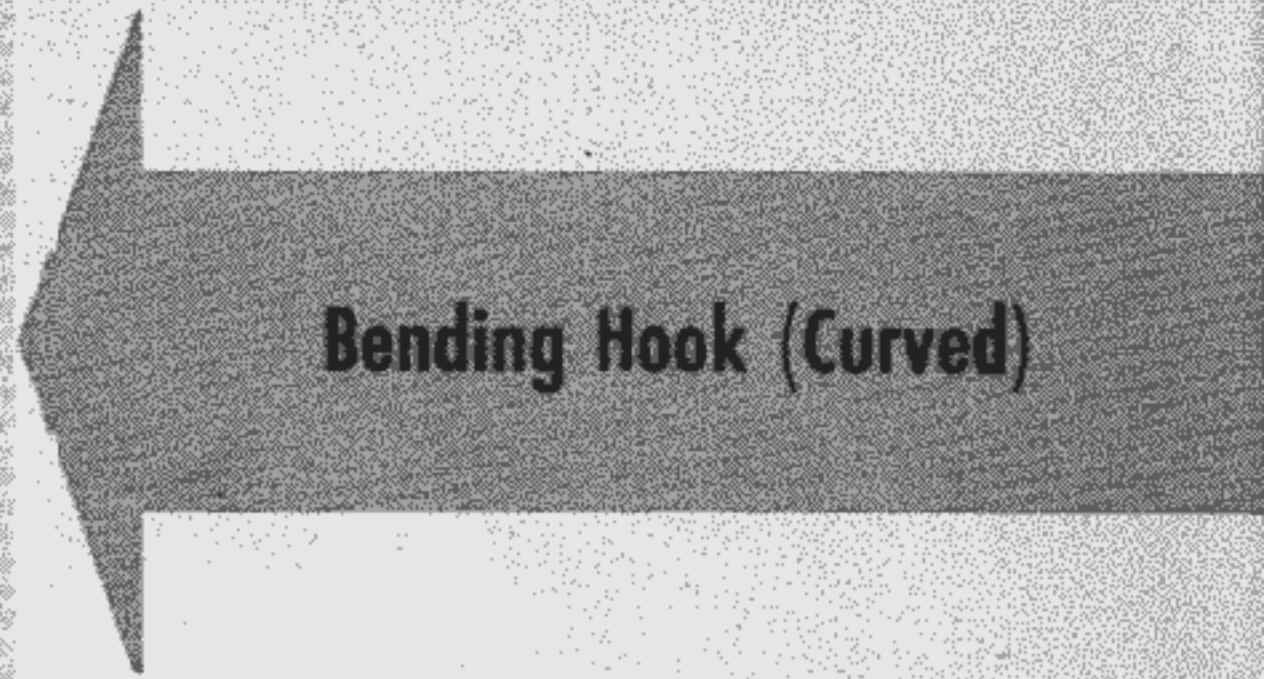
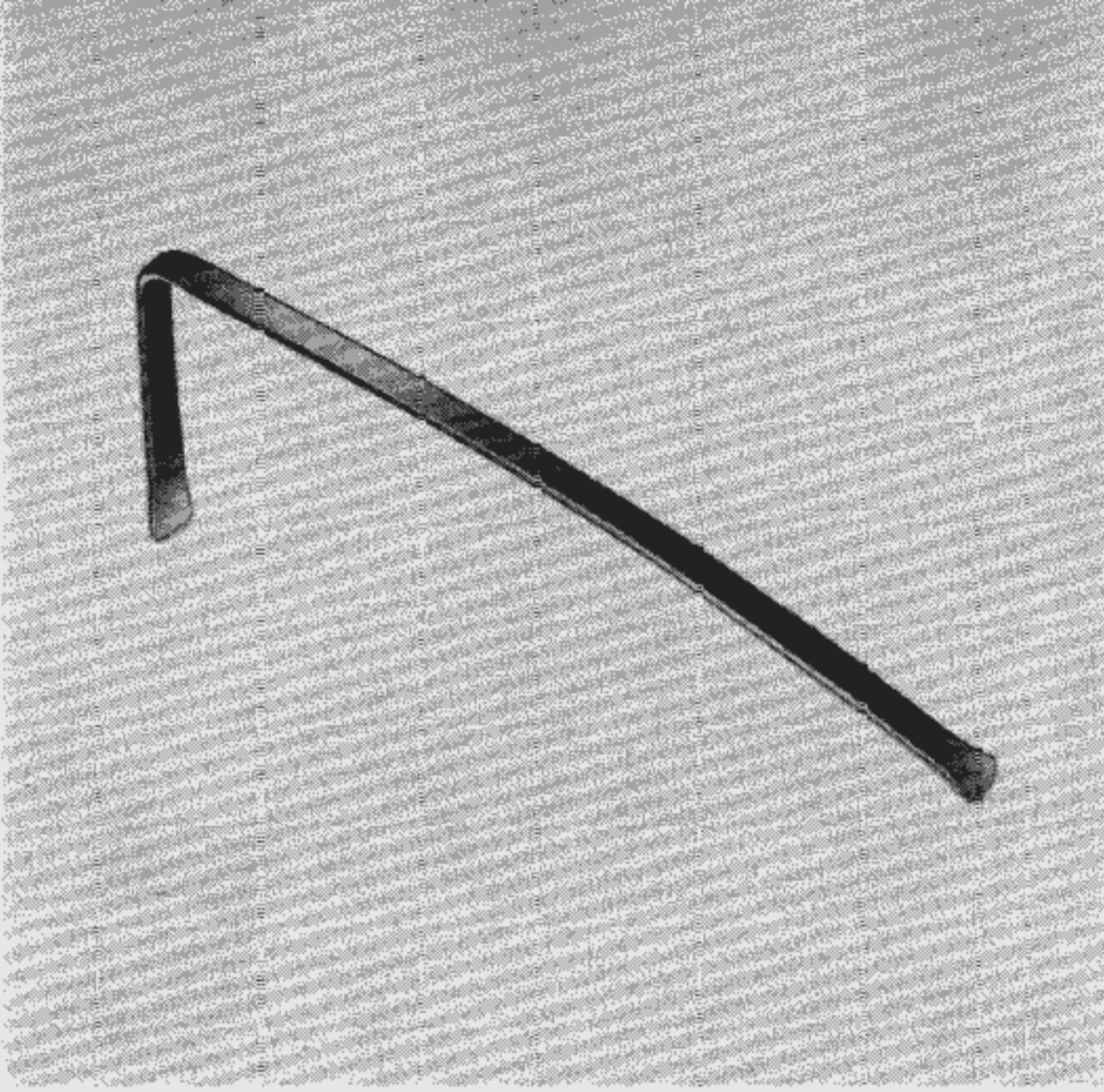
Tempered 80—100 kg/mm<sup>2</sup>

Part No. No. required	Description	Material
1	Bending Hook 30 X 5 X 1100	C 45
<b>Bending Hook, Straight</b>		
		<b>VW 748</b>

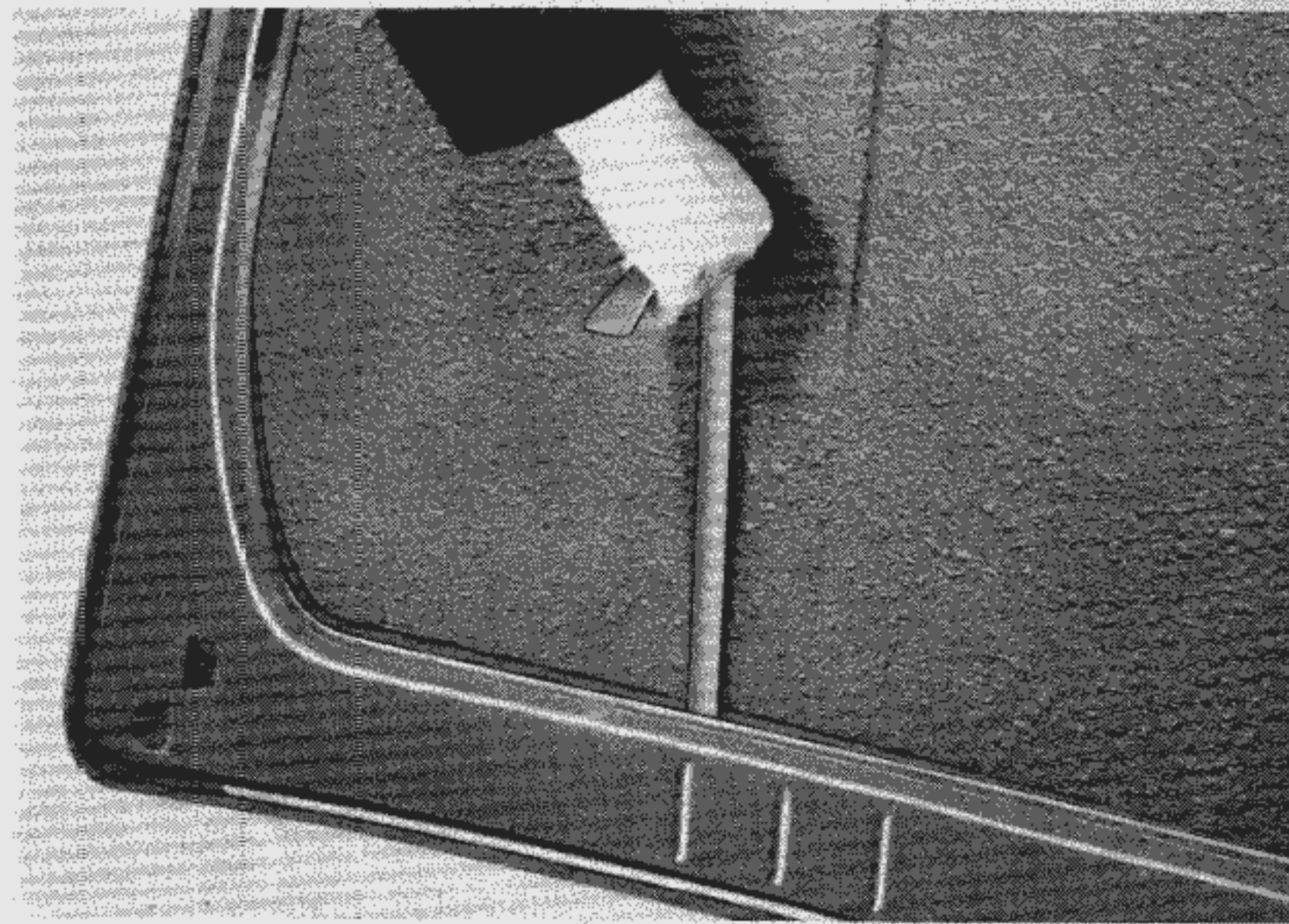
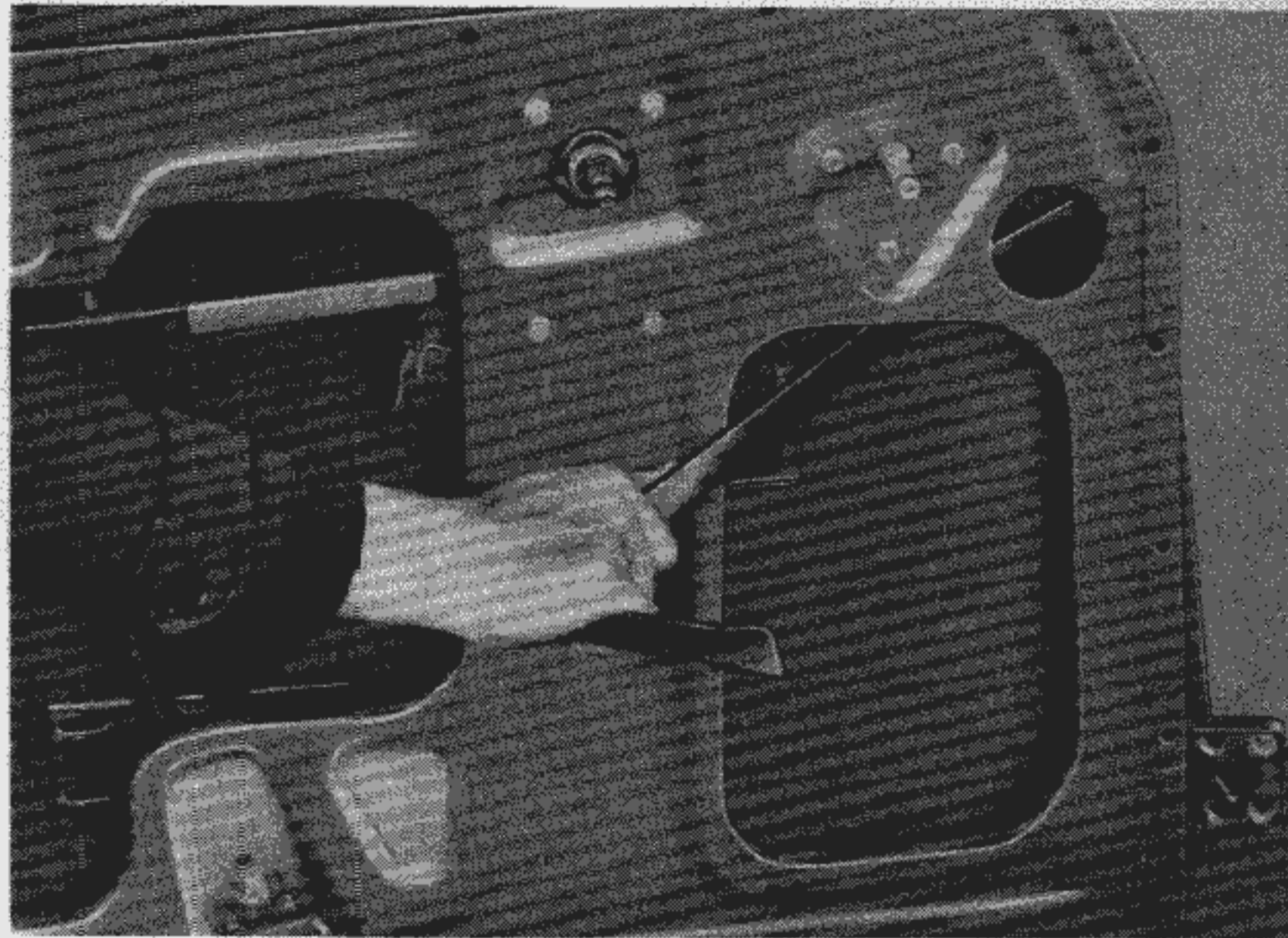
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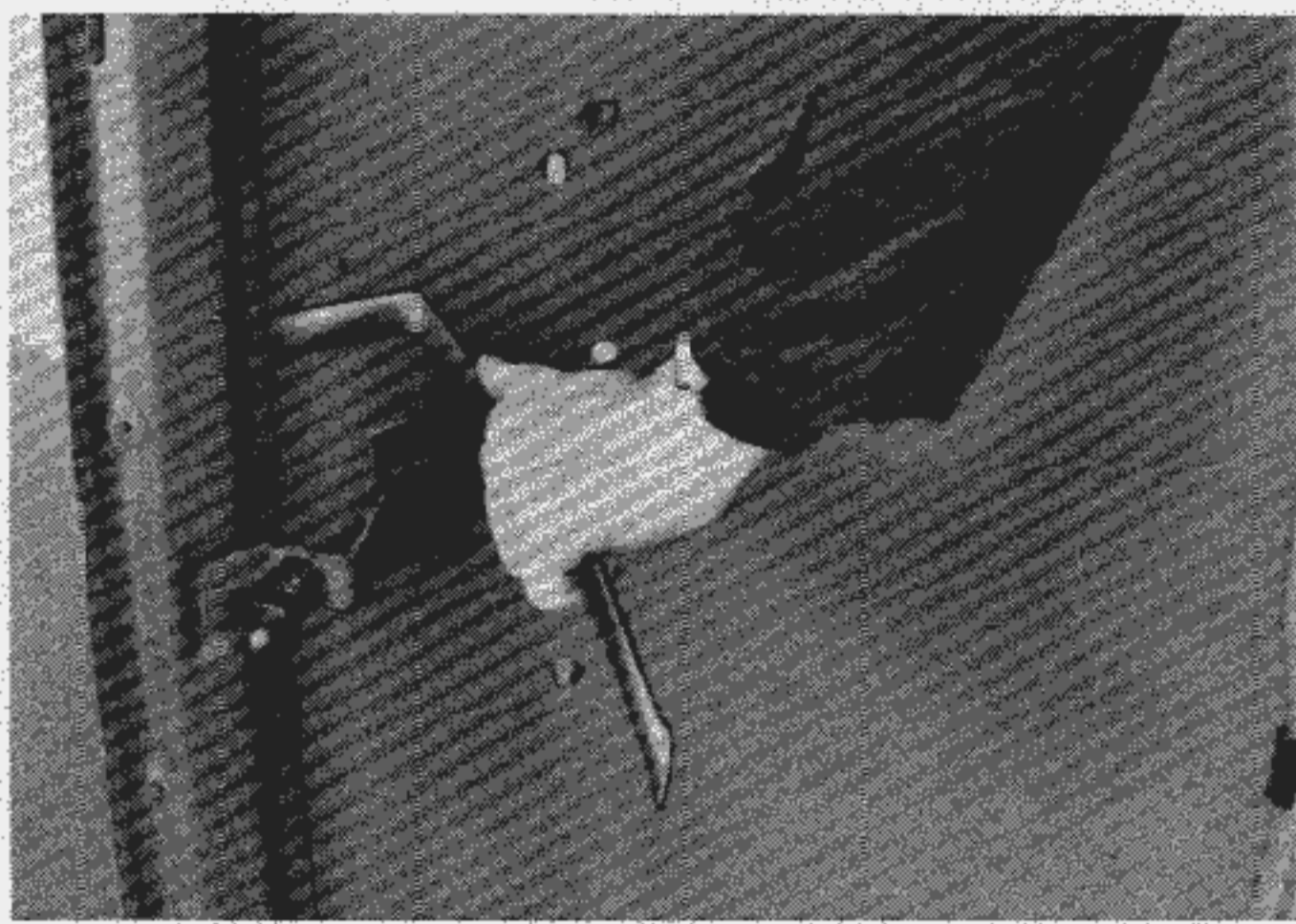
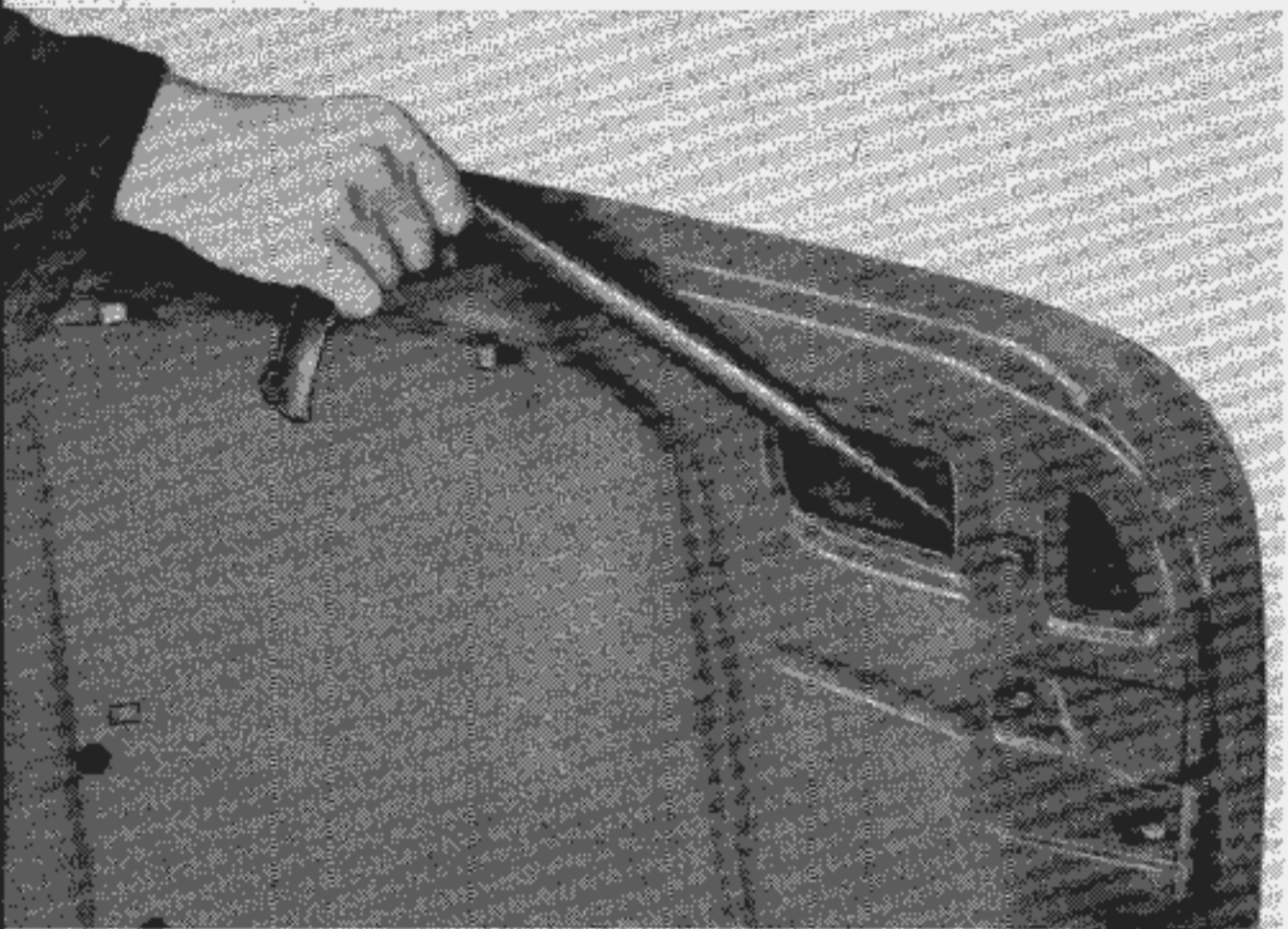
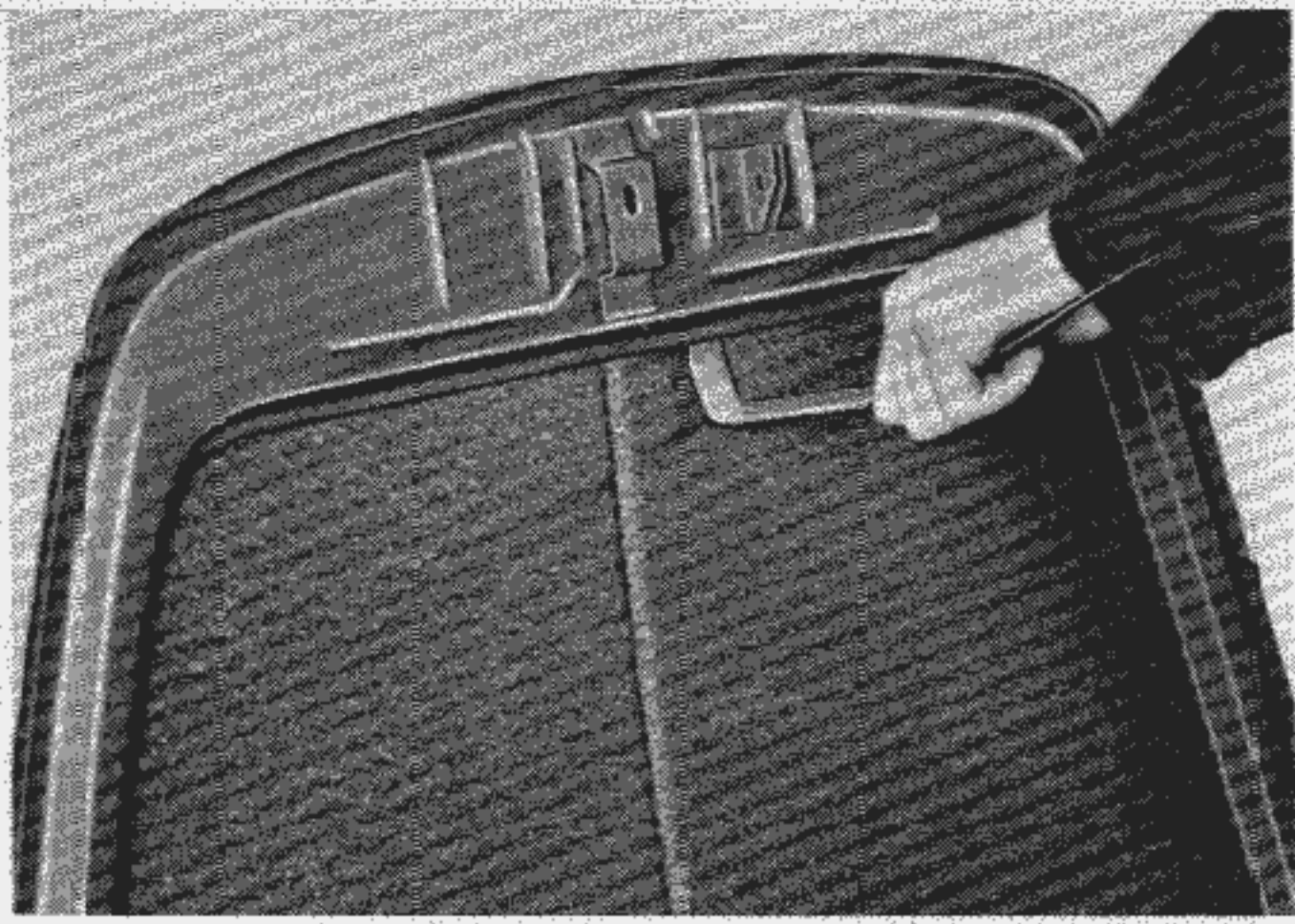
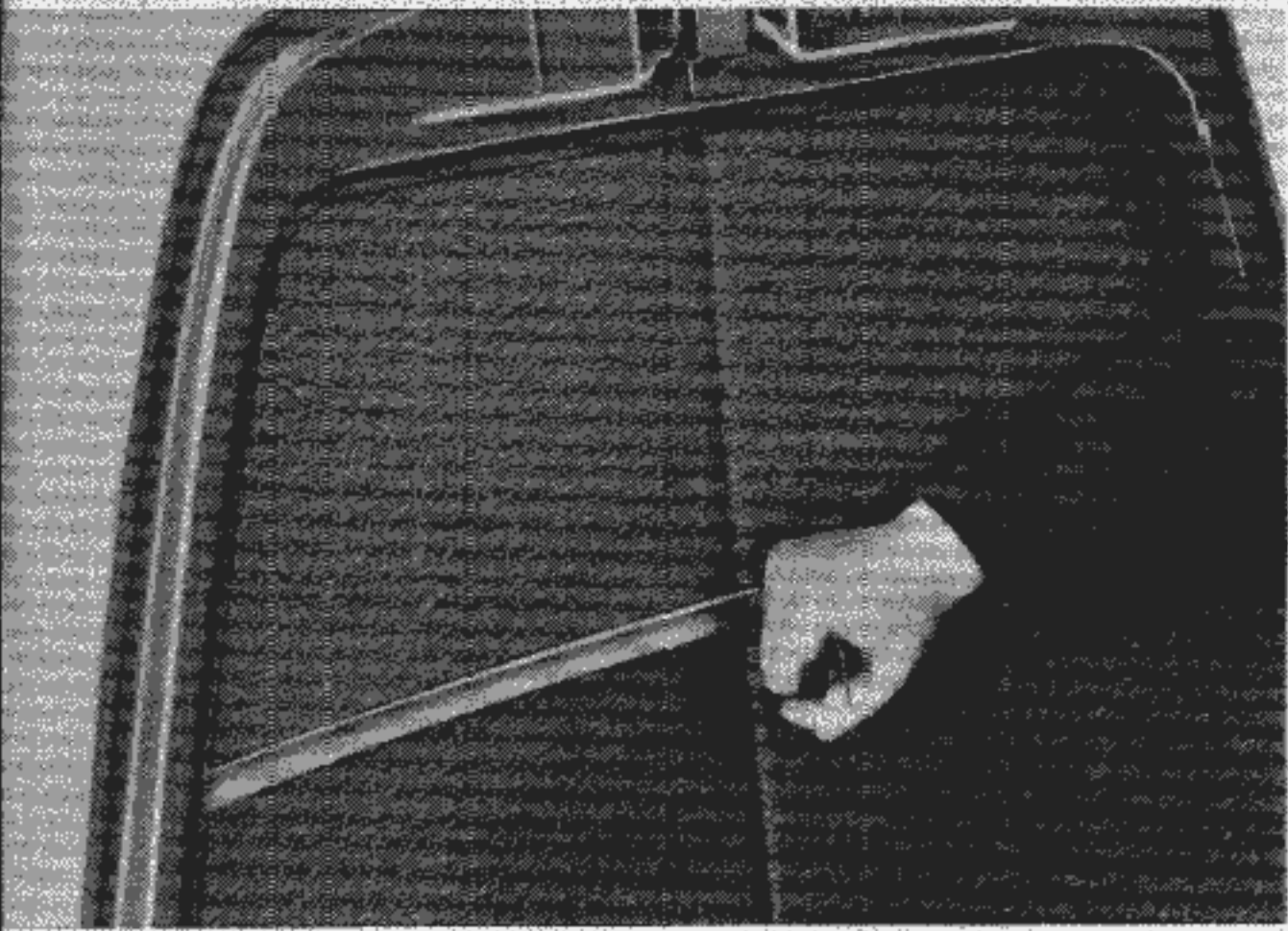
Drawn by:  
**7. 3. 62 Raebel**

Checked by:  
**8. 3. 62 Giesekeing**



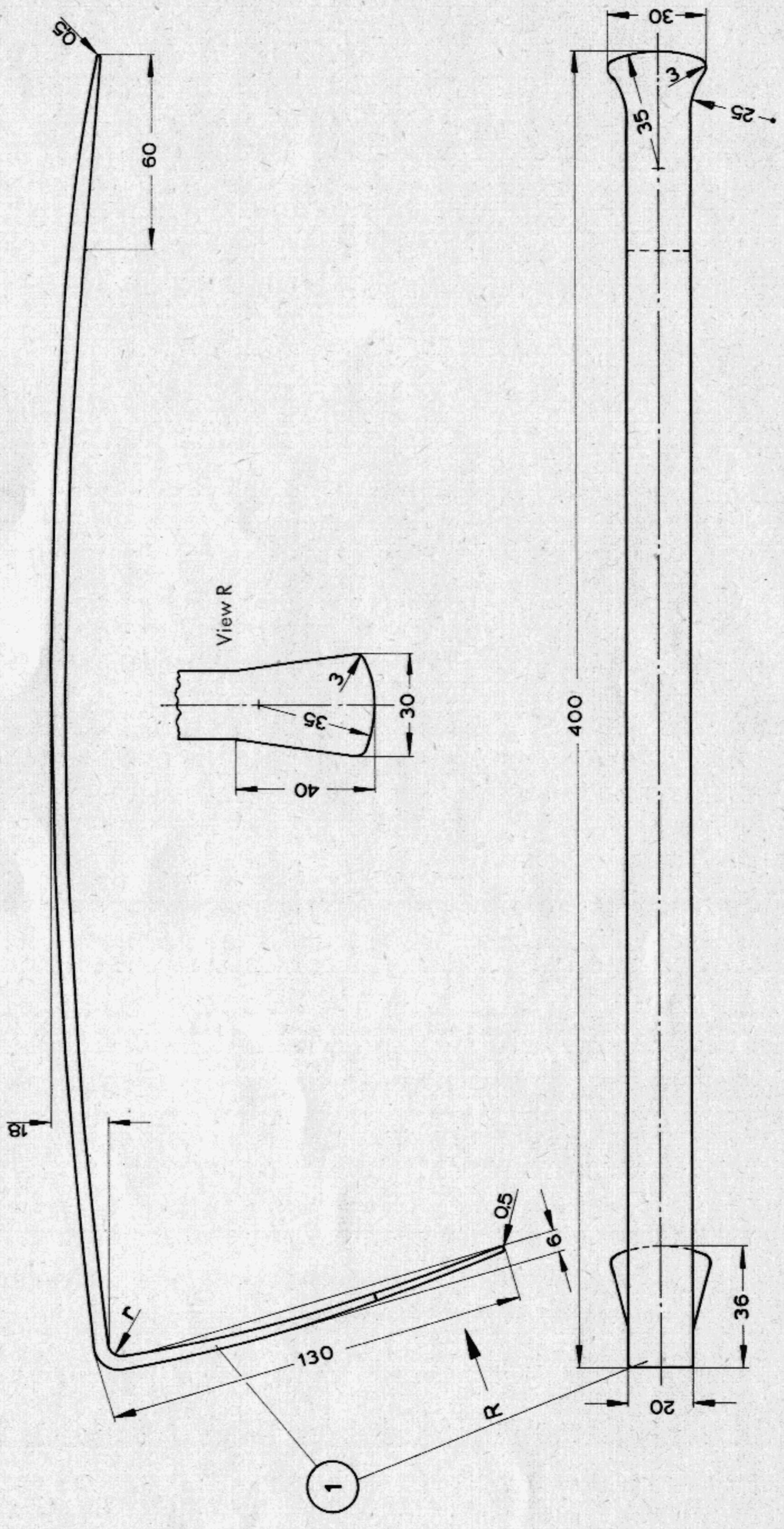
Damage to the outer door panel of type 14 near the hinge reinforcement can be eliminated by using this bending hook. The pictures also show the bending hook inserted in the front and rear hood.





#### Construction Details for VW 749

- 1 — Cut flat steel as detailed in parts list.
- 2 — Forge and bend flat steel as shown in drawing.
- 3 — Finish off rough forging as shown in drawing.
- 4 — Temper bending hook, clean off scale.
- 5 — Treat bending hook with rust preventive.



Tempered 80—100 kg/mm<sup>2</sup>

Part No.	Description	Material
1	Bending Hook	20 X 5 X 560 C 45

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Drawn by:  
 6. 3. 62 Raebel

Checked by:  
 8. 3. 62 Giesekeing

**Bending Hook, Curved**

**VW 749**